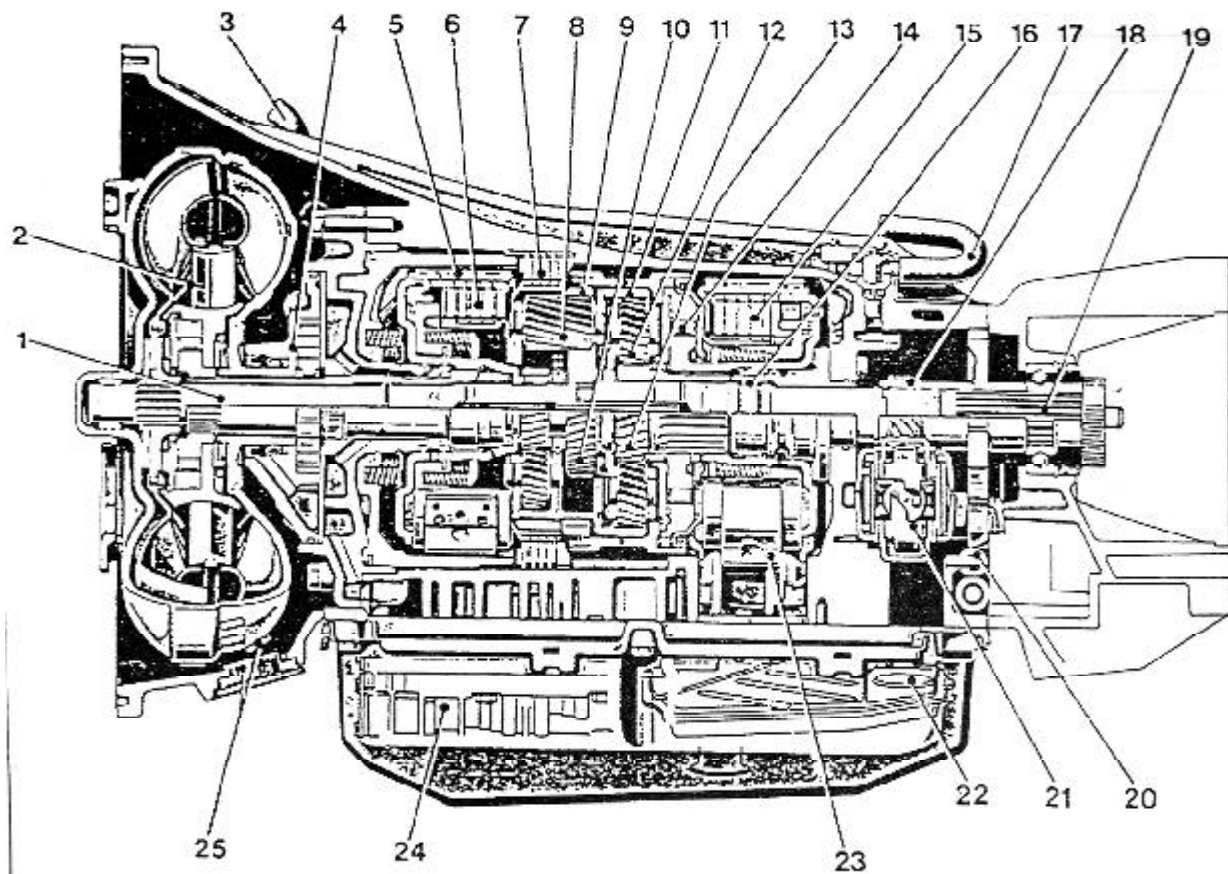

()

1.	71
2.	74
3.	79
4.	81
5. ,	83
6.	87
7.	89
8.	91
9. ,	95
10. ,	96
11. ,	112
12. ,	117
13. ,	124
14. ,	130
15. ,	135
16. ,	138
17. ,	140
18. ,	144
19. ,	145
20.	K1 ,	182
21.	K2 ,	190
22. ,	196
23. ,	207
24. ,	221
25.	229
26.	231

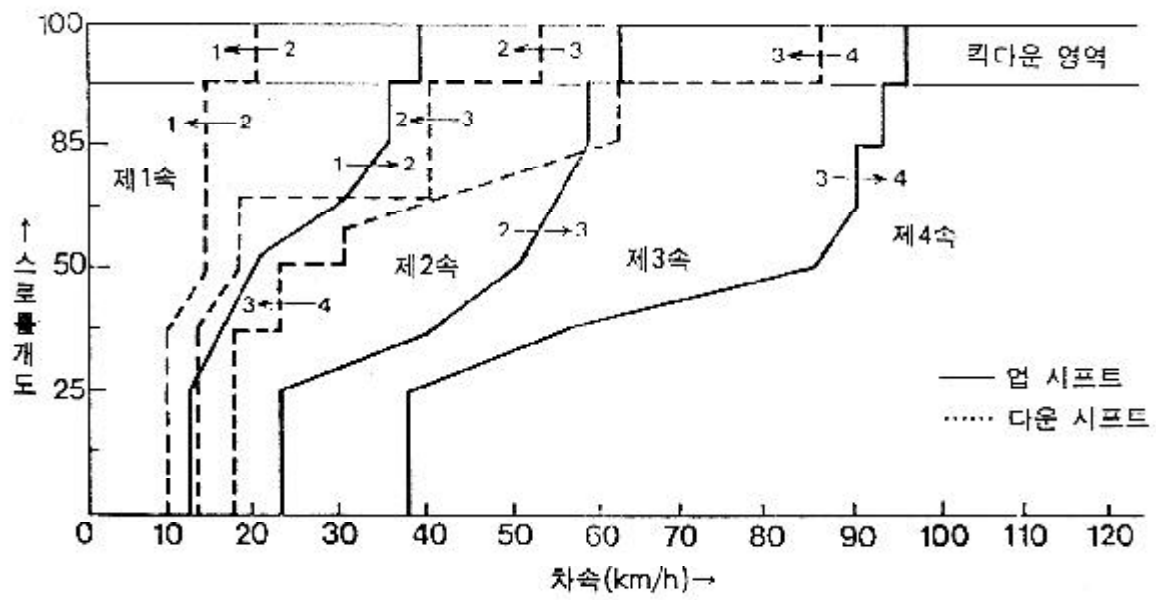
1.

			W4A040
	1		3.871
	2		2.247
	3		1.436
	4		1.000
			5.590
		3	1 2
MB SHEET 236.6, 236.7, 236, 1/9			
	(MB - 236.6	-	STF S - 4)
			9.0~10.0
			15,000Km
			50,000Km



- | | | | |
|-----|-------|-----|----|
| 1. | | 14. | |
| 2. | | 15. | k2 |
| 3. | | 16. | |
| 4. | 1 () | 17. | |
| 5. | B1 | 18. | |
| 6. | K1 | 19. | |
| 7. | B3 | 20. | |
| 8. | () | 21. | |
| 9. | | 22. | |
| 10. | | 23. | B2 |
| 11. | () | 24. | |
| 12. | | 25. | |
| 13. | | | |

	K1	K2	B1	B2	B3	F	i
1							3.871
2							2.247
3							1.436
4							1.000
							5.590



2.

		,
		가
	, K2	.
	B2	
		,
	3	3 ,
		,
		,
	,	

1-2		
	B1	B1
2-3		
	K1 , K1	K1 가
	B2	B2
3-4		
	K2	
	K2 , K2	K2

/

.		,
.		,
.		
		,

/

	가	,
가 .		.
가		
		,
		,
2 ‘ B ’	,	V2 ‘ B ’ . 1. : 2. :
가		
가		

()

()		.
		,

' P ' ' R '		
' P ' ' R '		,
' P ' ' N '		
가		

가		가 , 400~700rpm .
가 .		,
가 .	가 .	
80~90Km/h 가 .	, 가	120 °
	B2	B2
		() .

3.

		20
	M8	45~53
	M12	120
	M6 × 55	8
	M6 × 55	8
		4
	M8	7
		8
		8
	M10	40
		14
		14
		45
		42
	M12	65
		15
1	()	20
	B1 ()	70

K1	‘ B ’		0.3~0.5
			0.8~1.2
B3			1.5~2.0
B1	()		1.8~2.5
B2			5.5~5.7
	‘ C ’		0.4~1.0
K1			0.7~1.3
K2			0.7~1.3
(K2)	‘ C ’		0.4+0.1

			3950 ± 50rpm
			1.8bar
(Working)	-	1)	9.8bar
2)		30Km/h	0.9bar
		50Km/h	1.8bar
		70Km/h	2.5bar

- 1) , ‘ D ’ ,
- 2) i=3.73, 215/75R 15

4.

201 589 13 21 00

001 589 73 21 00

000 589 52 37 00

126 589 06 14 00

126 589 04 31 00

126 589 01 62 00

116 589 00 15 00

001 589 66 21 00

112 589 00 72 00

126 589 00 01 00

126 589 10 63 00

116 589 06 59 00

201 589 12 43 01

201 589 12 43 02

126 589 02 14 00

201 589 03 59 00

126 589 00 35 00

001 589 49 21 00

126 589 00 43 00

126 589 02 14 00

126 589 10 14 00

126 589 12 63 00

112 589 00 72 00

123 589 04 21 00

129 589 06 23 00

Tachometer

Multimeter

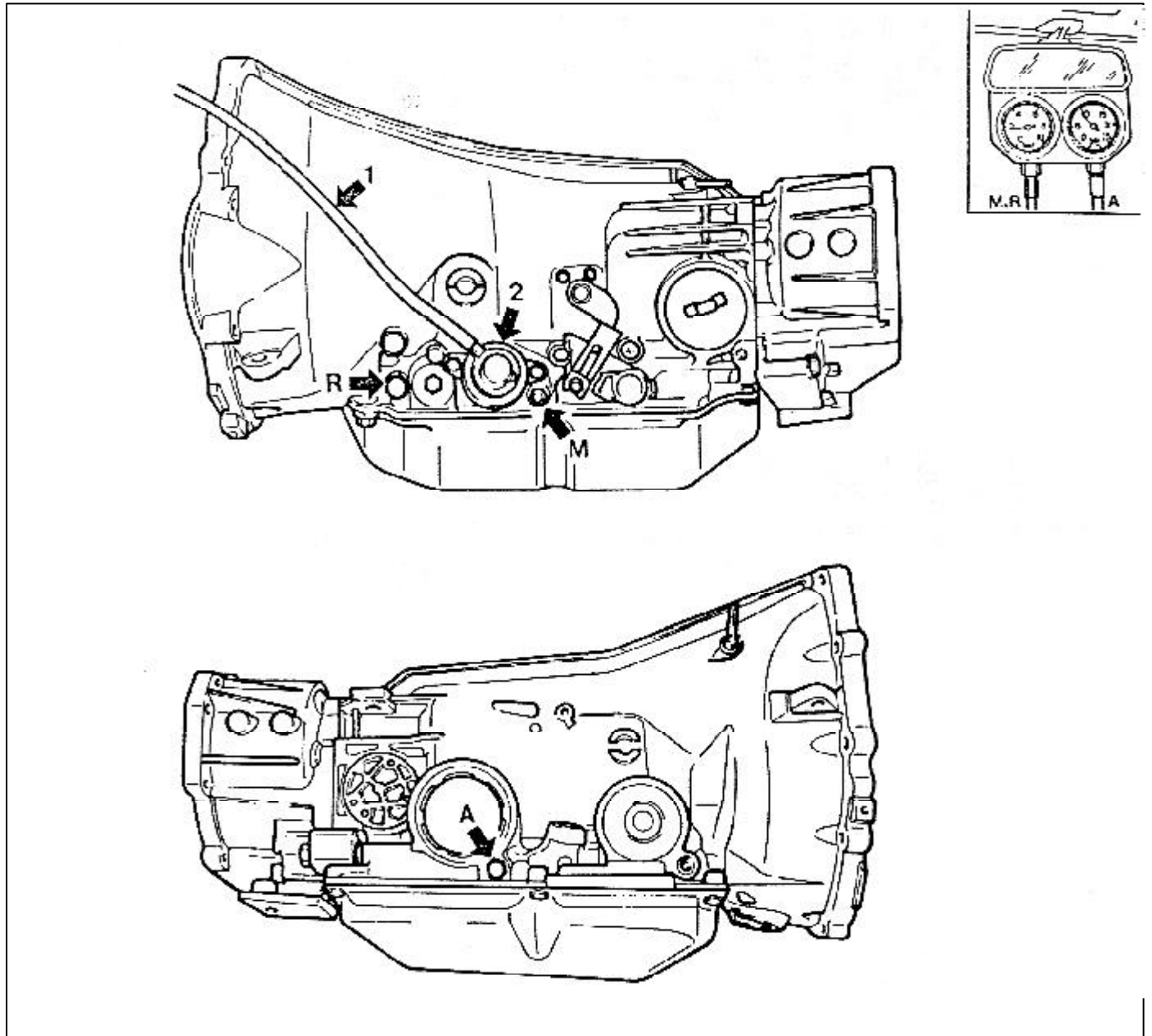
e. g. SUN - DMM5
SUN ELEKTRIK GmbH
Auf dem Huls 5
Mettmann

Avemeter 2003
Hemann Elektronik
Rathhausstr.1
Cadolzburg Bachendorf

Fluke 23 - DB
Fluke GmbH
Postfach 1153
Ismaning

5.

(27 - 21)



1.
2.
A.
M.
R.

25bar
25bar
10bar

1.8bar

9.8bar

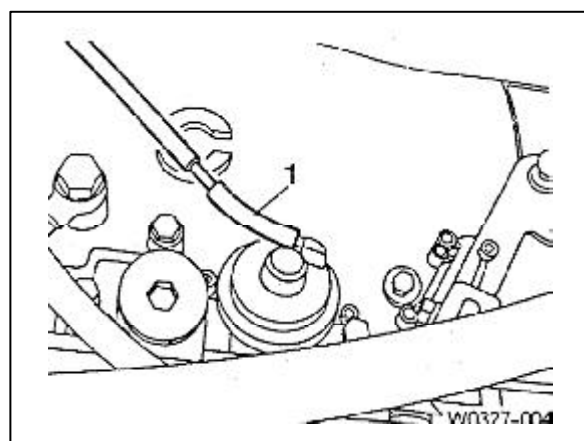


123 569 04 21 00

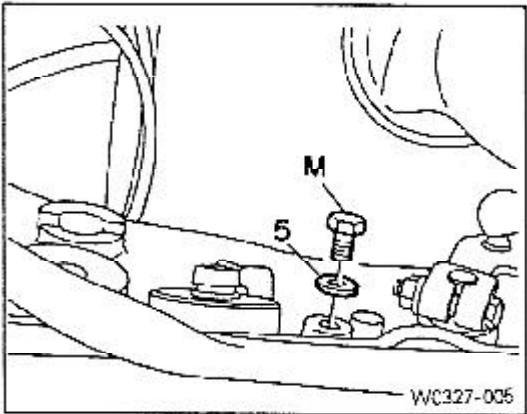
() . ,

‘ P ’

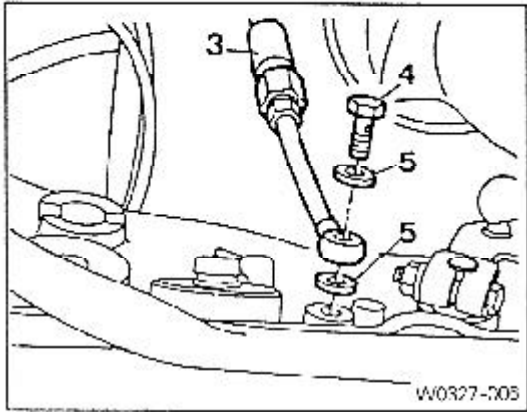
1) (1) .



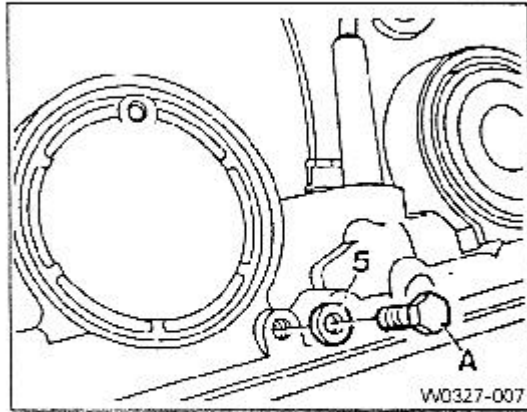
2) (M) () (5)



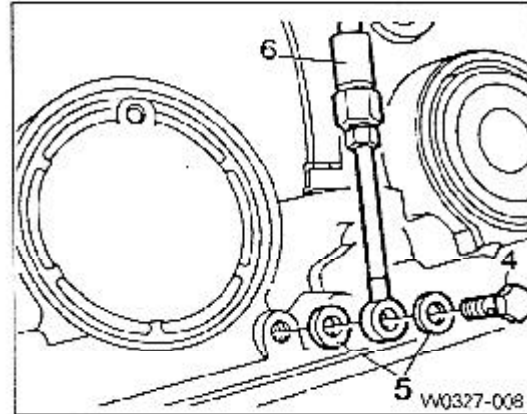
3) (4) (3) (5)



4) (5) (A) ()

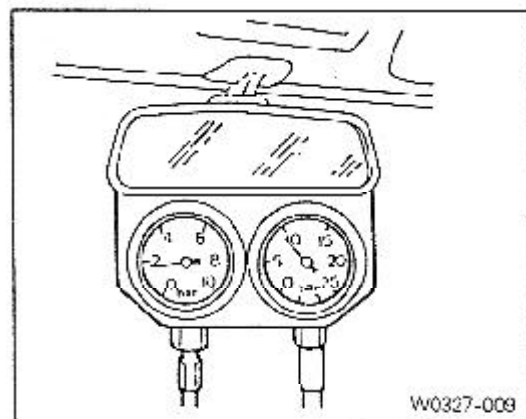


5) (4) (6) (5) () 25bar



6)) 가

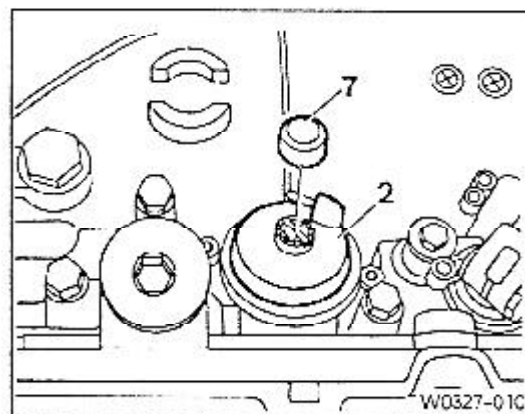
123 589 04 21 00



7) 50Km/h

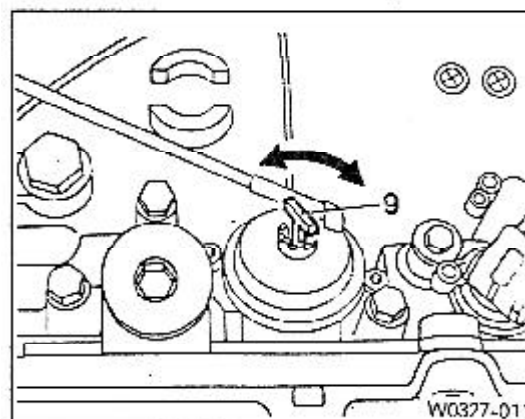
8) ' D ' ,
() 가
 $\pm 0.1\text{bar}$

1) (2) (7)

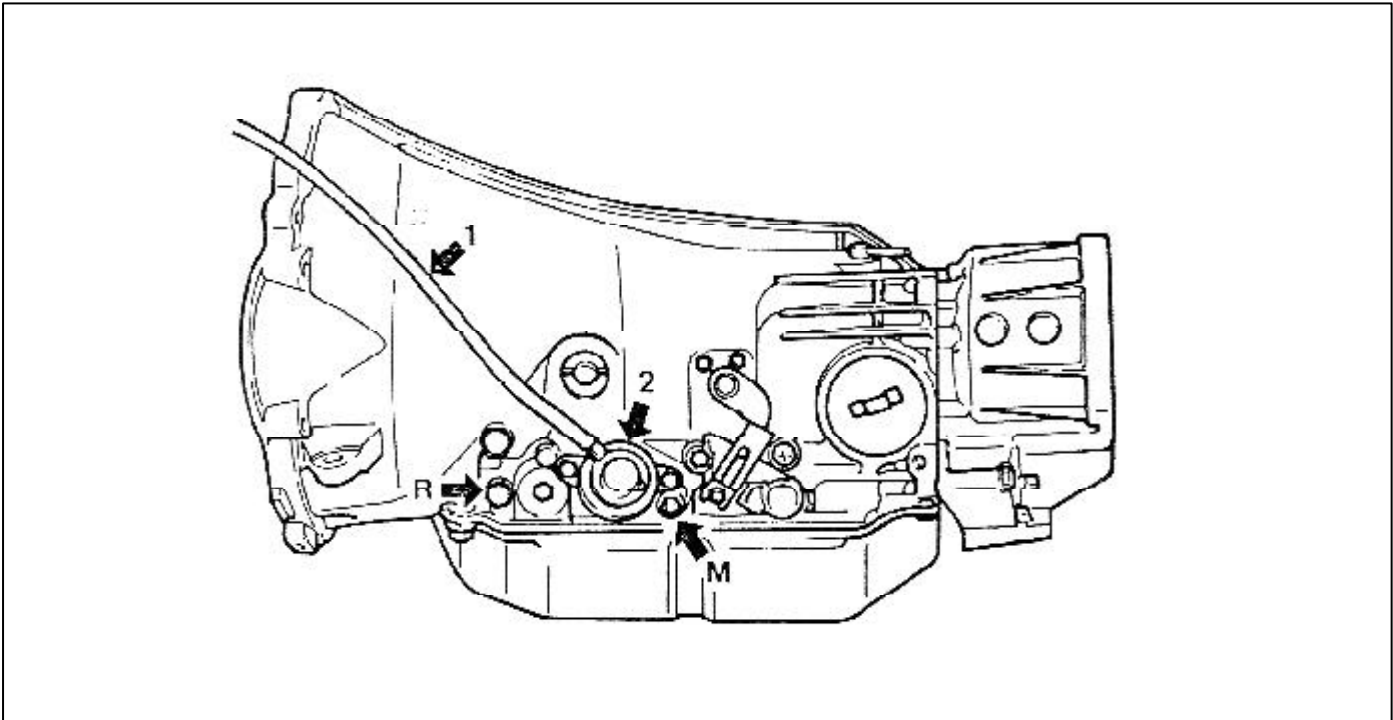


2) (9)가

1	0.4bar
1	가 0.4bar

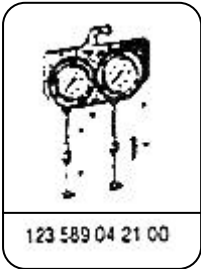


6.

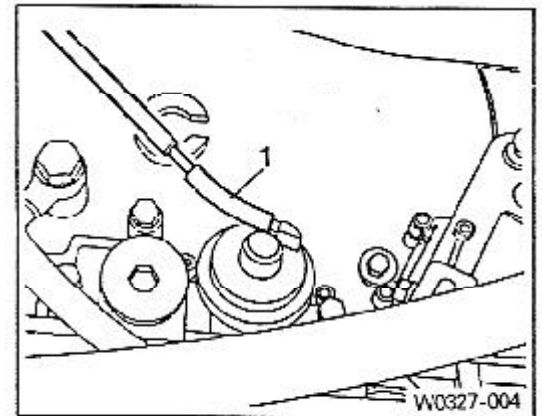


- 1.
- 2.
- M. 10bar
- R. 10bar

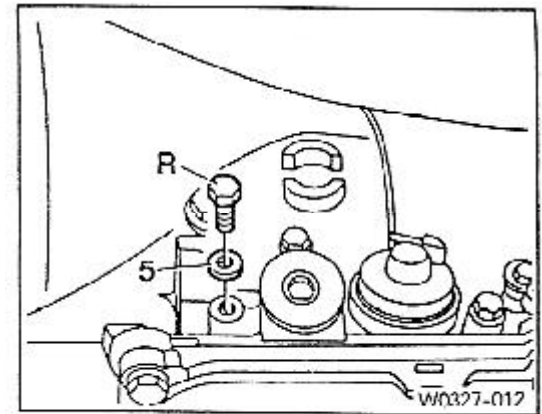
30Km/h	0.9bar
50Km/h	1.8bar
70Km/h	2.5bar



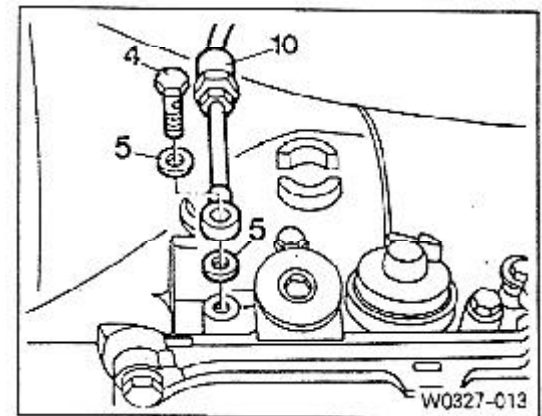
1) (1) ,



2) (R) (5)
()

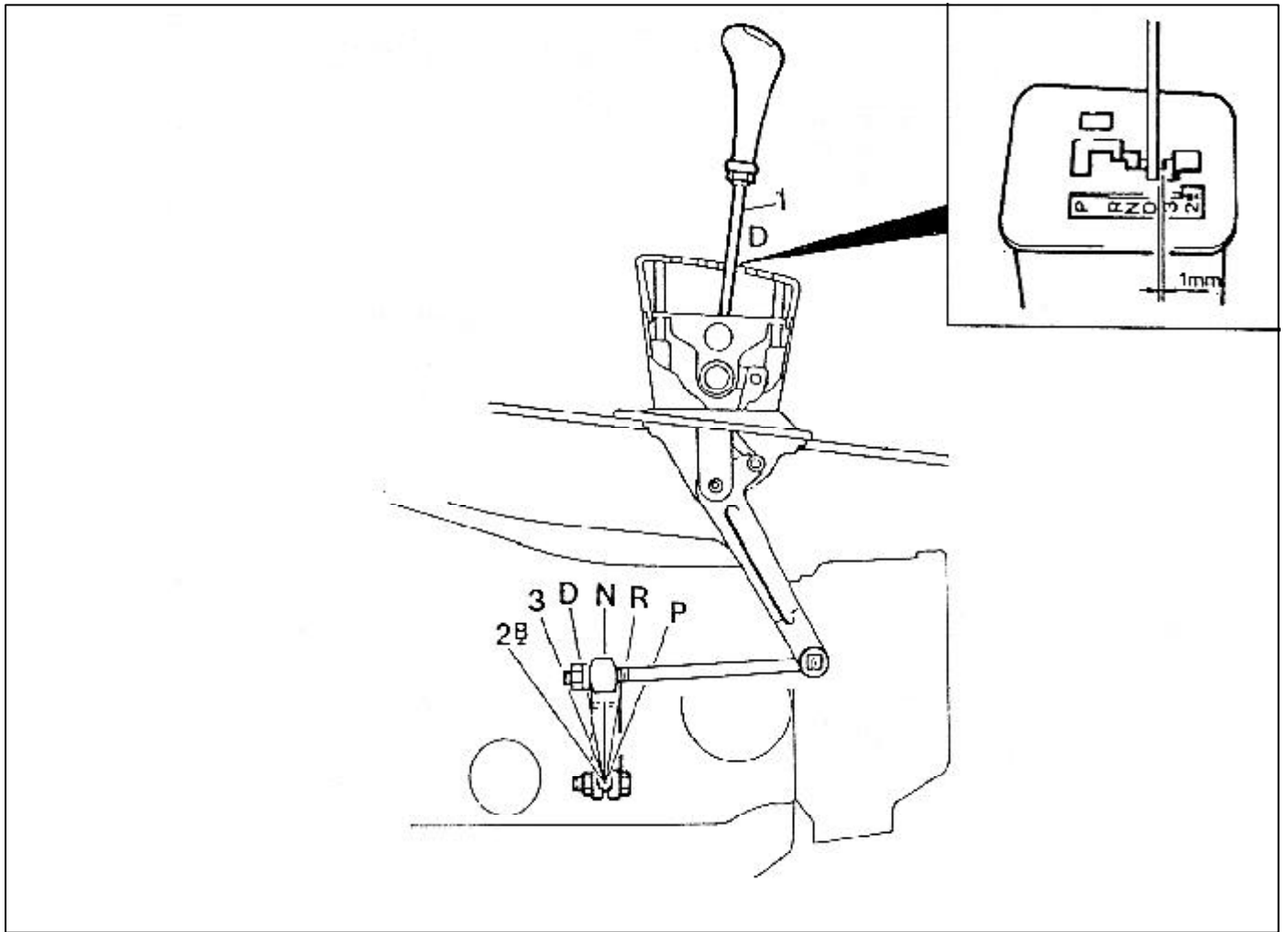


3) (4) (5)
() 10bar (10)



4) ()

7.



1.

' D '

1mm

2.

3.

4.

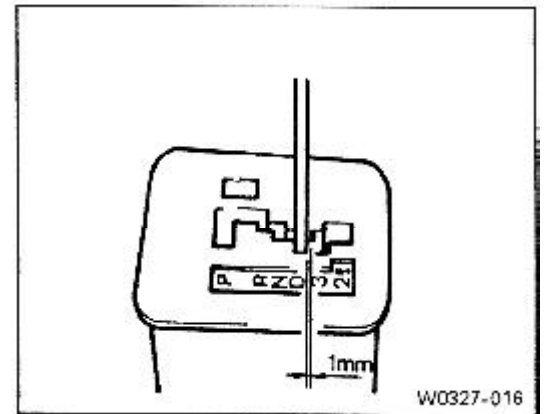
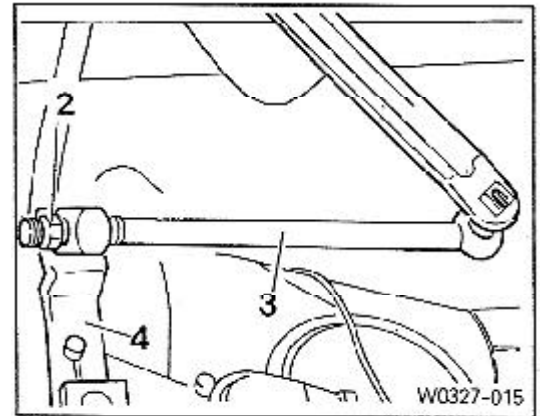
1) (4) ' D ' (3)

2) (1) ' D '

3) (2) (3)

4) 1mm ' D '

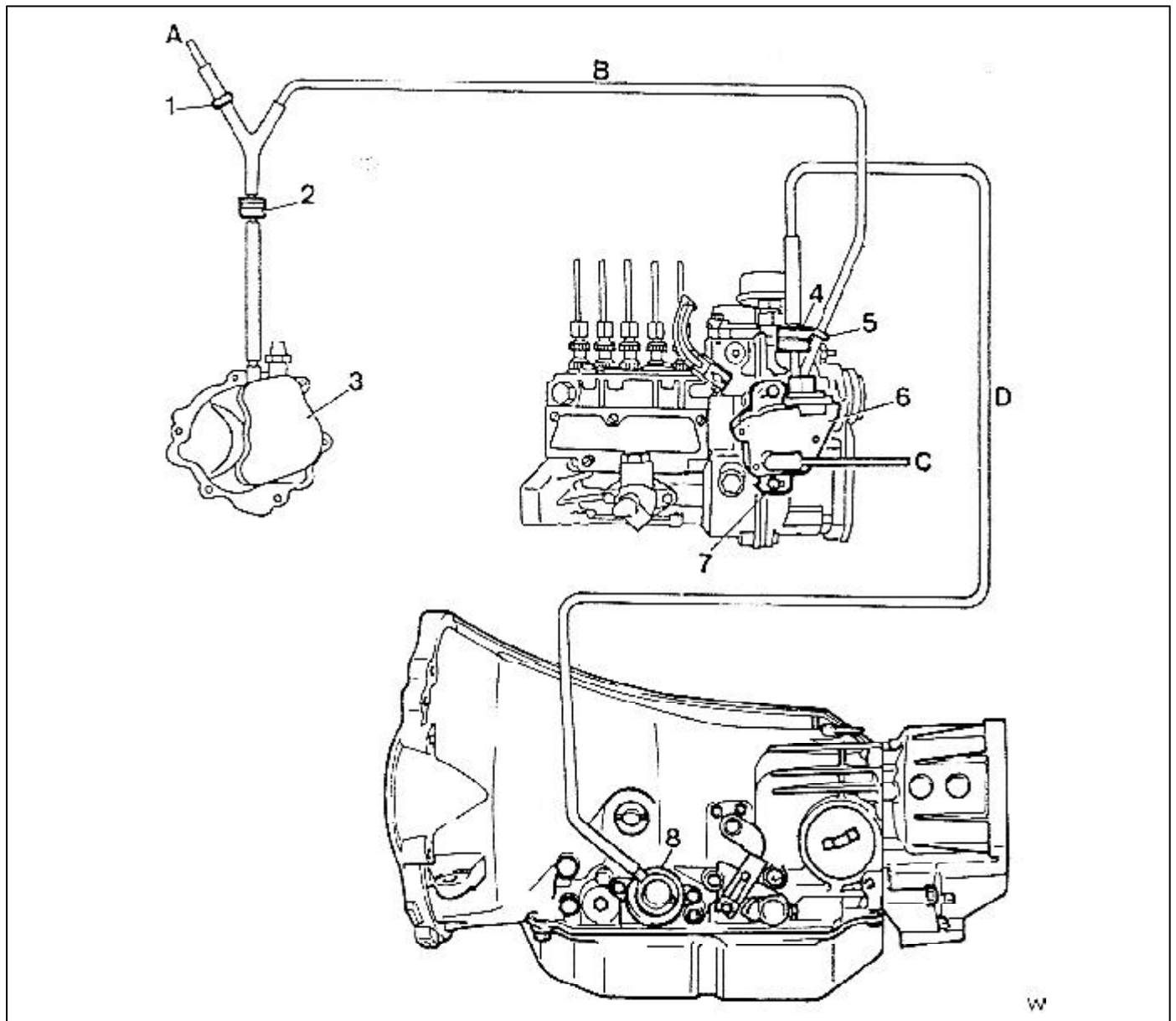
5)



() ' N '

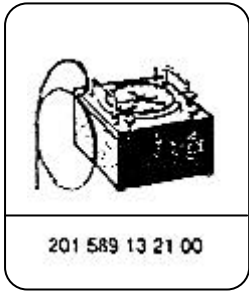
(27-72)

8.



1.
2.
3.
4.
5.
6.
7.
8.
- A.
- B.
- C.
- D.

/



, 0mbar, 400mbar

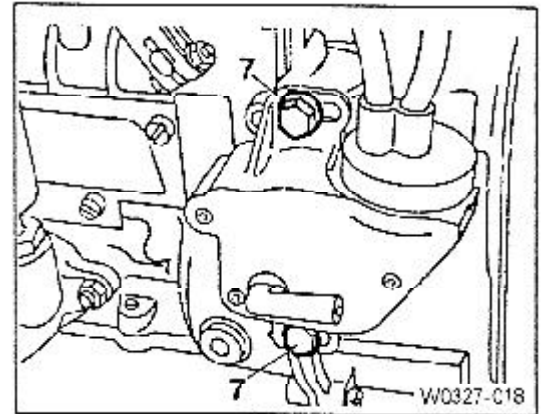
() . 가 ,
 . 가

1) . ,

2) (2) .

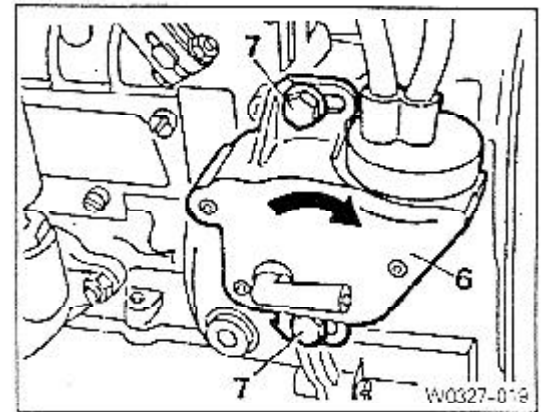
(6)

1) (7)



2) (6)

(7)
()



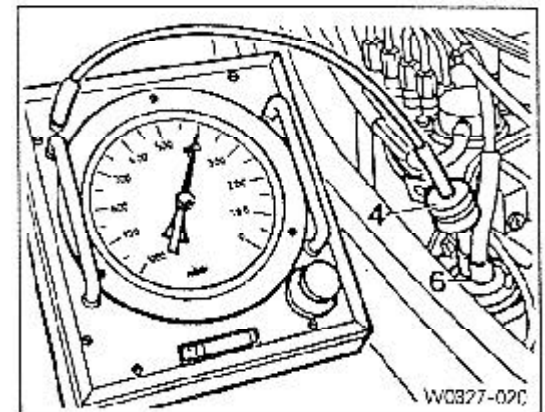
(6)

1) (/) (4)

2) () ,10 400mbr가

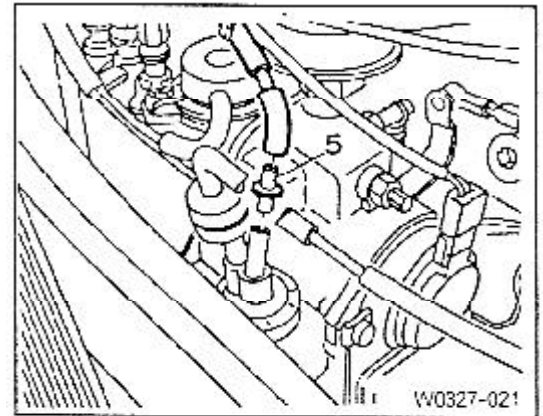
3)

4) 가 0mbar
() ' 0 '



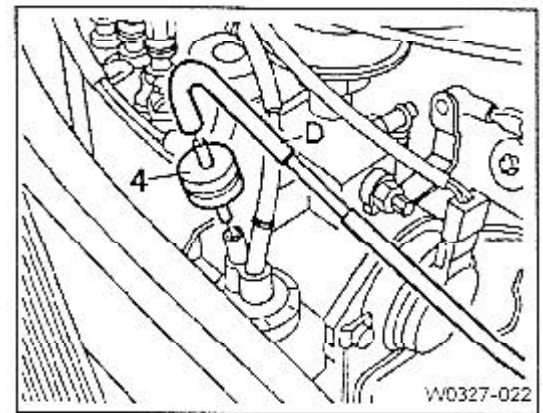
(5)

- 1) (5-) ,
- 2) ()

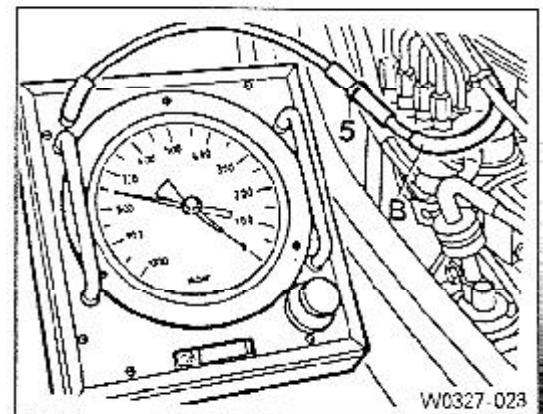


(4)

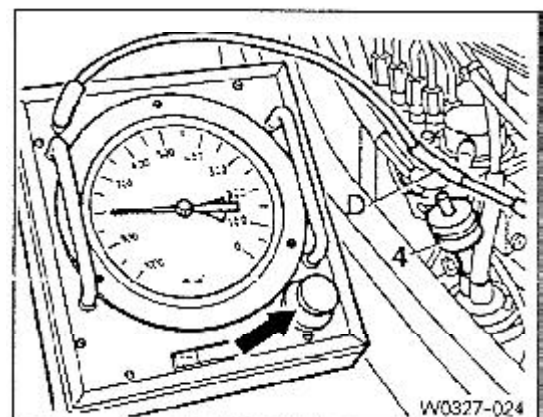
- 1) (D- /)
- 2) (4-)
() 가



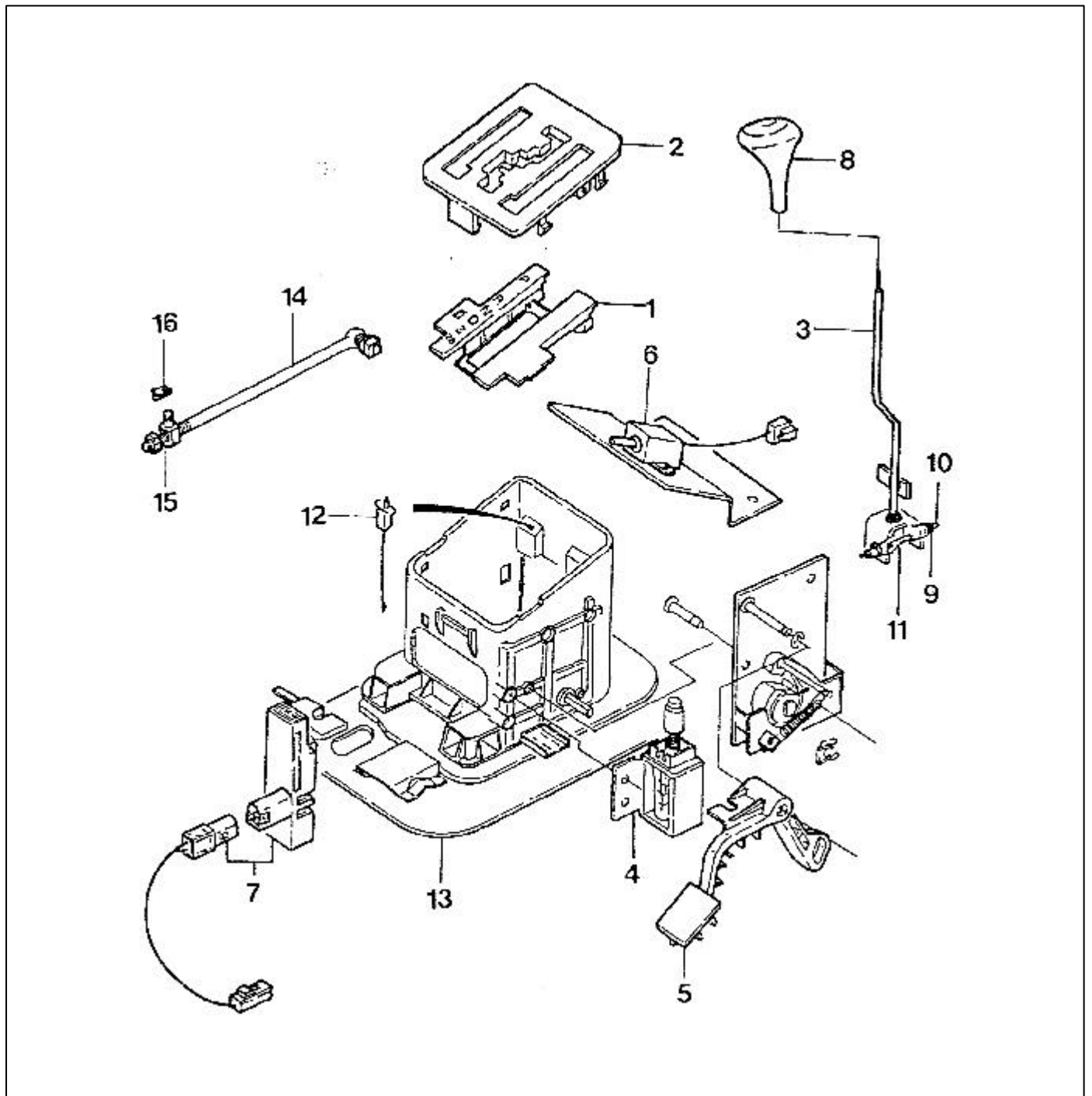
- 1) (B) (5-)
- 2)
- 3) 1 700~800mbar가
- 4)
- 5) , 1T 1mbar
()



- 1) (4)
- 2)
- 3) () 800mbar
() 800mbar



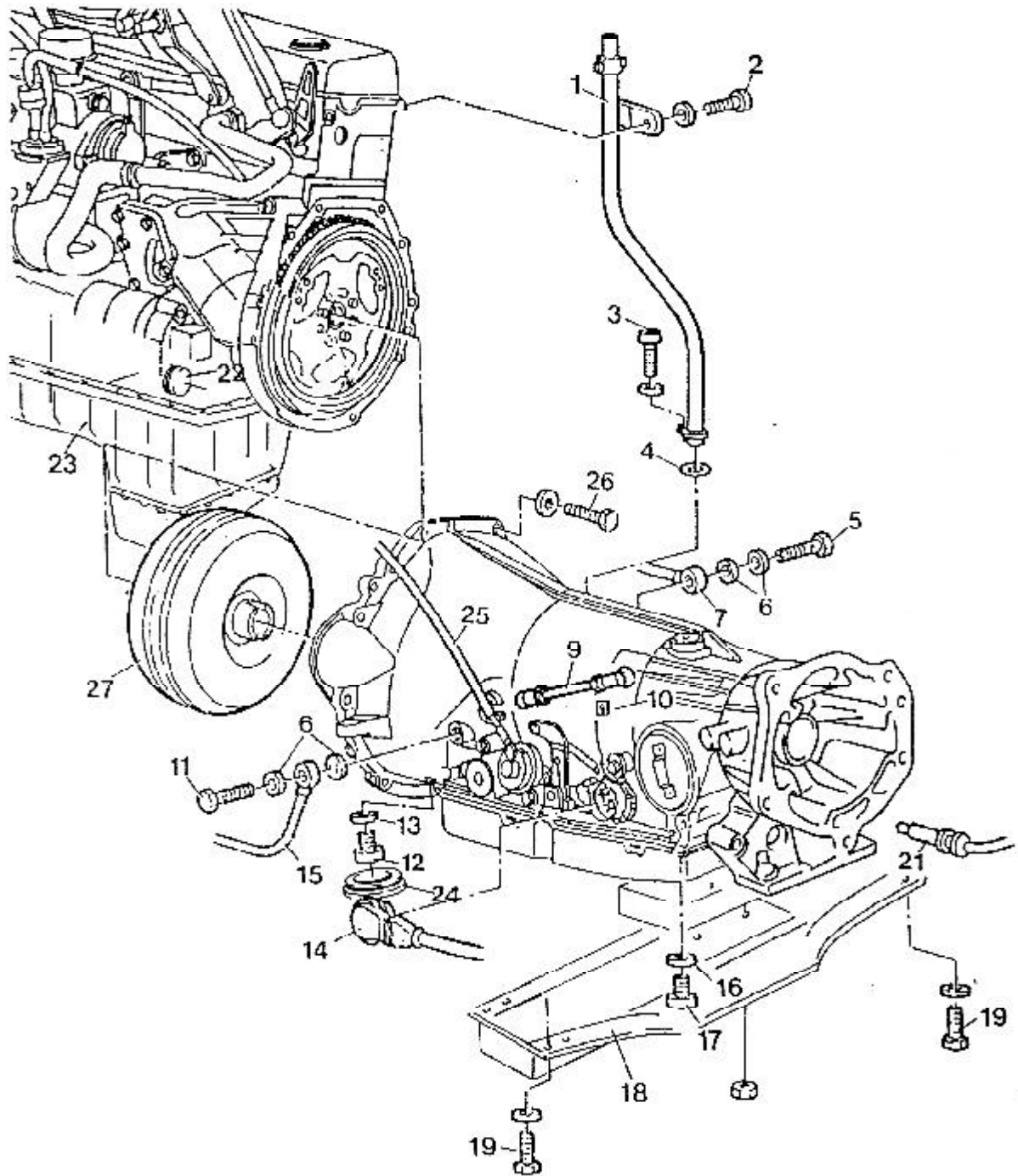
9.



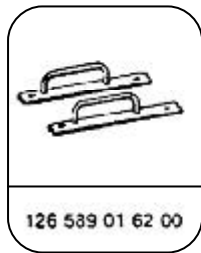
- 1.
- 2.
- 3.
- 4.
- 5.
6. " P "
7. " B "
- 8.

- 9.
- 10.
- 11.
- 12.
- 13.
- 14.
- 15.
- 16.

10.



-
1.
2.
3.
4.
5.
6.
7. ()
9.]
10.
11.
12. 14Nm
13.
14.
15. ()
16.
17. 14Nm
18.
19.
21.
22. 55Nm
23.
24.
25.
26. 65Nm
27.



()

1)

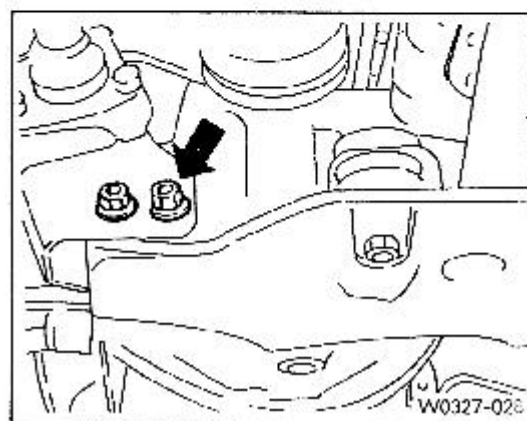
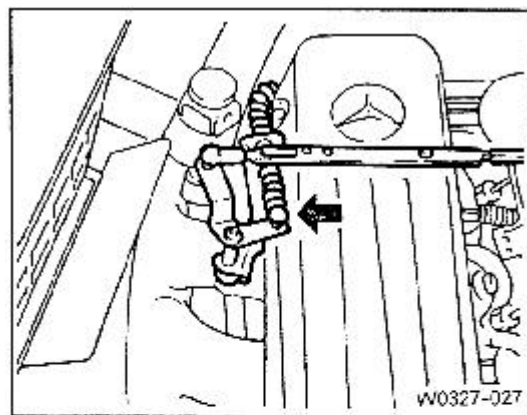
() (-)

2)

3)

()

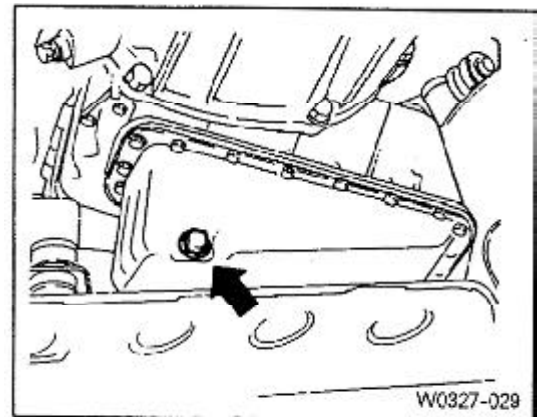
4)



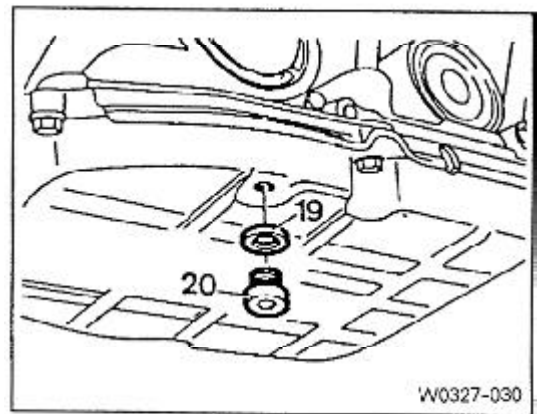
5)

6)

()

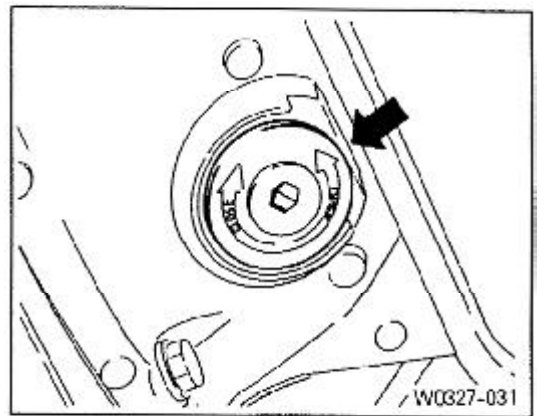


7)

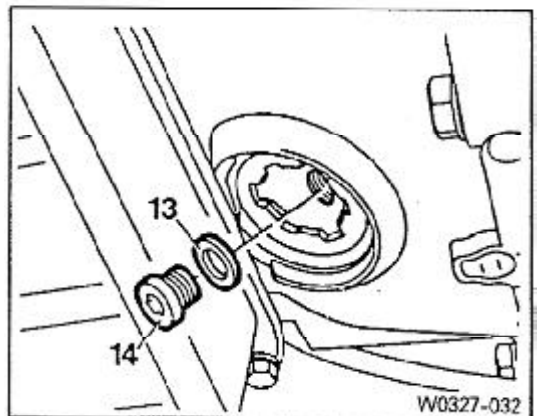


8)

(OPEN)

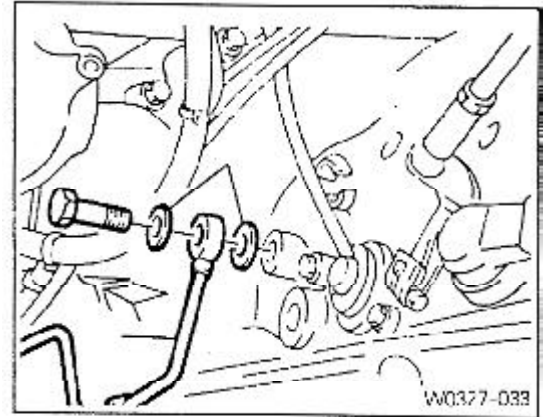


9)



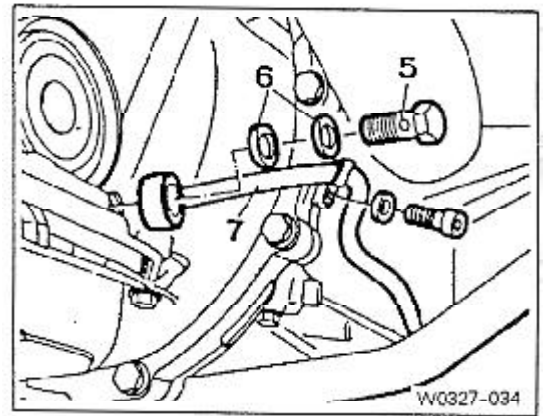
10)

()

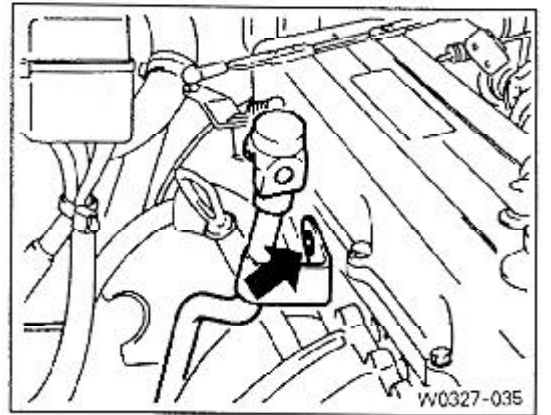


11)

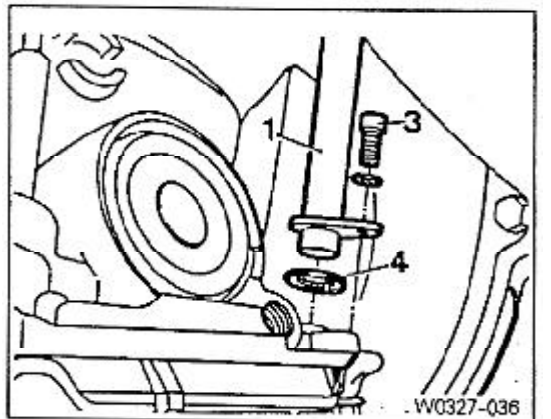
()



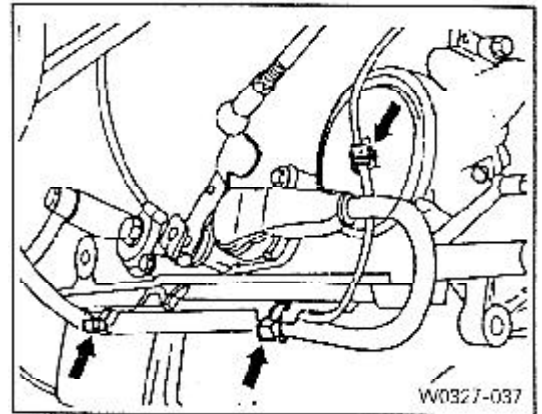
12)



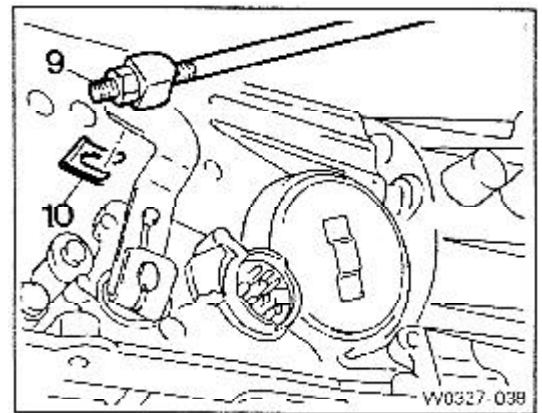
13)



14)

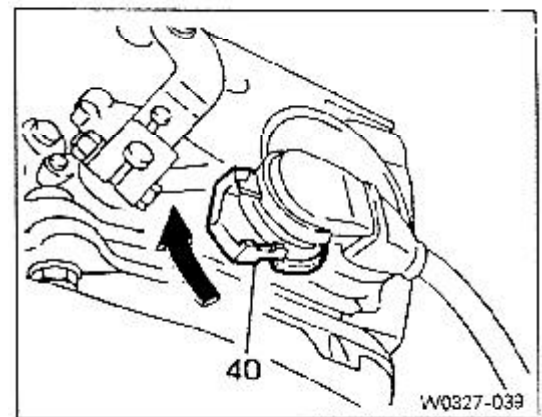


15)



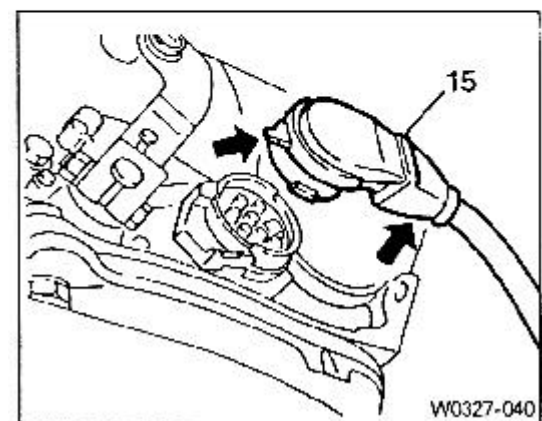
16)

()

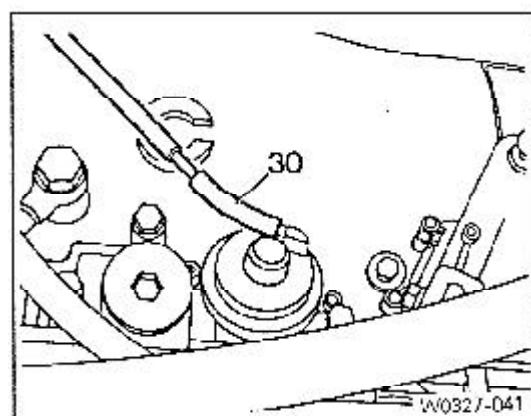


17)

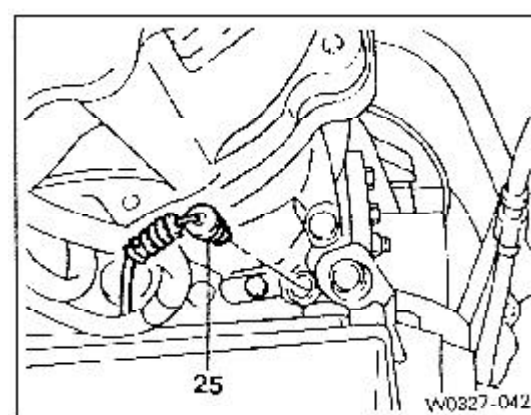
()



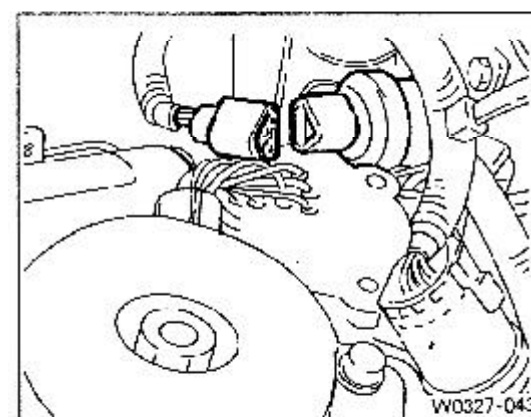
18)



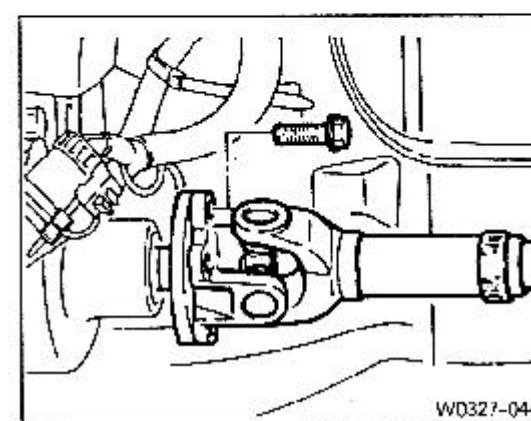
19)



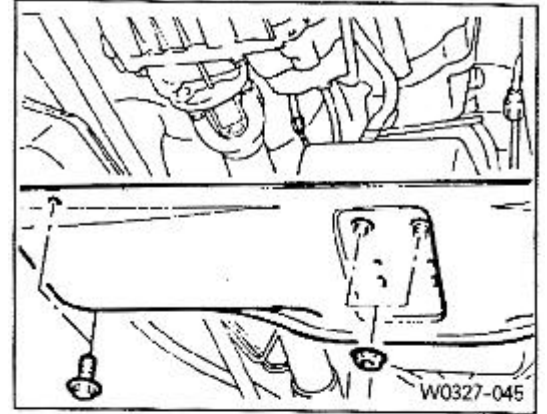
20)



21)



22)

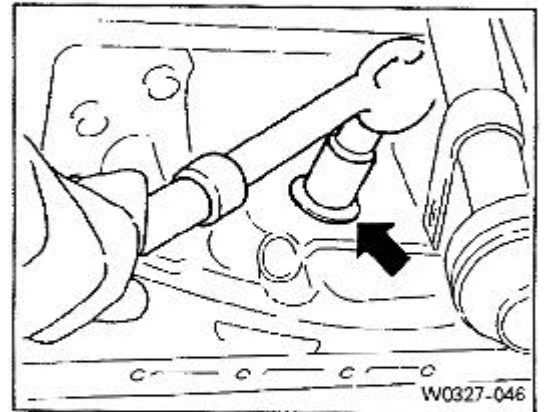


23)

24)

25) 6 (Ø19)

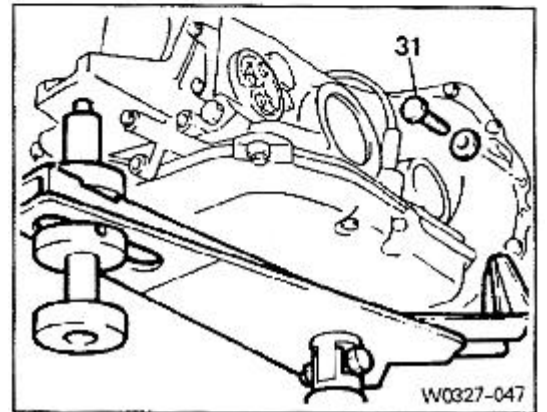
26) (6)



27)

28) (31)

29) ()
가

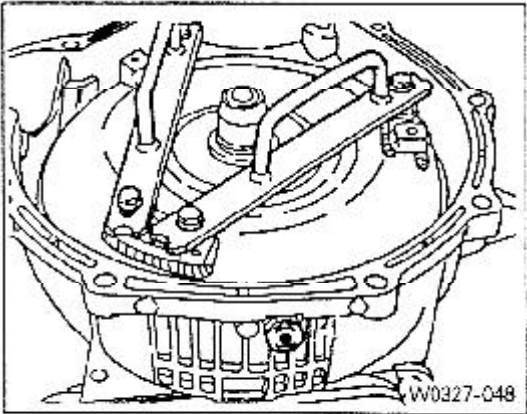


30)

31)

32)

126 589 01 62 00



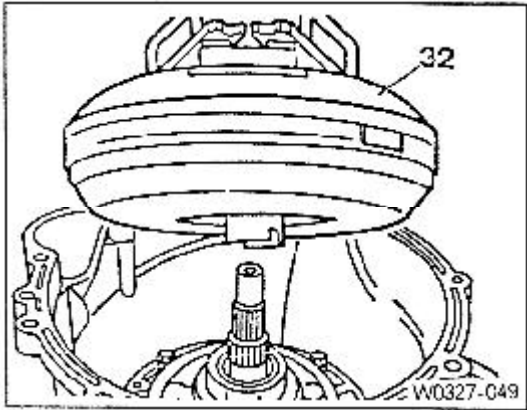
33)

(32)

()

가

가



34)

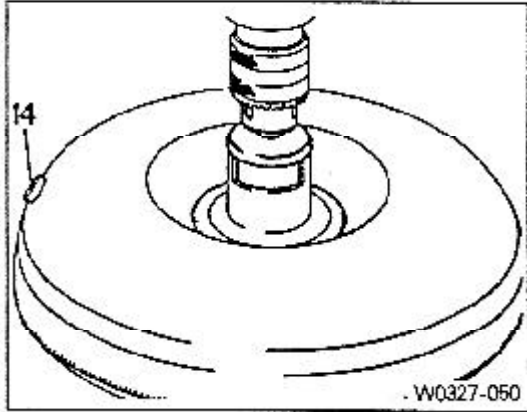
1

2~3

(14)

2~4

116 589 00 15 00



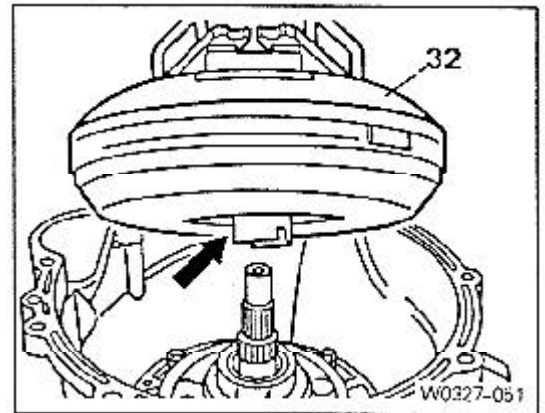
35)

1)

2) ()

()

126 589 01 62 00



3)

' A '

' A '	10mm
-------	------

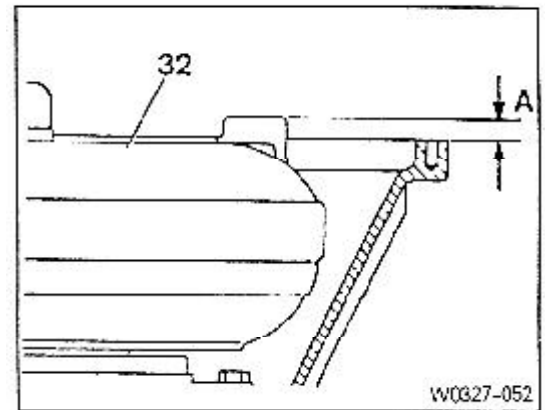


Diagram of the rear of a washing machine showing the location of the door lock assembly (32) and the door latch (A). The diagram is labeled with '32' pointing to the lock assembly and 'A' pointing to the latch. The text 'W0327-053' is visible in the bottom right corner.

Diagram illustrating the removal of the front suspension arm. A wrench is used to loosen the nut (31) on the upper ball joint. The front suspension arm is shown detached from the vehicle frame.

	42Nm
--	------

	65Nm
--	------

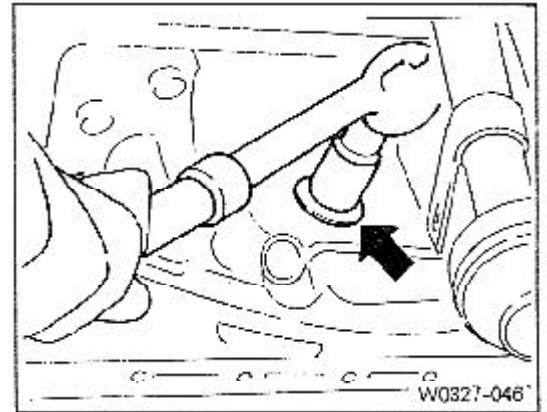
	14Nm
--	------

W0327-032

11)

(222)

	55Nm
--	------

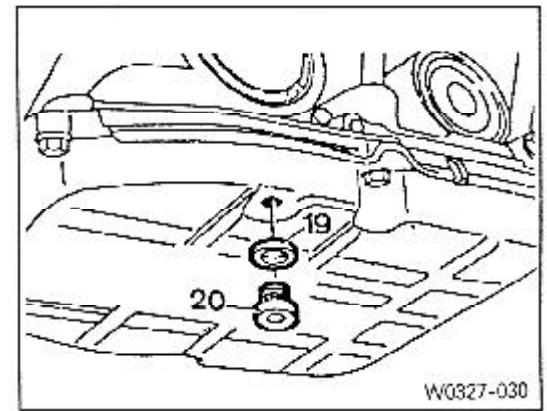


12)

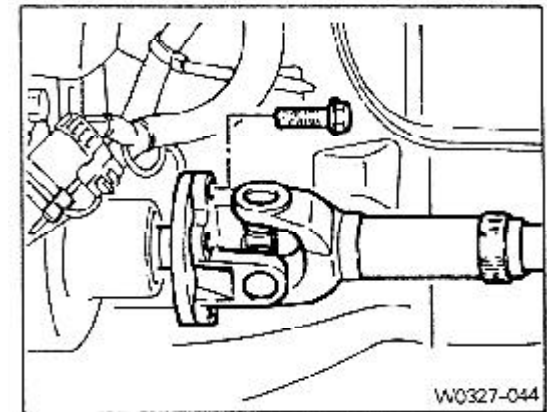
(19)

(20)

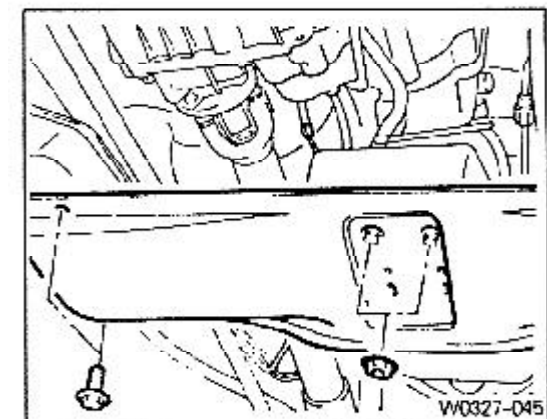
	14Nm
--	------



13)



14)

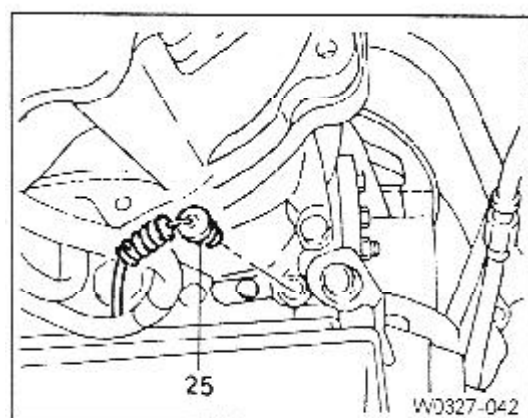


15)

	25Nm
--	------

16)

(25)

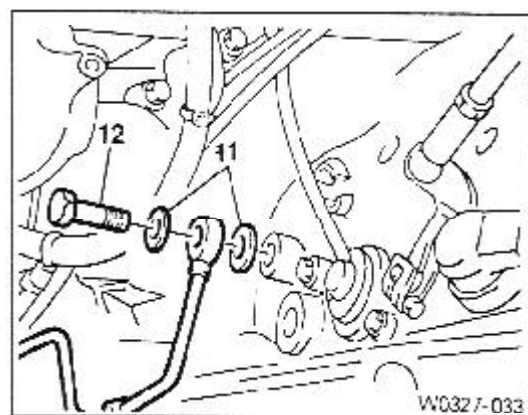


17)

()

()

(11)

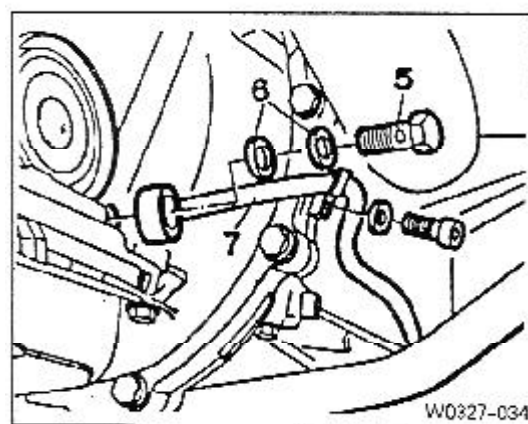


18)

()

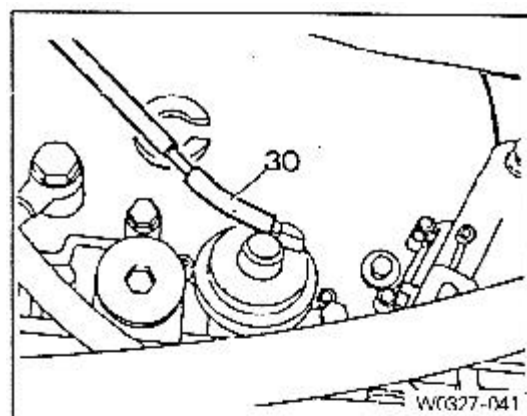
()

(6)

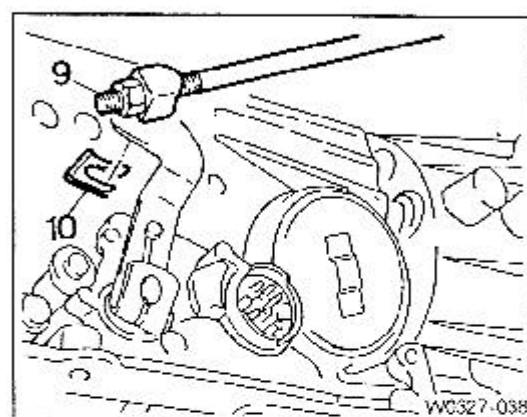


19)

(30)

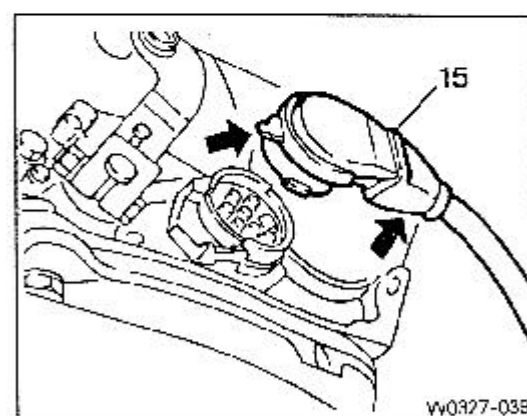


20)

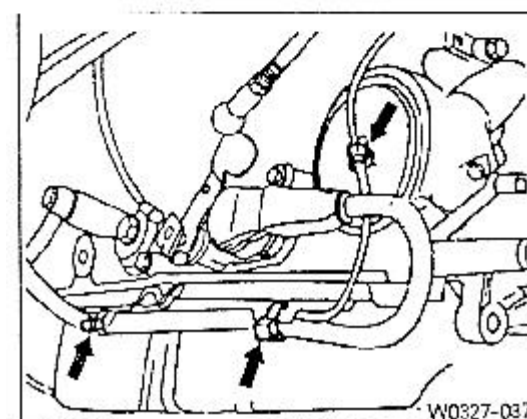


21)

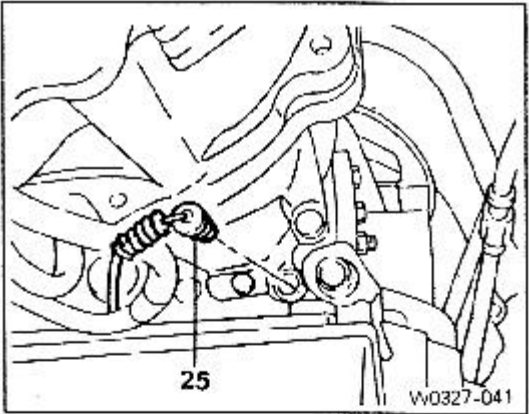
(15)



22)



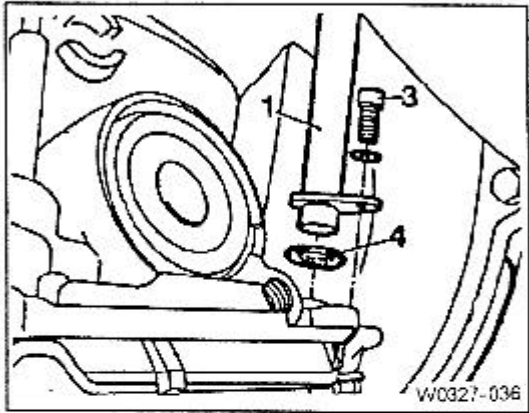
23)



24)

(4)

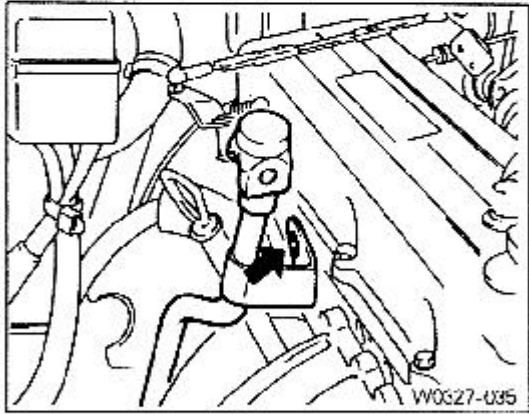
(1)



25)

26)

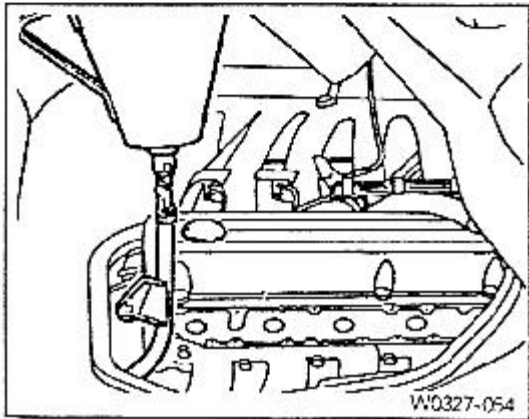
() (+)



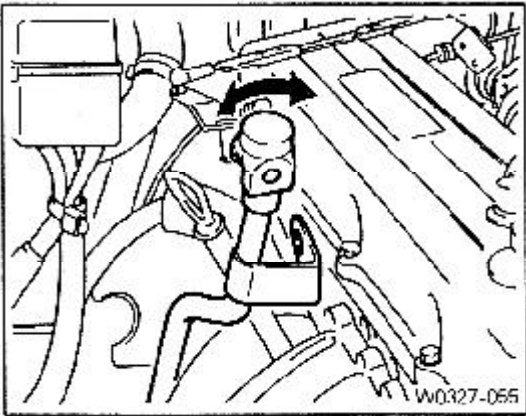
27)

6.5

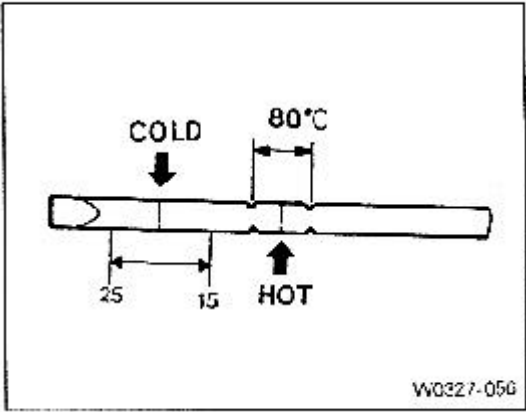
(2/3)



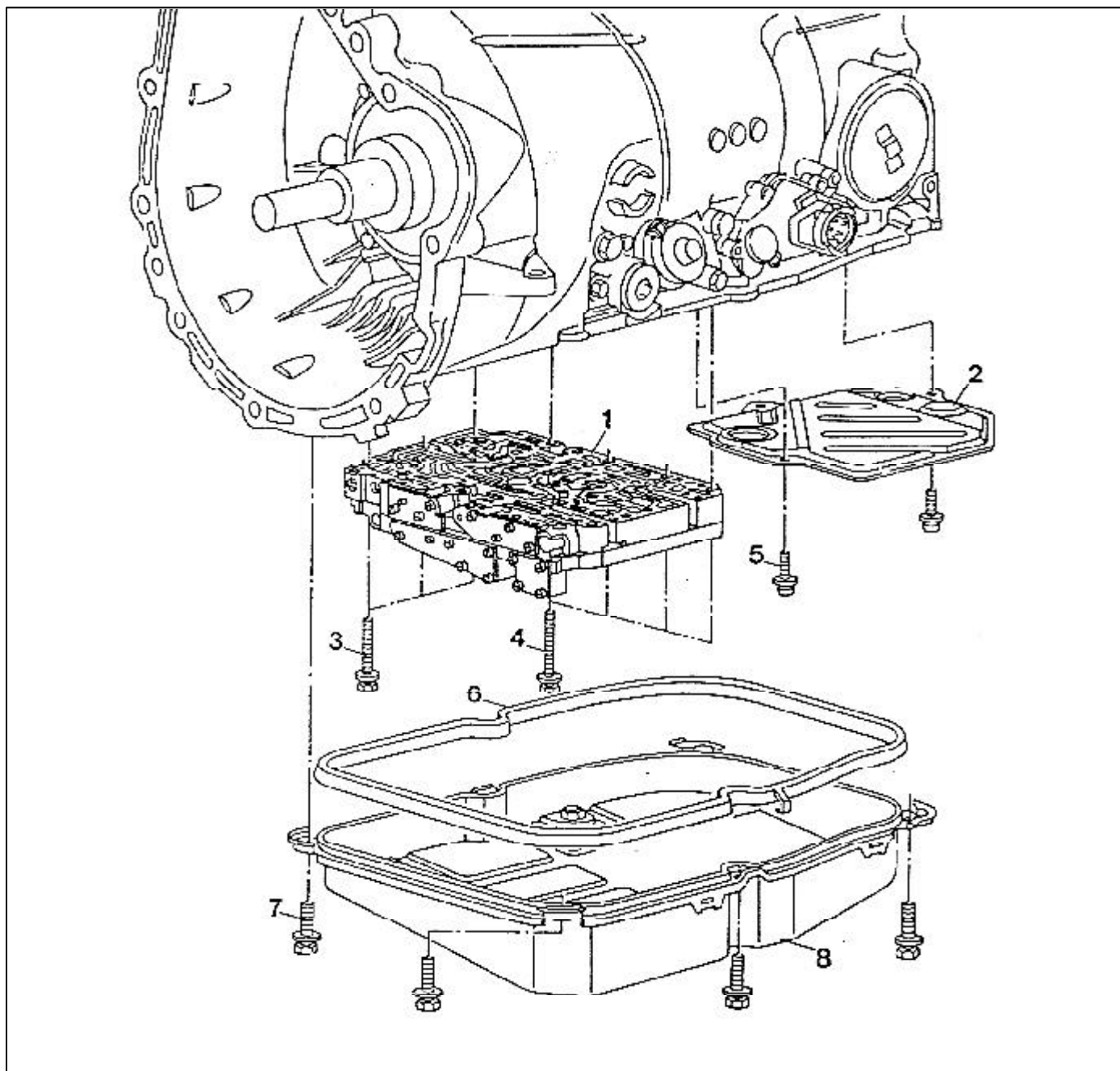
28) , “ P ”
P, R, N, D, 3, 2 2~3 5



29)
() . MIN
15~25mm
(COLD)

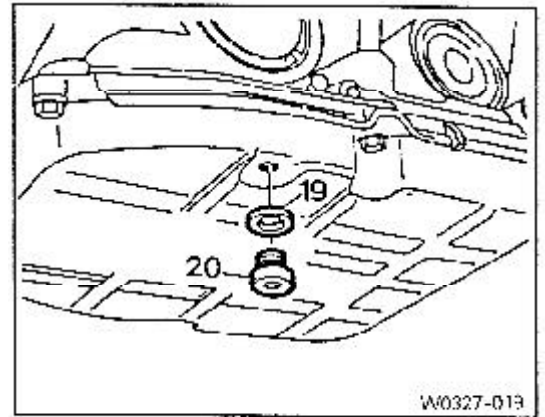


11.

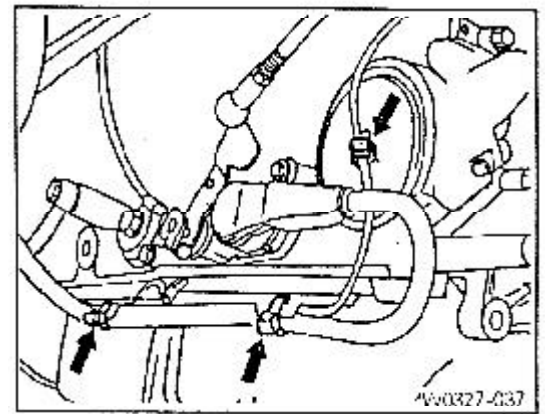


- 1.
- 2.
3. M6 x 508Nm
4. M6 x 558Nm
5.4Nm
6. 가7Nm
7.7Nm
- 8.

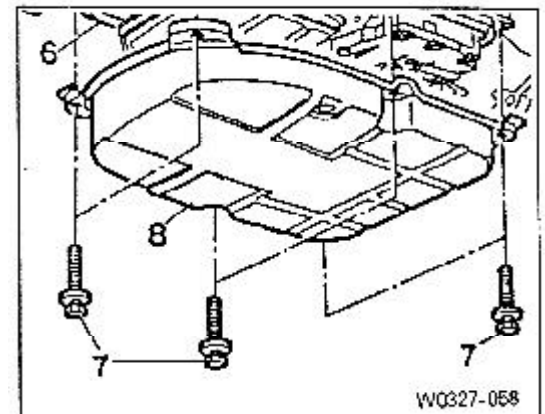
1) ' P ' (20)
(19) , .



2) () .



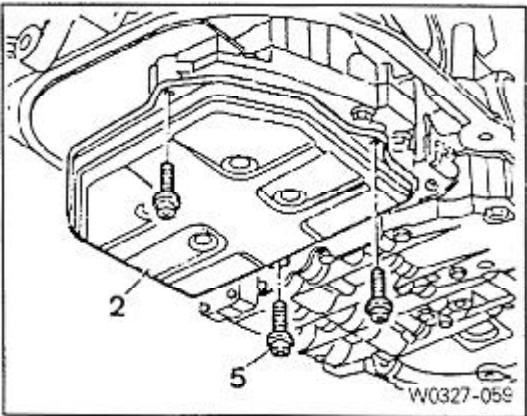
3) (7) 가 (6) (8) .



4)

(5)

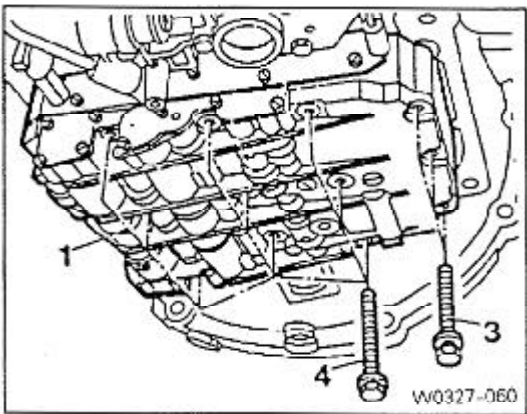
(2)



5)

(3, 4)

(1)



()

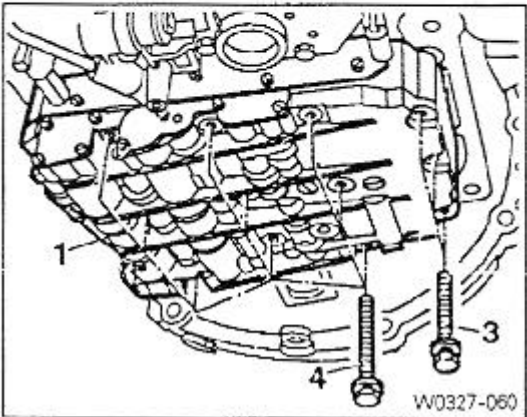
1)

(1)

≡

(3, 4)

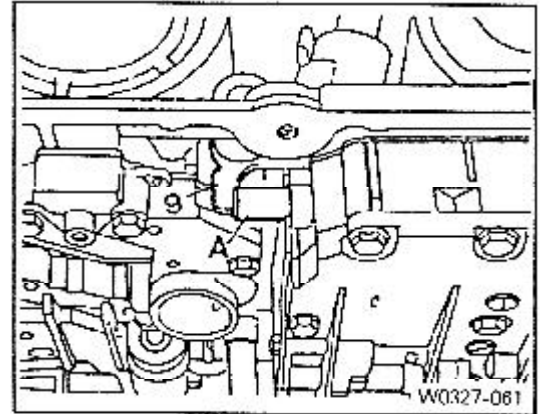
	8Nm
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()

(9)

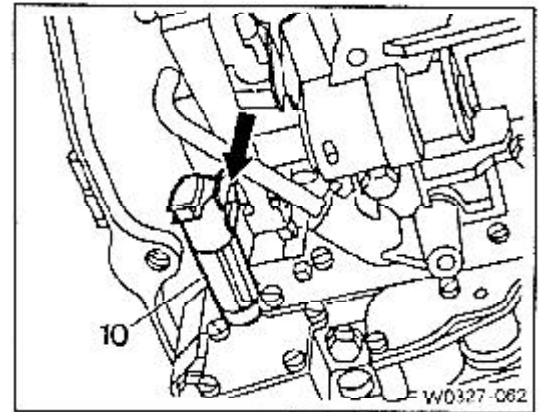
(A)



()

(10)

()

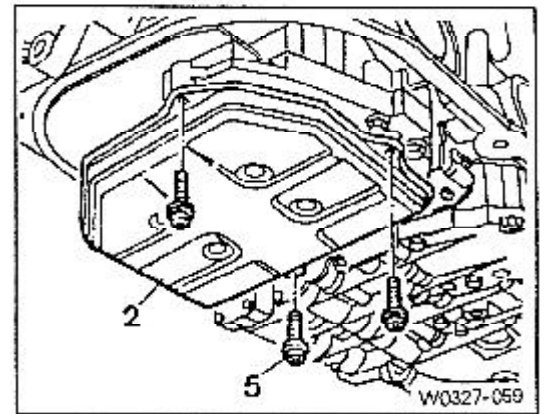


2)

(2)

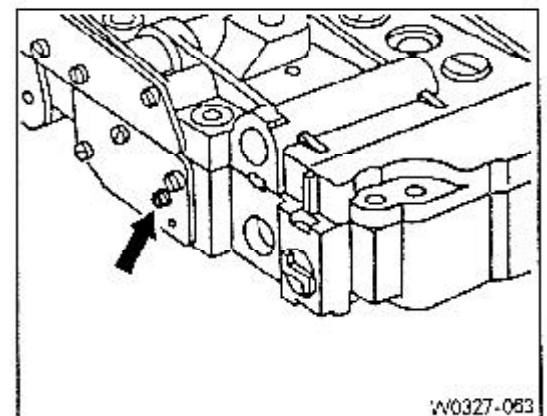
(5)

	4Nm
--	-----



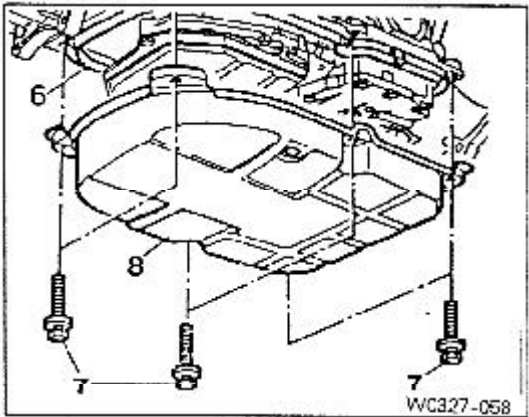
()

()

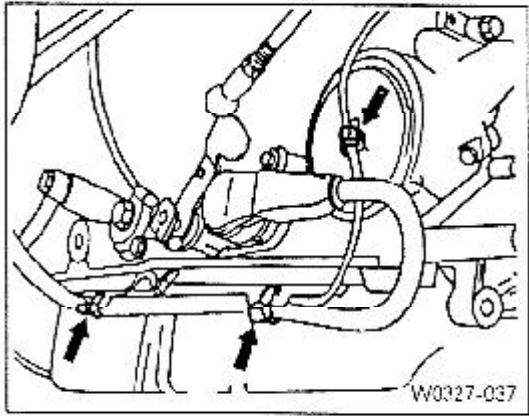


3) 가 (6) (8)

	8Nm
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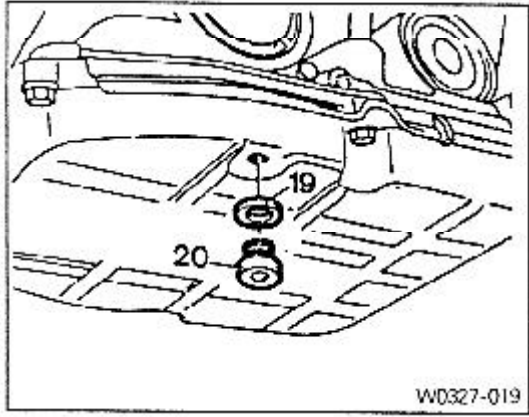


4) ()



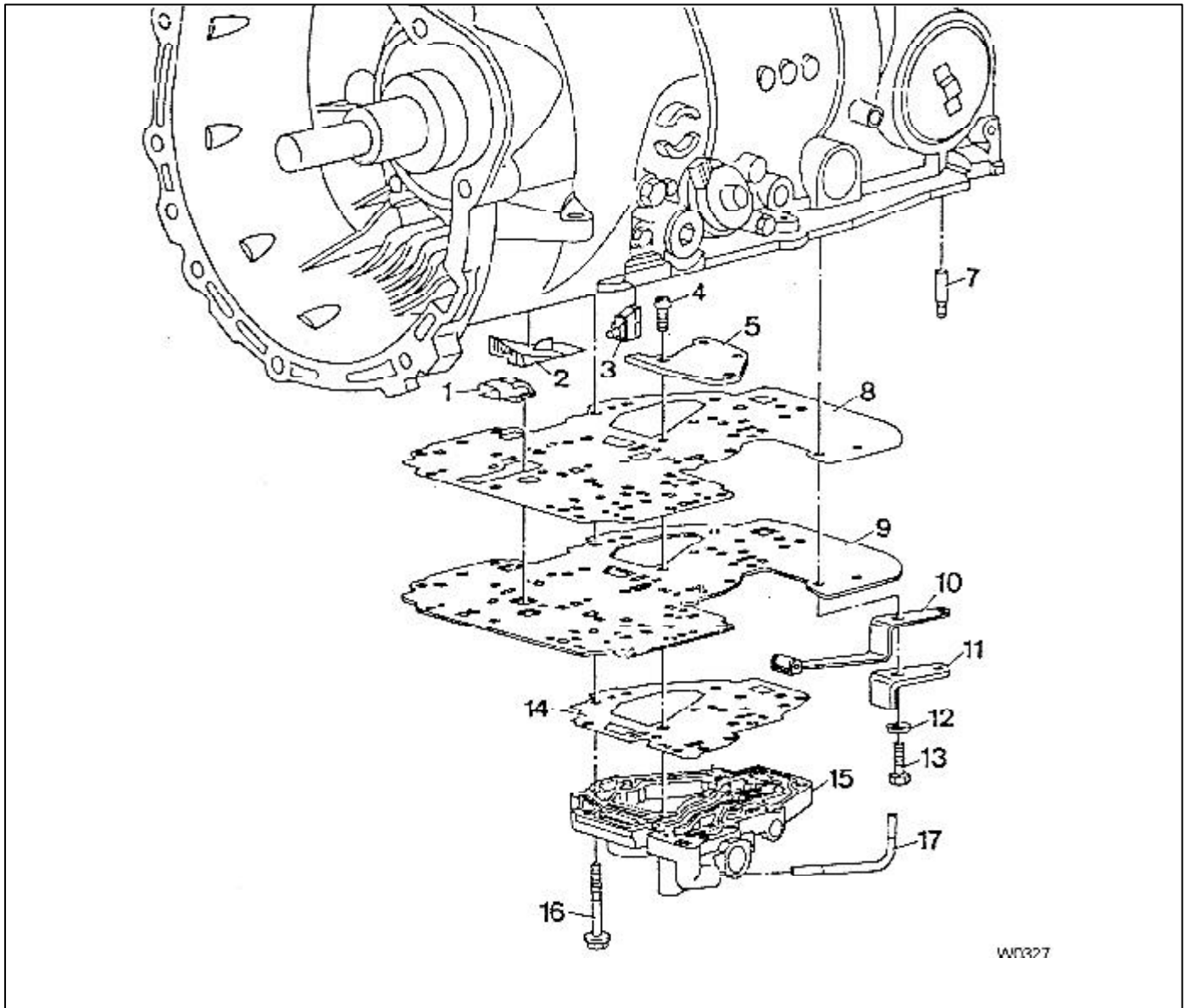
5) (19) (20)

	14Nm
--	------



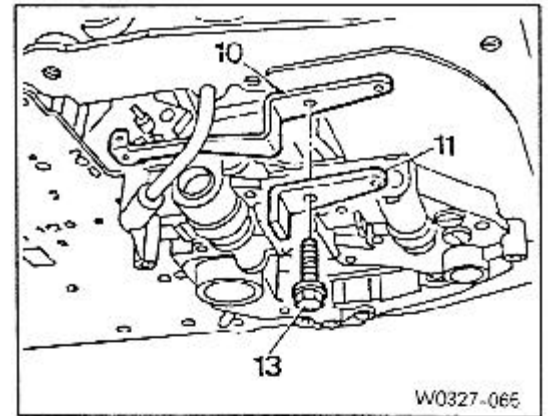
6)

12.

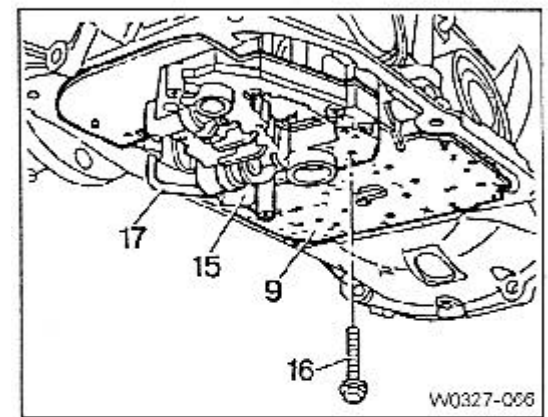


- | | | | |
|------|-----------|-------|-----------|
| 1. | | 10. | |
| 2. | | 11. | |
| 3. | | 12. | |
| 4. | 8Nm | 13. | 8Nm |
| 5. | | 14. 가 | |
| 7. | | 15. | |
| 8. 가 | | 16. | |
| 9. | | 17. | |

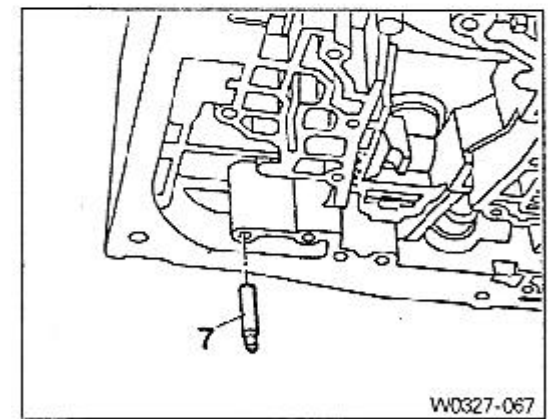
1) (13) (11) (10)



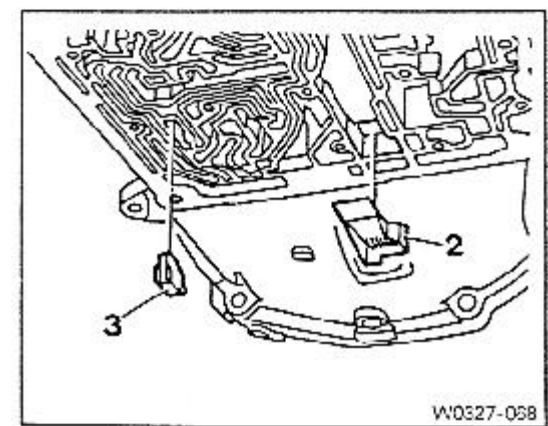
2) (16)
3) (9) (15) (17)



4) (7)
()

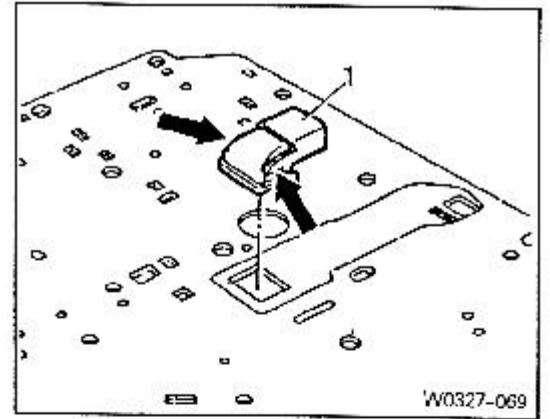


5) (2) (3)



6) ()

(1)

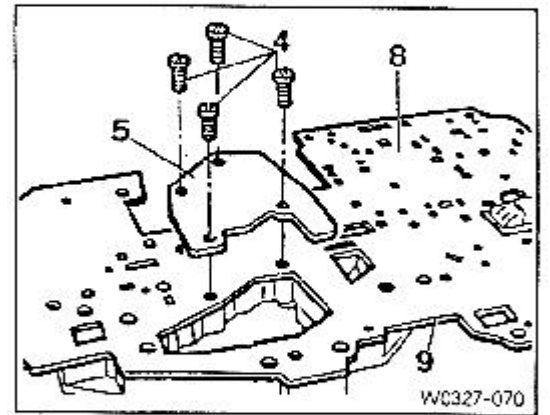


7) (4)

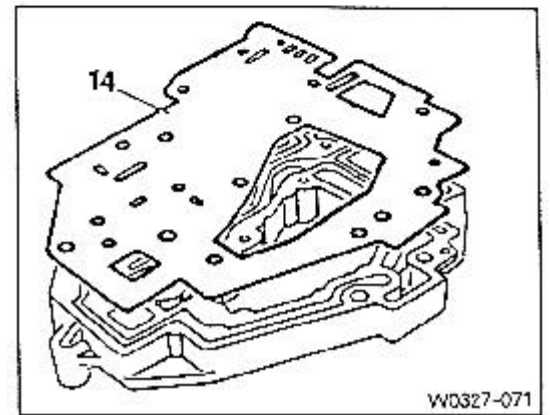
(5)

8) 가 (8)

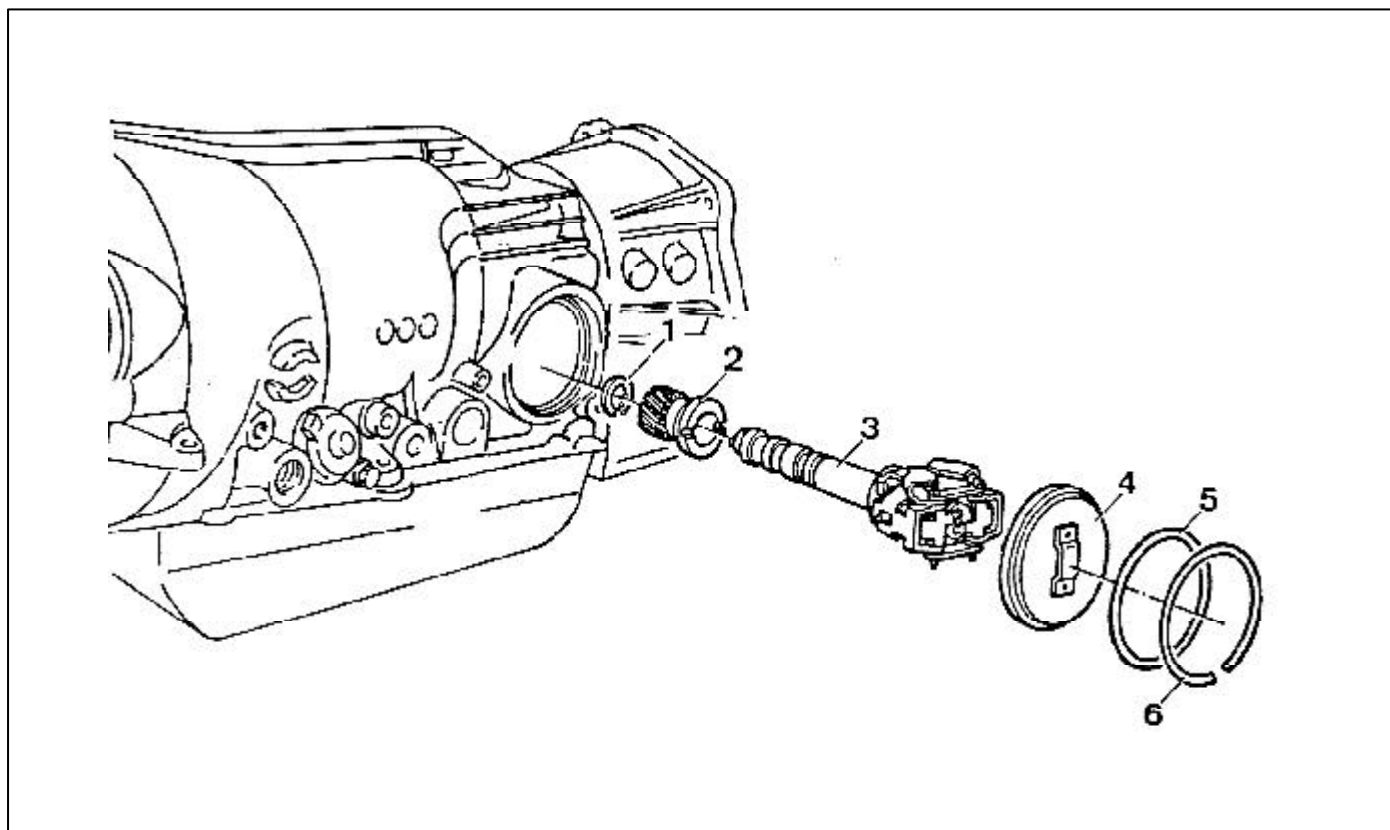
(9)



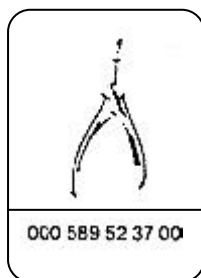
9) 가 (14)



13.

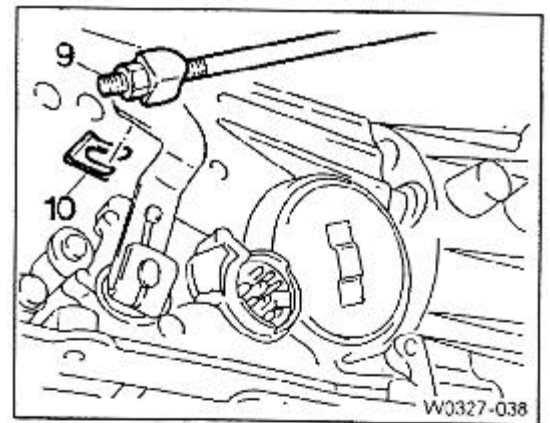


- 1.
- 2.
3.
- 4.
5. 0-
- 6.

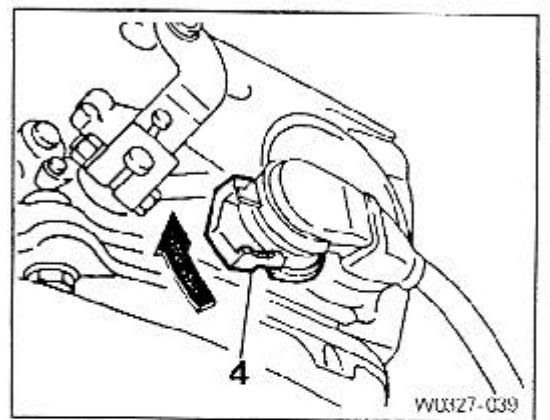


000 589 52 37 00

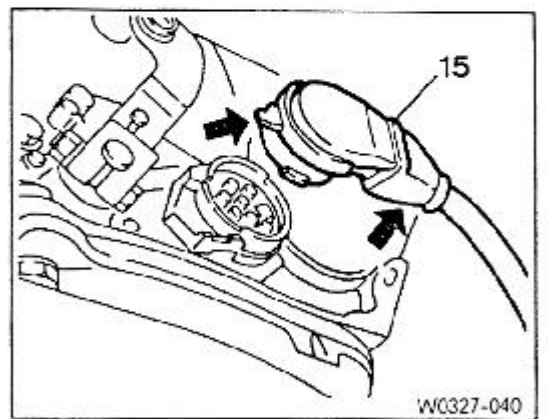
1) (10) (9)



2) (4) ()

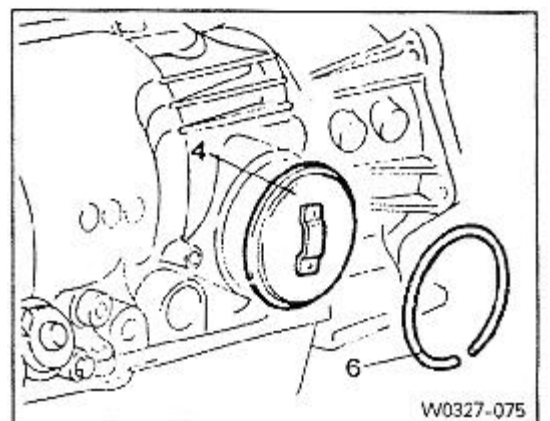


3) (,)



4) (4) 가 (6)

5)



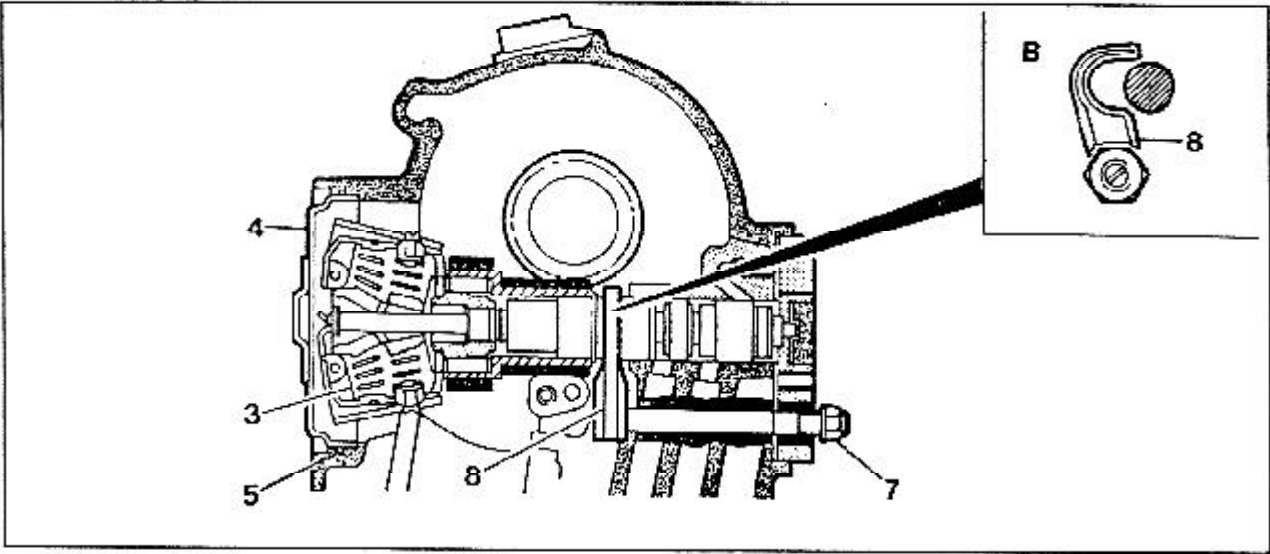
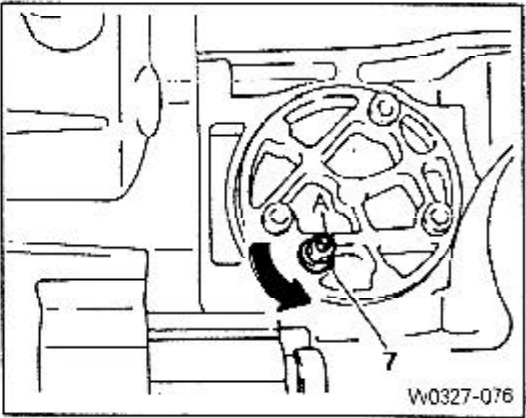
6)

(7)

7)

A

B

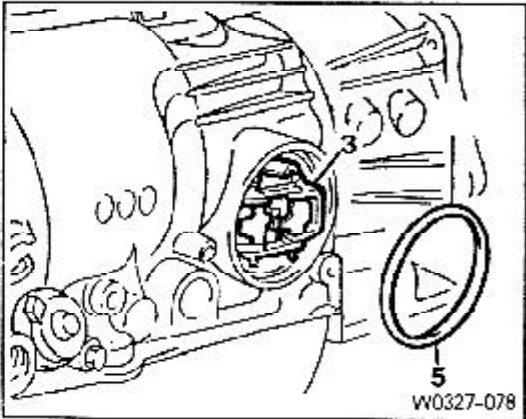


- 3.
- 4.
- 5. O -
- 7.
- 8.

8) O - (5)

9)

(3)

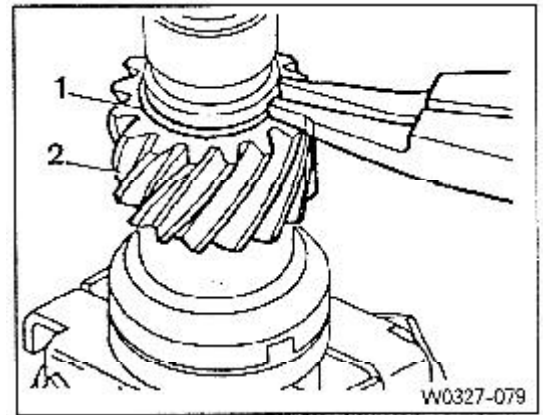


10)

(1)

(2)

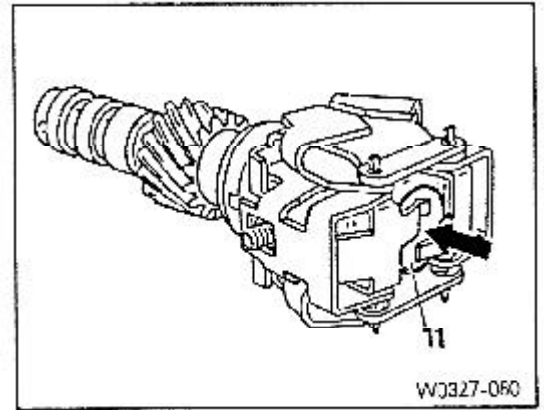
000 589 52 37 00



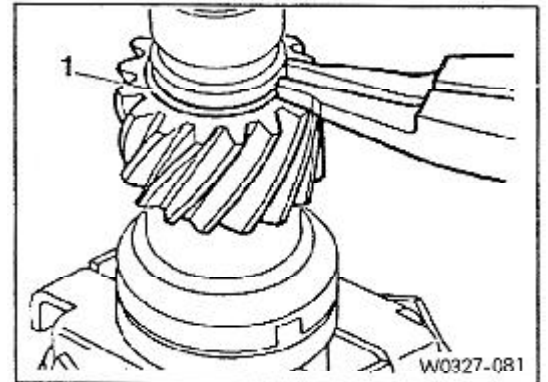
11)

(11)

()

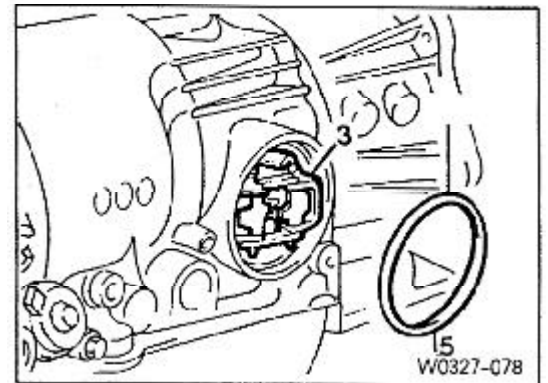


1) (1)



2) (3)

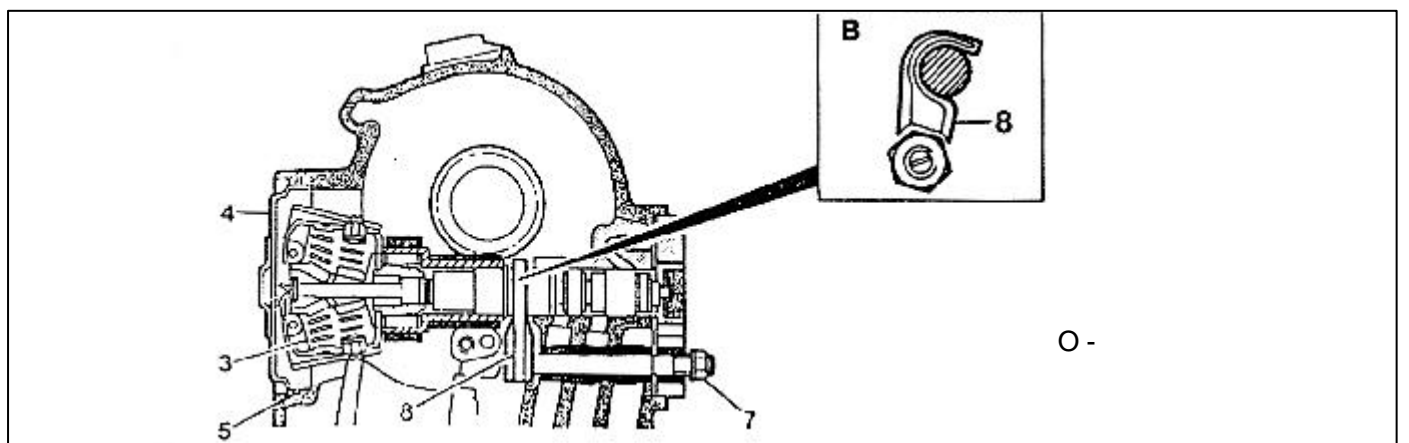
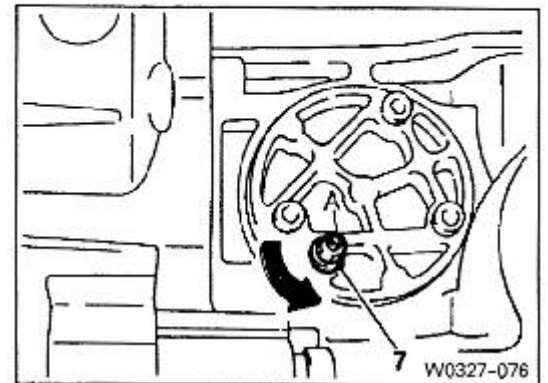
3) O- (5)



4) (A) (-)

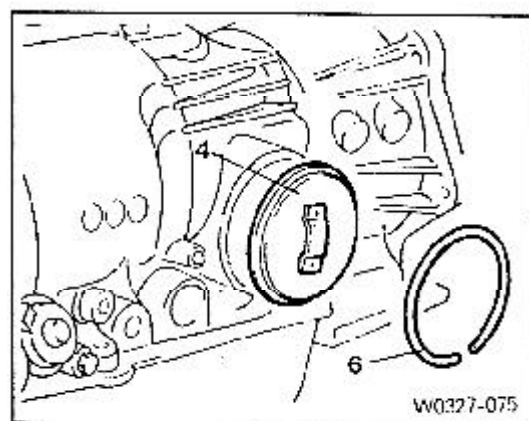
() B

5) (7)

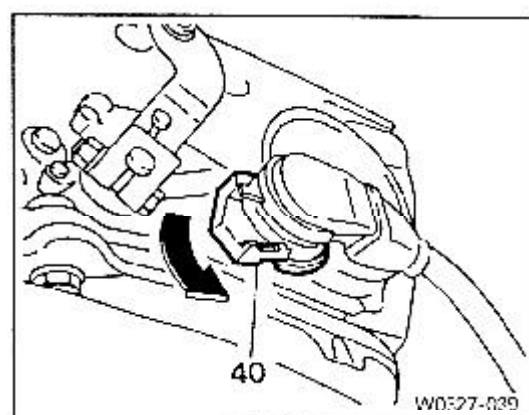


6) (4)

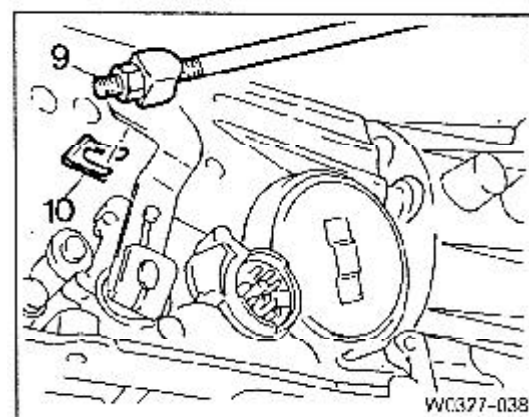
7) (6)
()



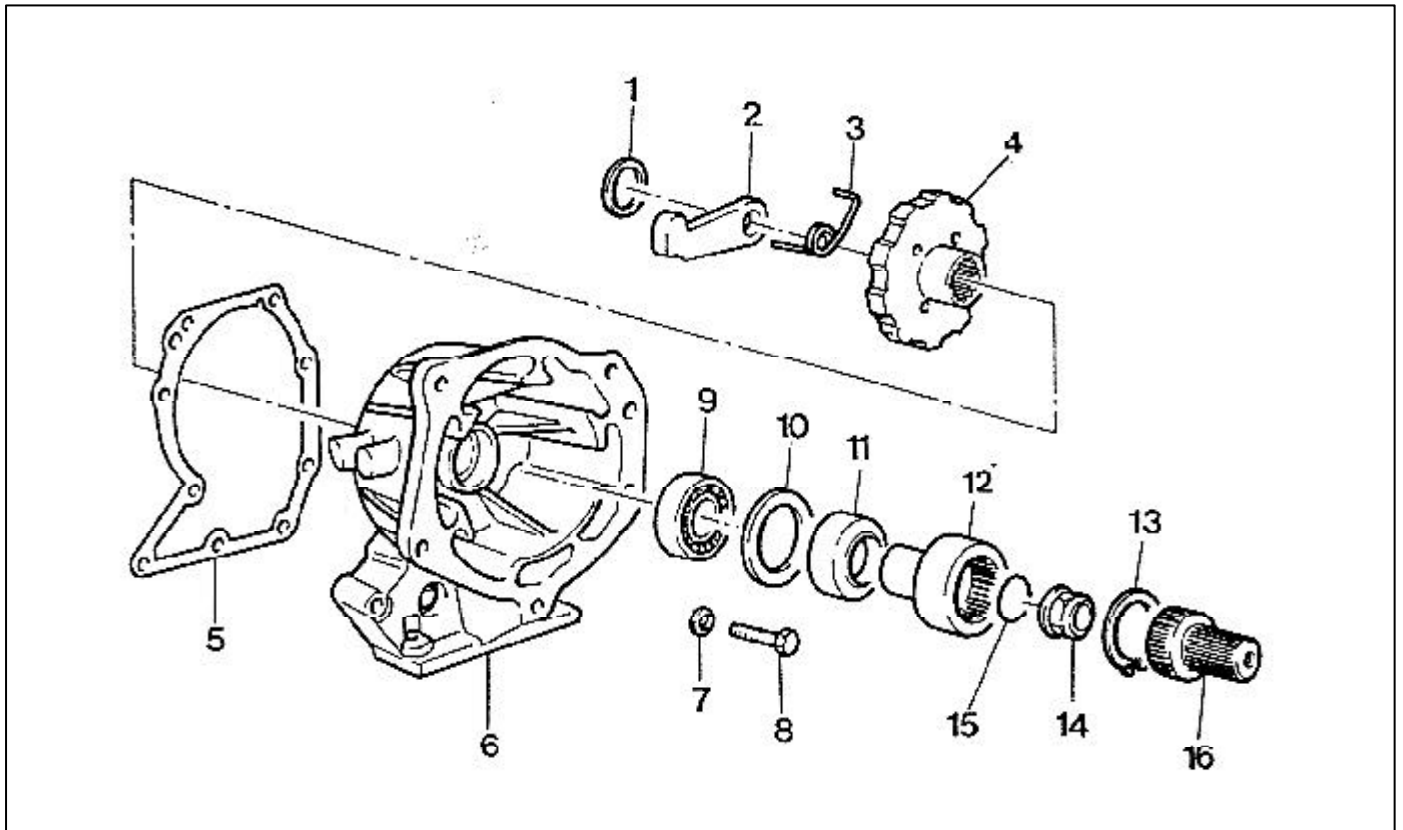
8) , (40) ()



9) (9) (10)



14.

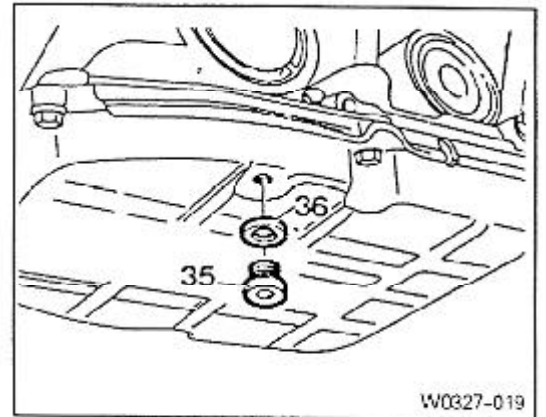


1. : 0.1, 0.2, 0.5mm
- 2.
- 3.
- 4.
5. 가
- 6.
- 7.
8. 45~53Nm
9. ,
- 10.
11.
- 12.
13. O-
14. 120Nm
- 15.
- 16.

1)
() (-)

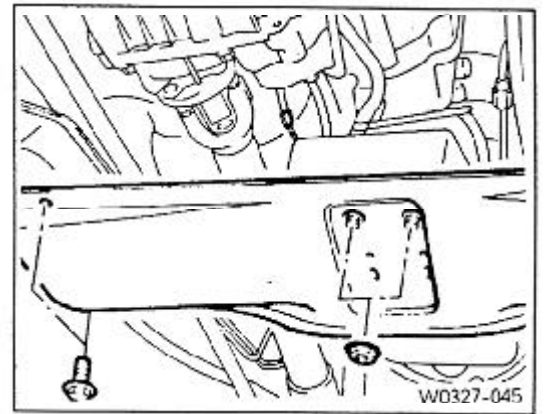
2)

3) (36) (35)



4) (42)

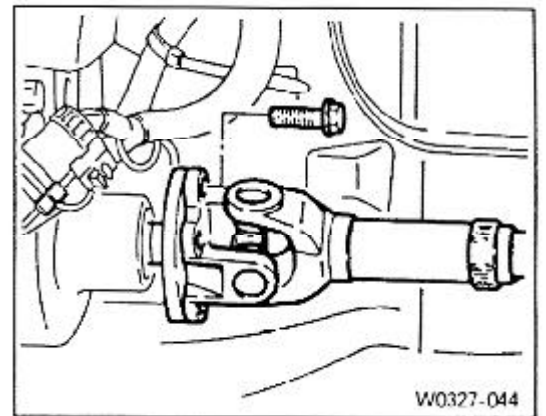
5) (43)



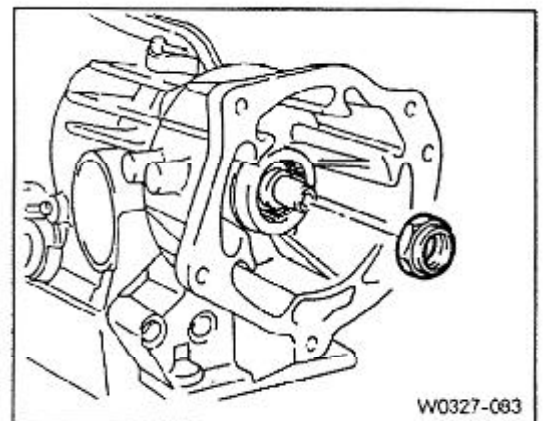
6) (46) (45)

7)

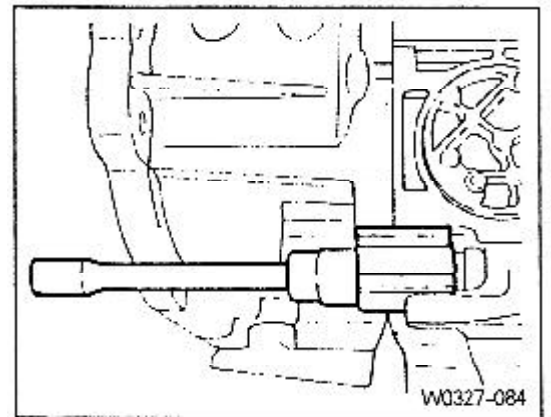
8)



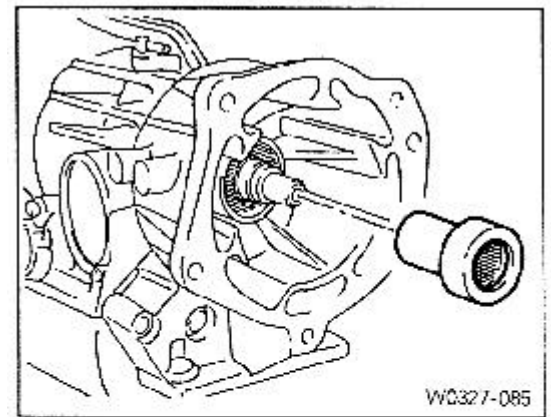
9) , 12



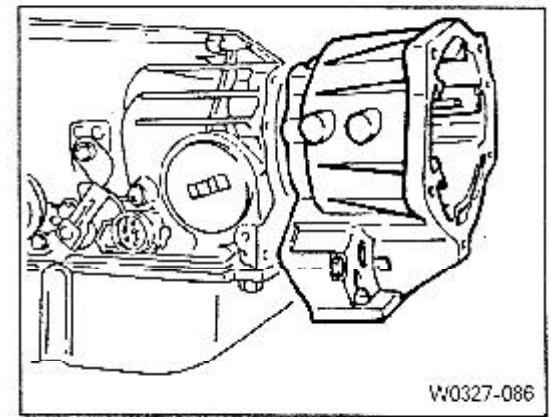
10)



11)

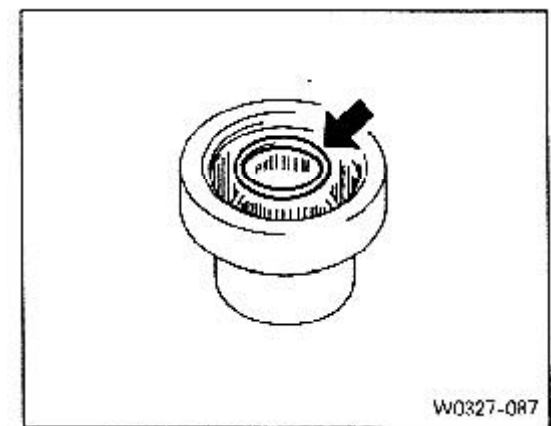


12)



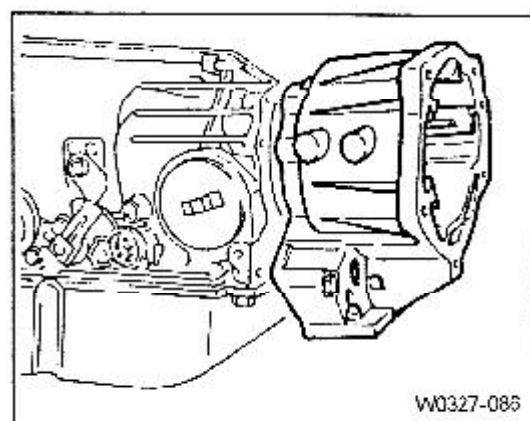
1) O -

2)

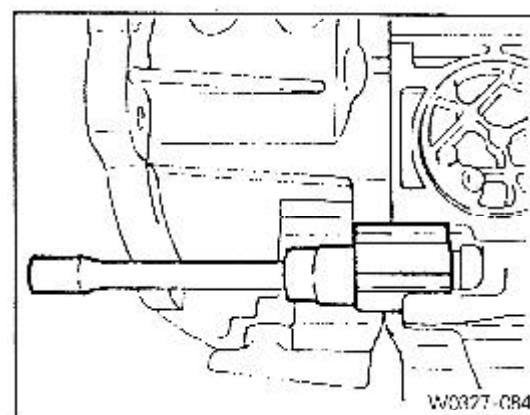


1) 가

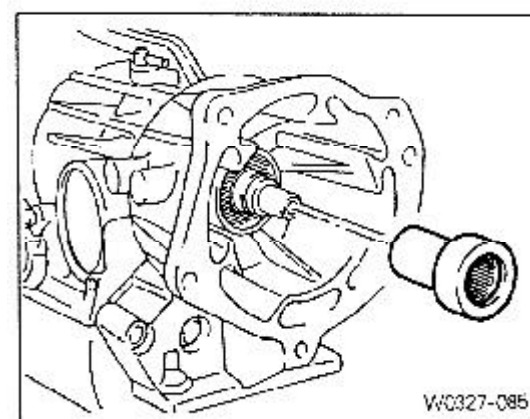
	45~53Nm
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2)

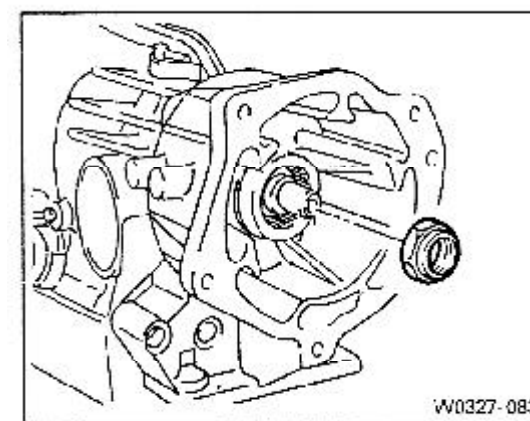


3) O-

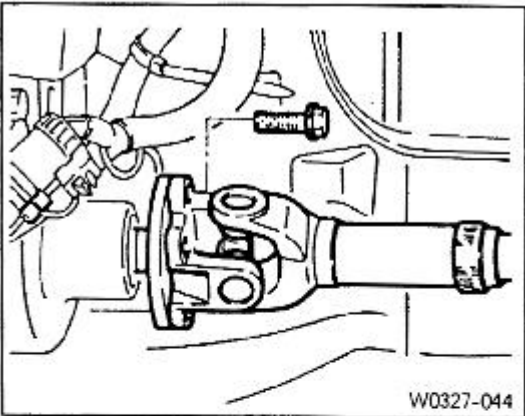


4) 12

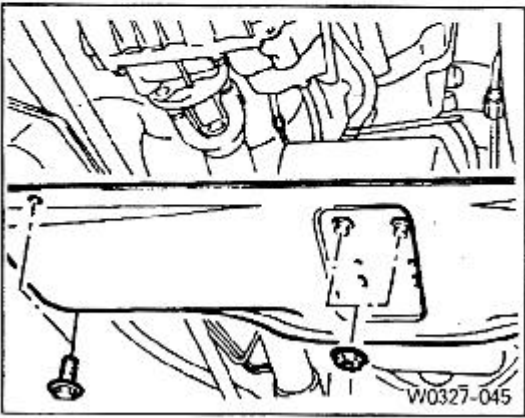
	120Nm
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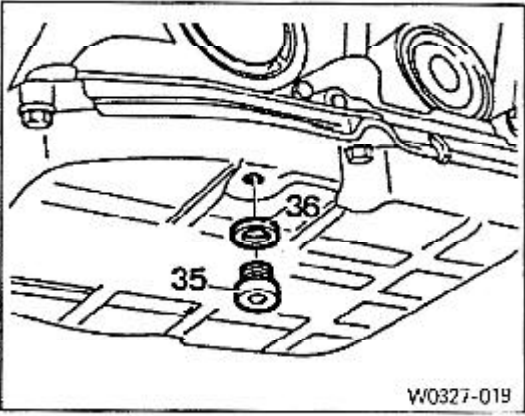
5) (45) (46)



6)



7) (36) (35)

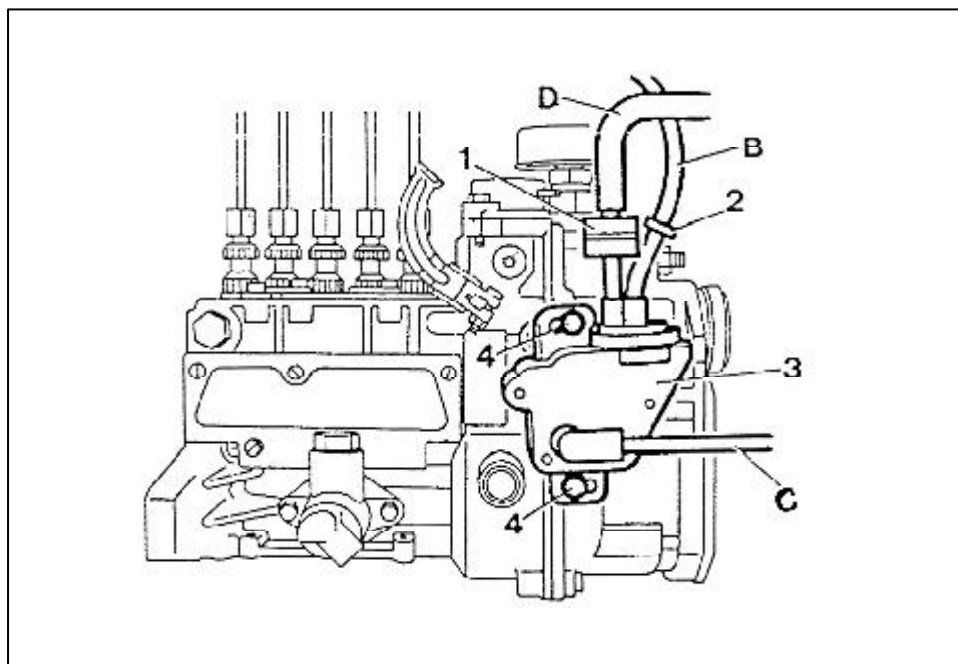


8) () 2/3, 1/3

9)

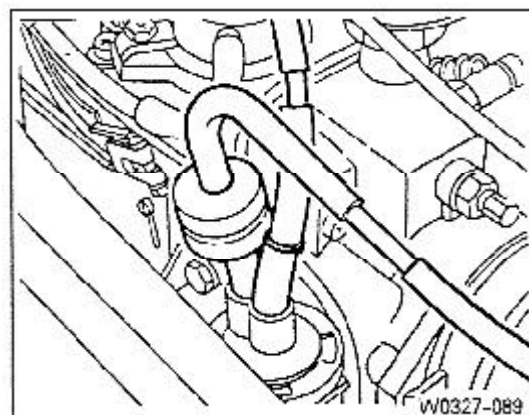
10) () (+)

15.



- 1. ,
- 2. ;
- 3. ;
- 4.
- B.
- C.
- D. /

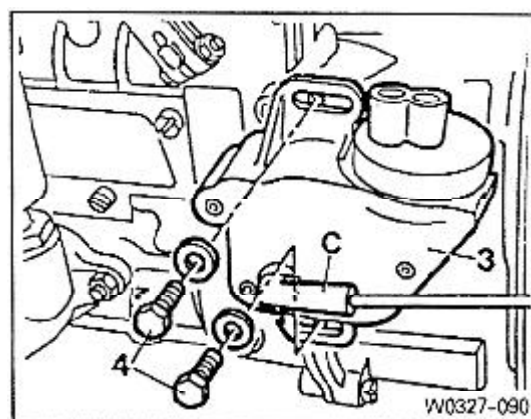
1)



2) (4)

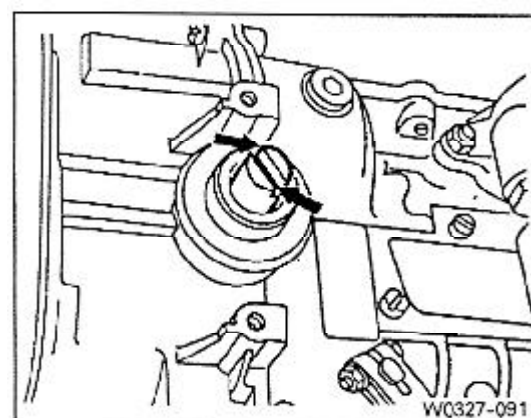
3) (3)

4) (C)



()

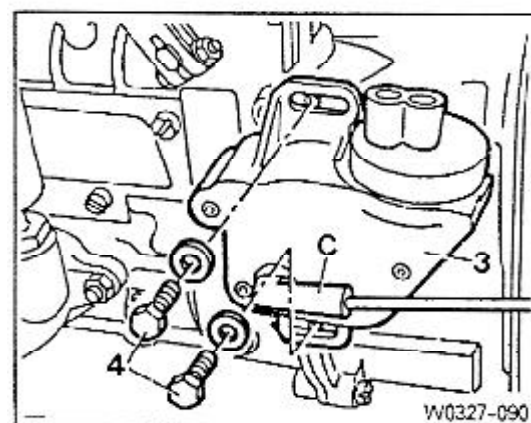
1)



2) (C)

3) (3) (4)

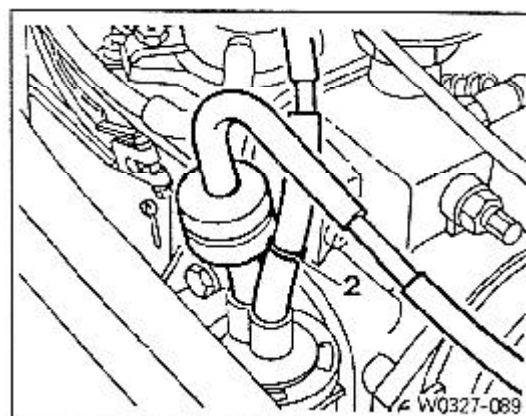
()



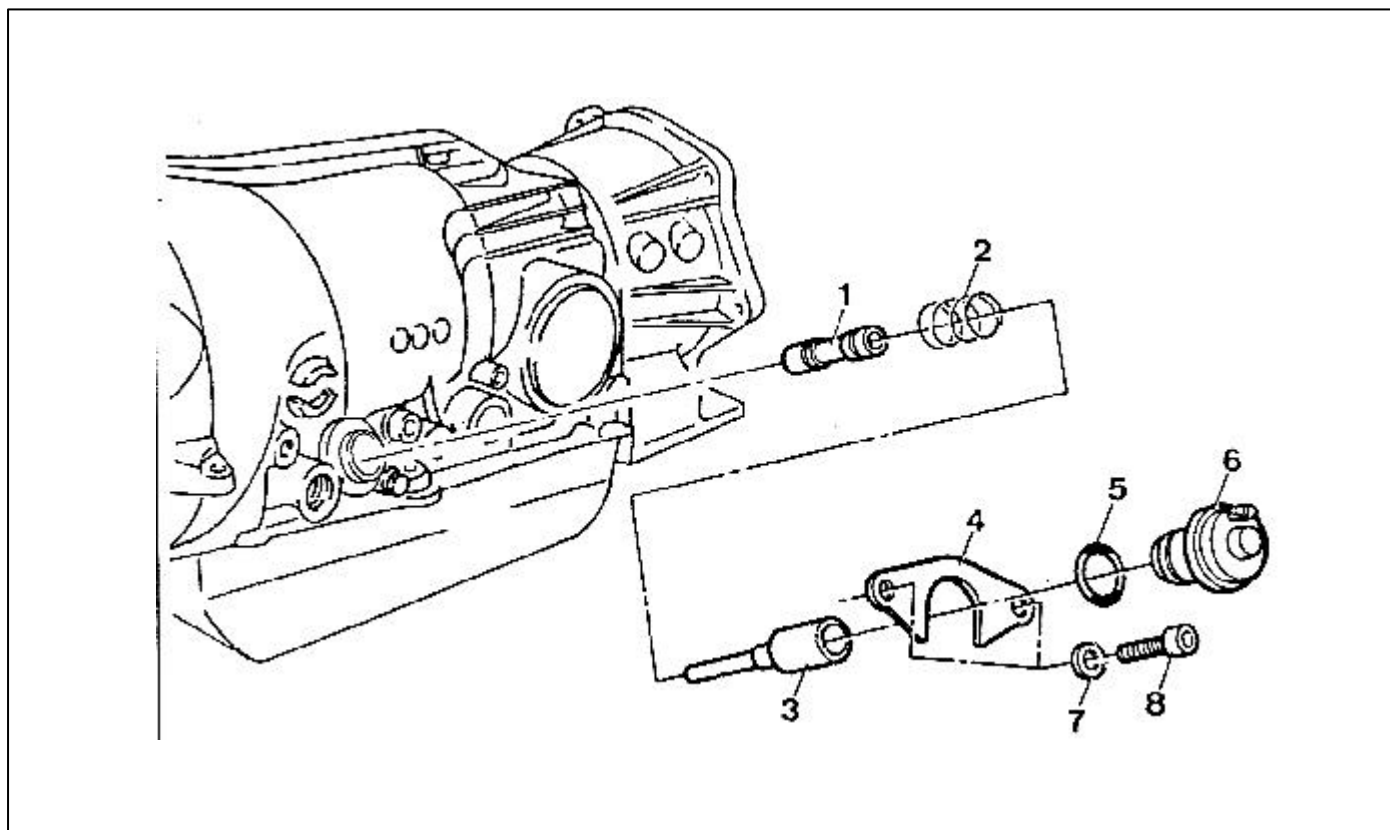
4)

(2)

5)

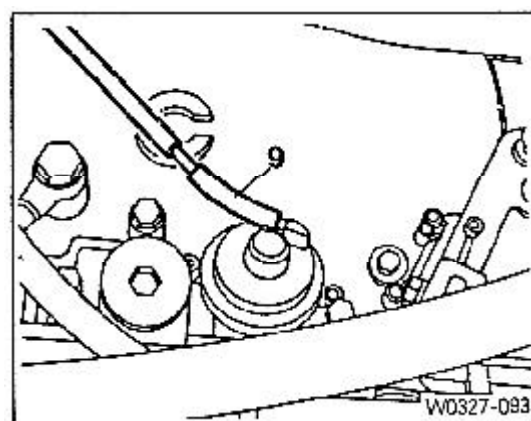


16.



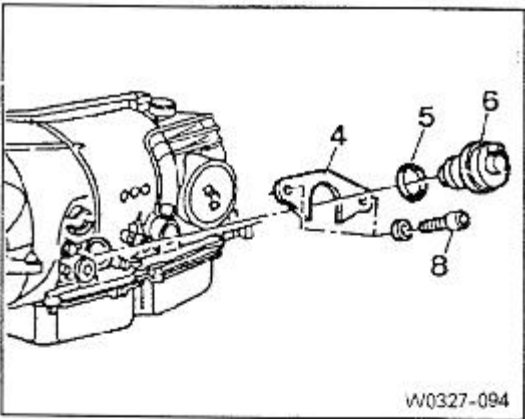
1. ,
2.
3.
4.
5.
6.
7.
8.

1) (9)

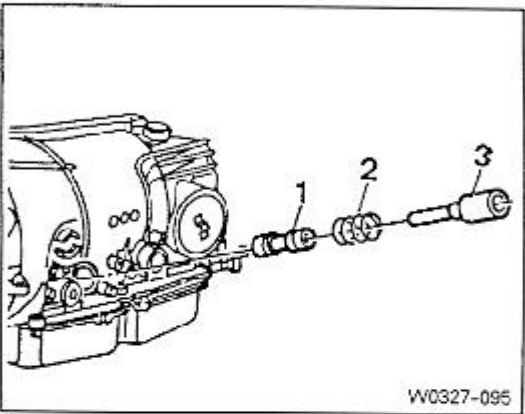


2) (8) (4)

3) (5) (6)

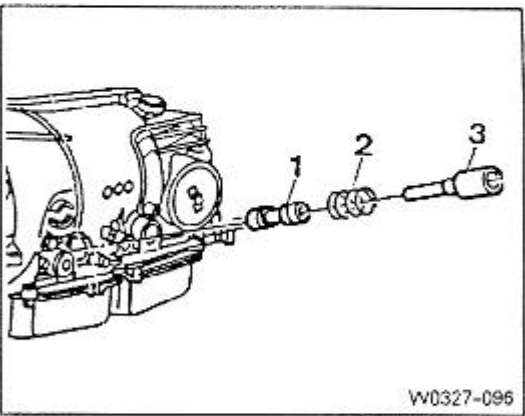


4) (3), (2) (1)



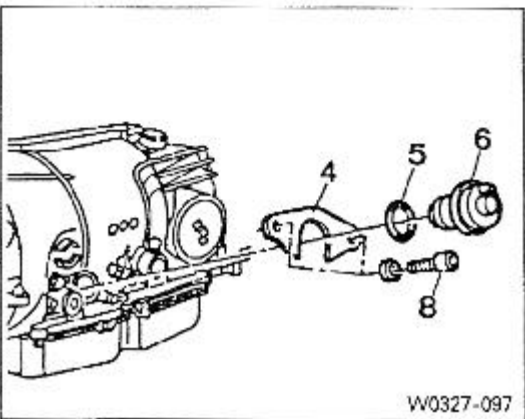
1) (3), (2) (1)

()

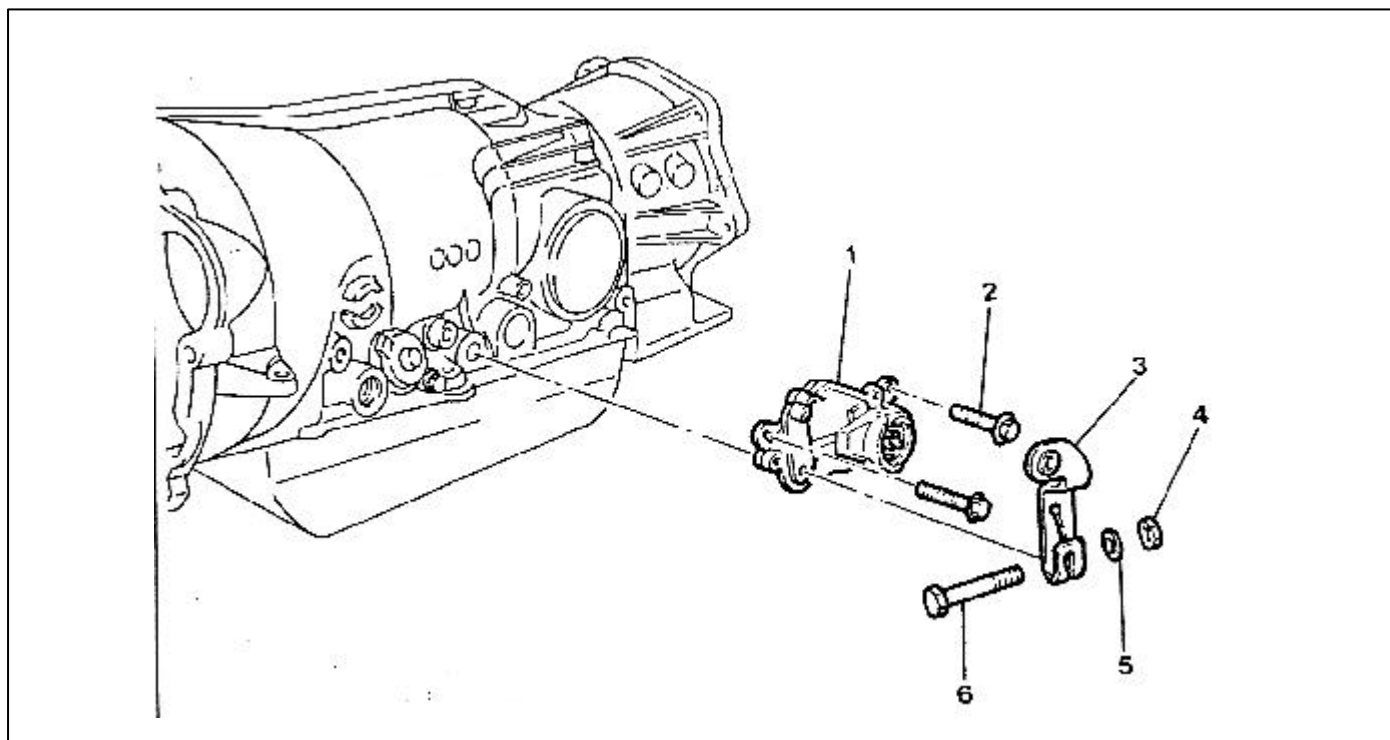


2) (5) (6)

3) (4) (8)

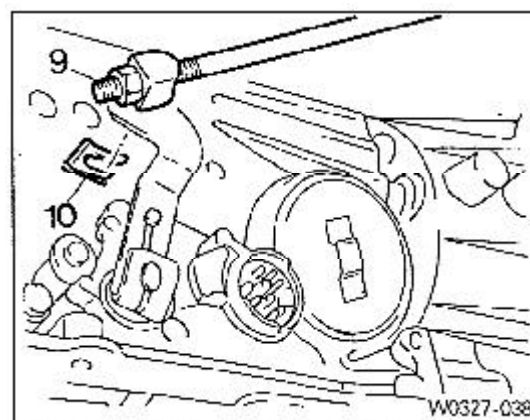


17.

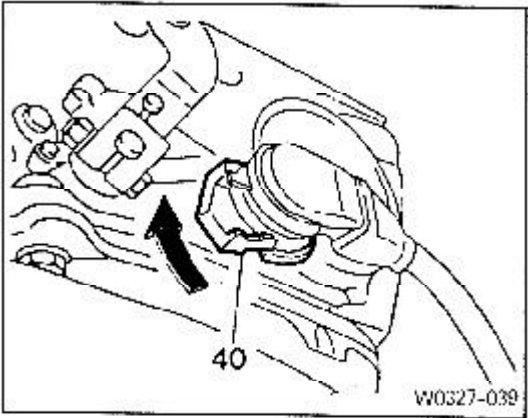


- 1.
- 2.
- 3.
- 4.
- 5.
- 6.

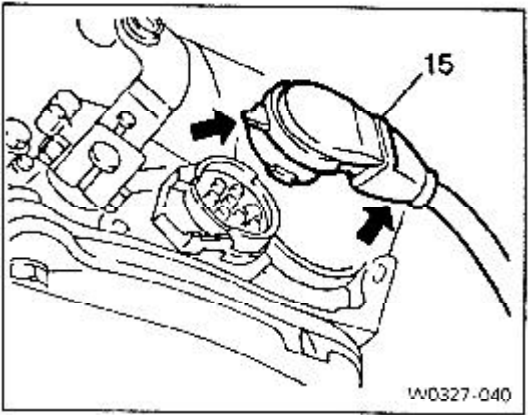
1.) (10) (9)



2) (40)

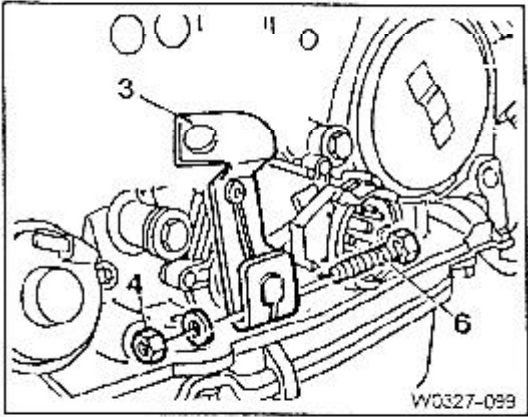


3) ()

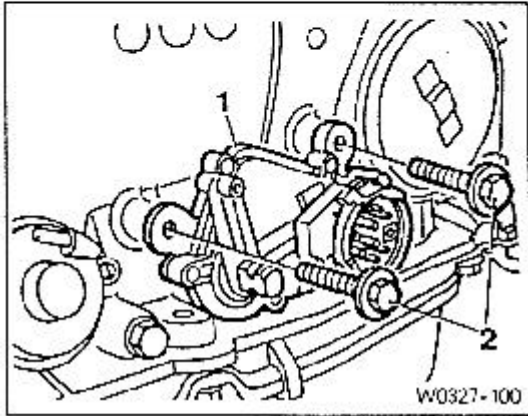


4) (6), (4)

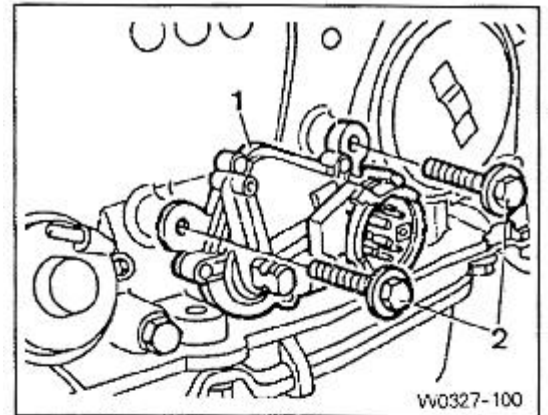
5) (3)



6) (2) (1)

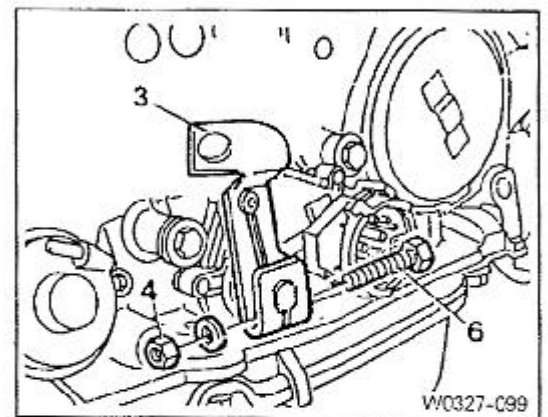


1) (1) (2)



2) ()가

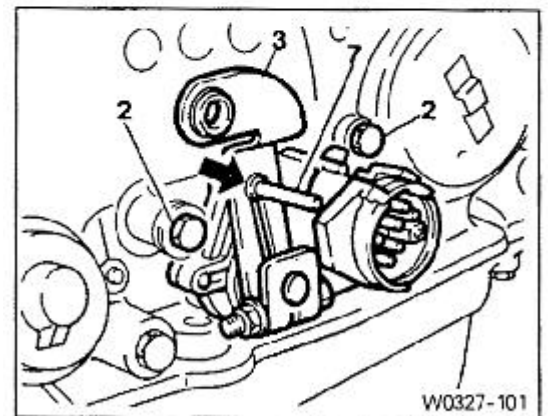
3) (6), (4)



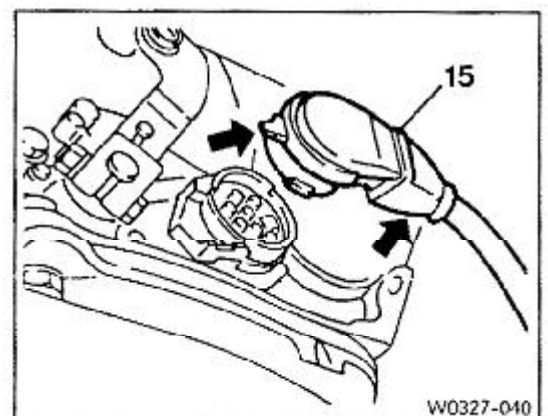
4) ' N '

5) (3) , 4mm (7)

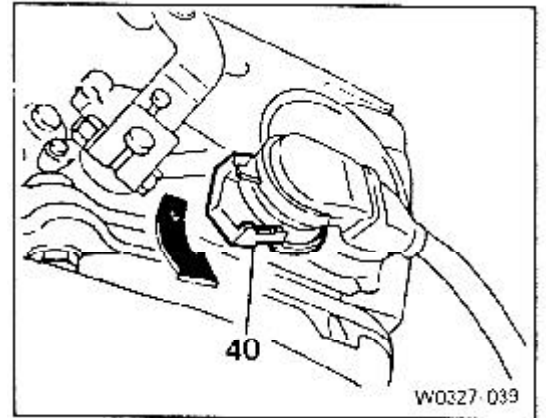
6) (2)



7) (15)

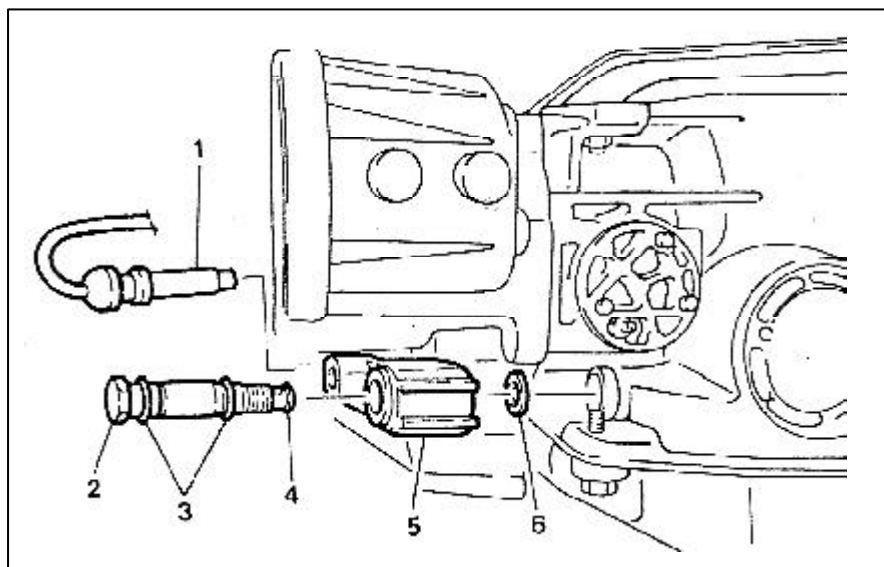


8) (40)



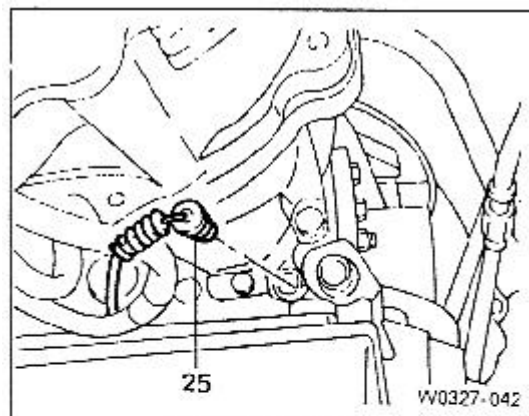
9) (9) (10)

18.



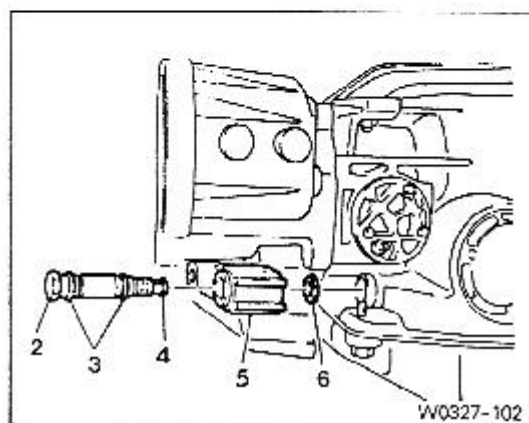
- 1.
2. 30Nm
3. O-
4. O-
- 5.
- 6.

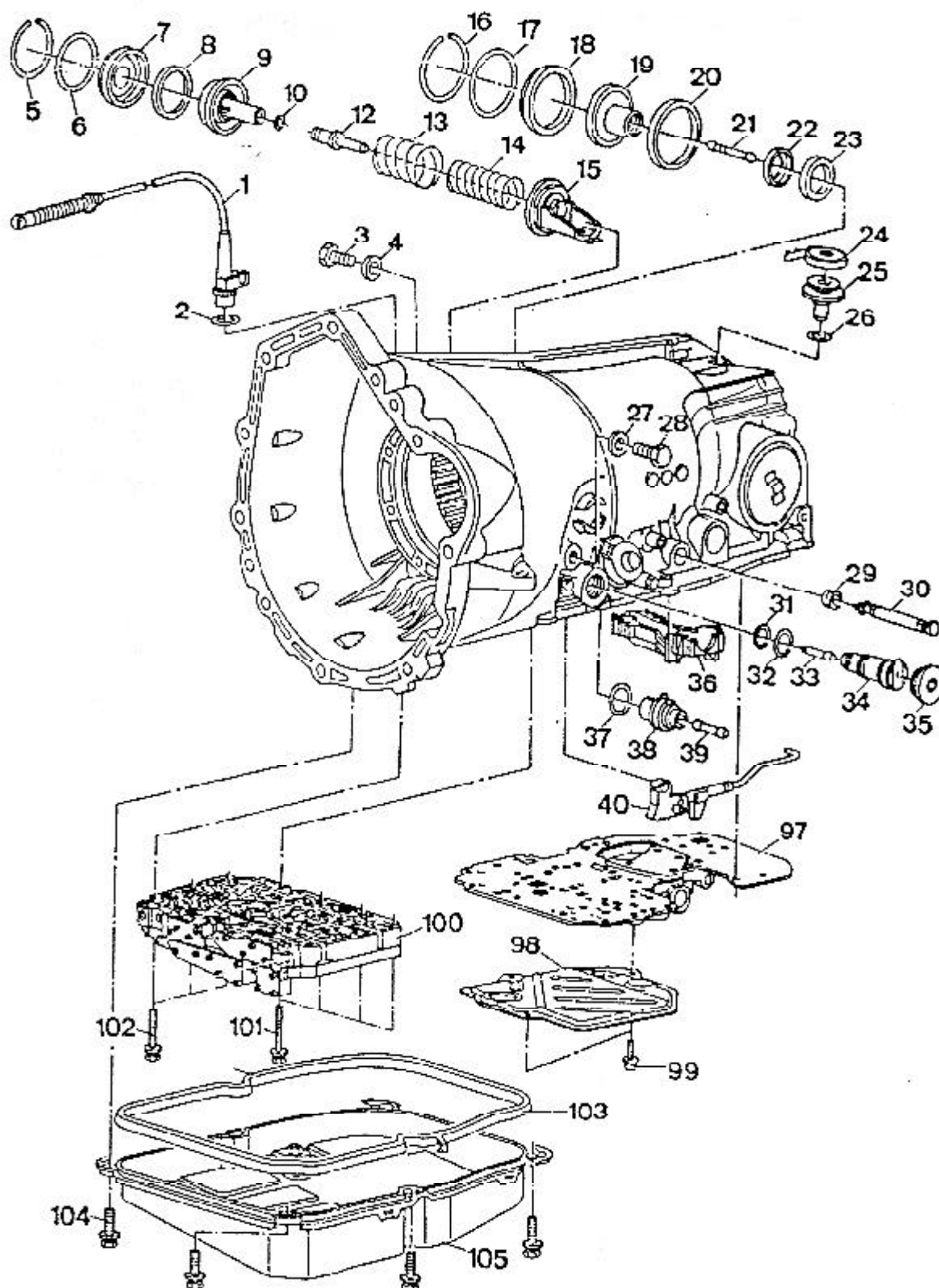
1.) (1)



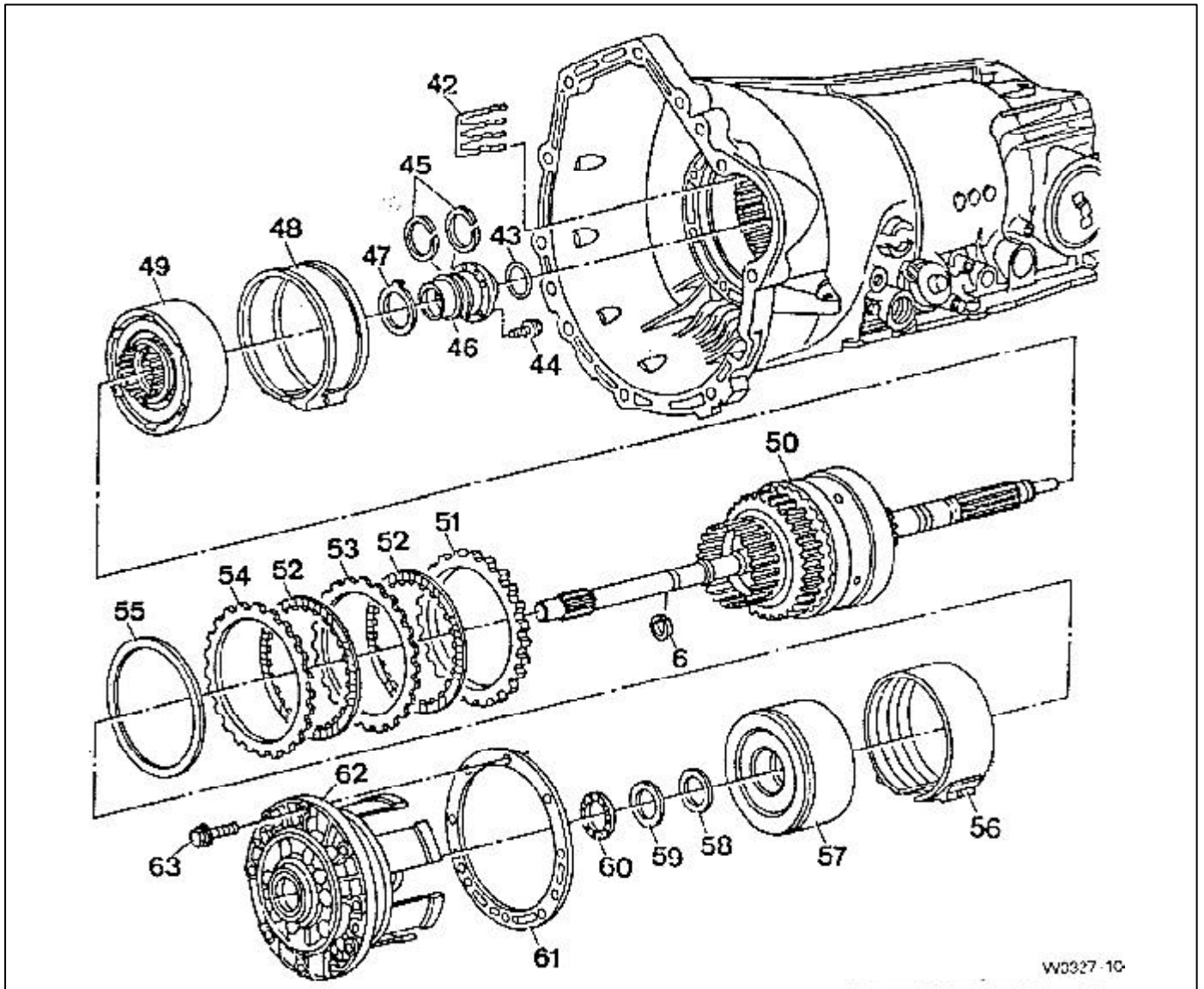
2) (6), (5), O- (3, 4)
(2)

3)



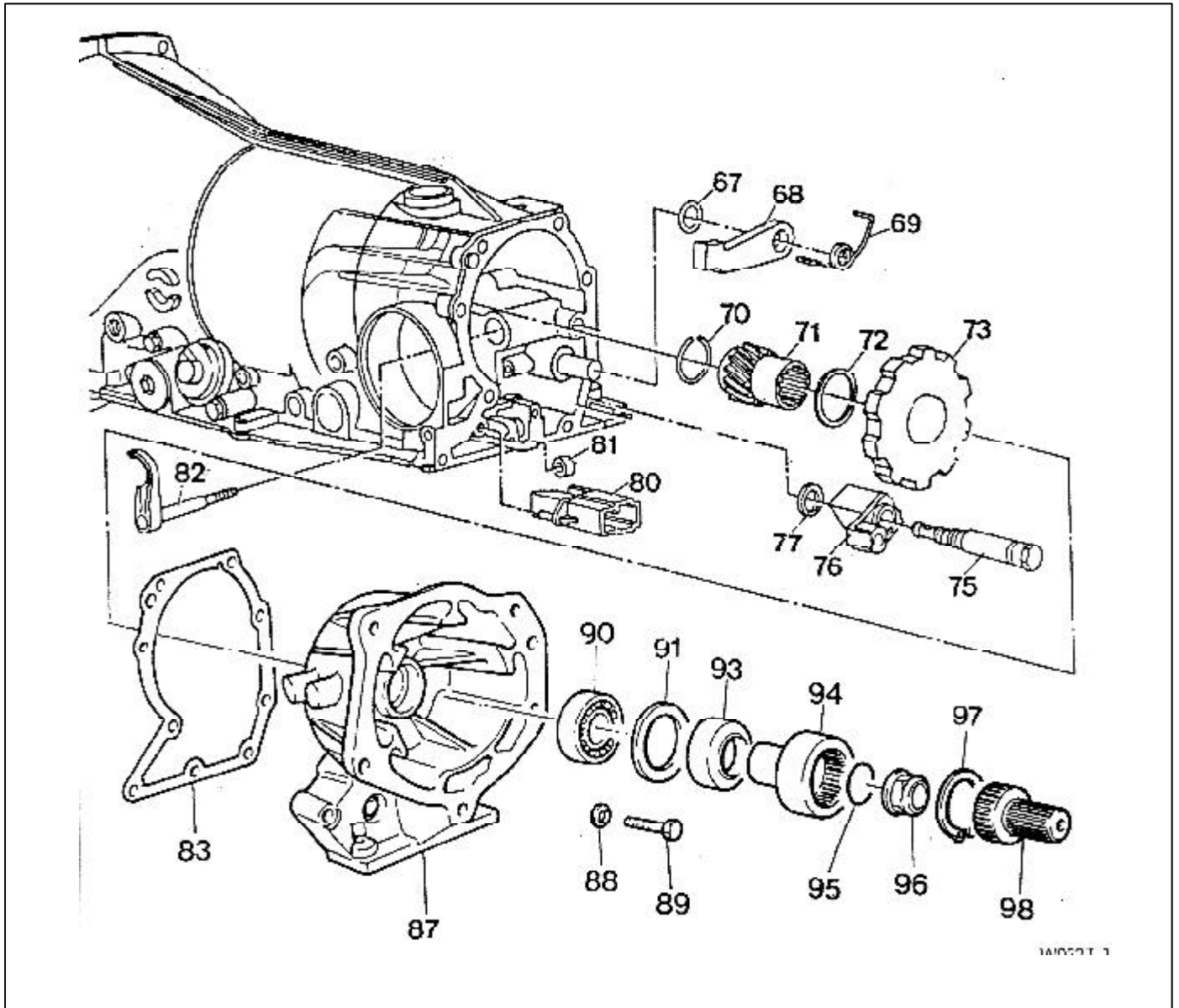


-
- 1.
 2. O -
 3. 13Nm
 - 4.
 - 5.
 6. O -
 7. B1
 8.
 9. B1
 10.
 - 12.
 - 13.
 - 14.
 15. B1
 - 16.
 17. O -
 18. B2
 19. B2
 20.
 - 21.
 22. 가
 23.
 - 25.
 26. O -
 27.
 28. 13Nm
 29.
 - 30.
 31. O -
 32. O -
 - 33.
 34. B1
 35. 70Nm
 36. B2
 37. O -
 38. B2
 - 39.
 - 40.
 - 97.
 - 98.
 99. 4Nm
 - 100.
 101. M6 × 55 8Nm
 102. M6 × 50 8Nm
 103. 가
 104. 8Nm
 - 105.



W0327-10

- | | | | |
|-----|-----|-----|------|
| 42. | | 54. | |
| 43. | O - | 55. | |
| 44. | | 56. | B1 |
| 45. | | 57. | K1 |
| 46. | | 58. | |
| 47. | | 59. | |
| 48. | B2 | 60. | |
| 49. | K2 | 61. | 가 |
| 50. | | 62. | |
| 51. | | 63. | 15Nm |
| 52. | 4 | 64. | |
| 53. | 3 | | |

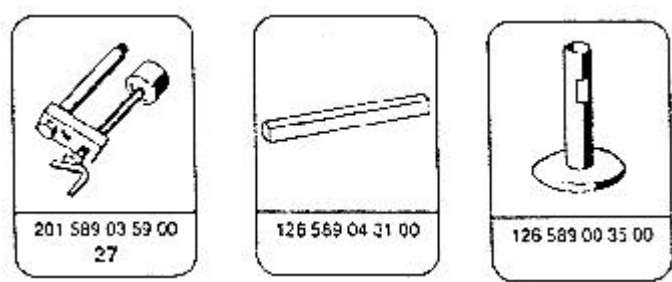


67.
68.
69.
70.
71.
72.
73.
75. 가
76.
77.
80.
81.
82.

..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가
..... 가

83. 가
87.
88.
89. 45~53Nm
90. ,
91.
93.
94.
95. 0-
96. 120Nm
97.
98.

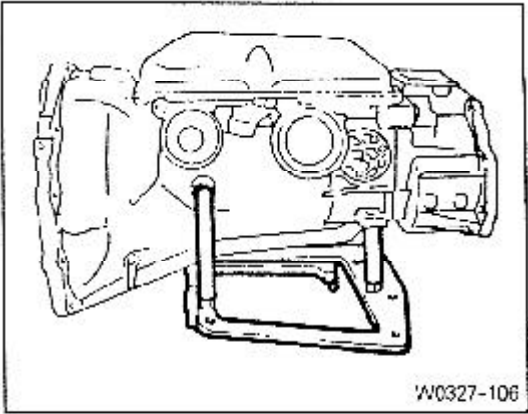
' B ' (K1)		0.3~0.5
		0.8~1.2
(B3)		1.5~2.0
B1		1.8~2.5
B2		5.5~5.7
' C '		0.4~1.0
' C ' (K2)		0.4~0.5



1)

126 589 10 63 00

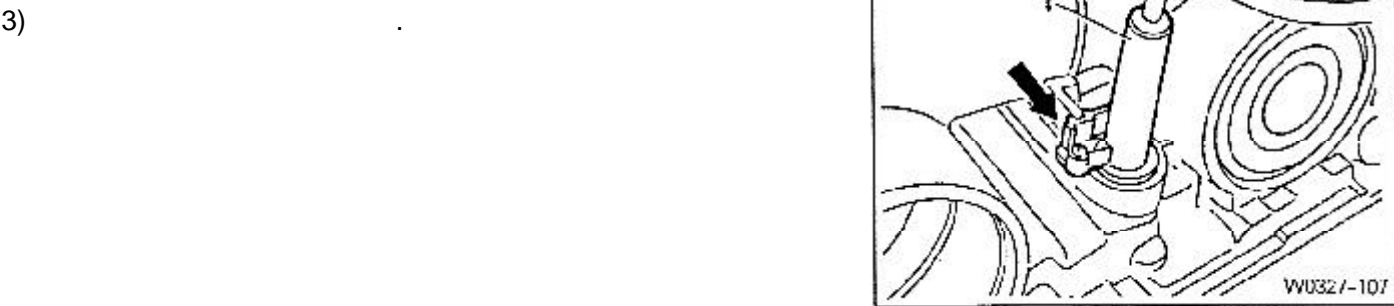
116 589 06 59 00



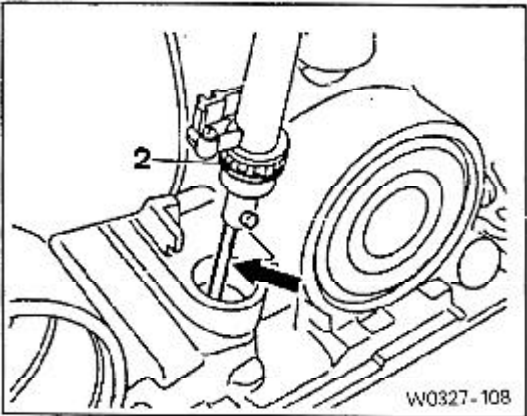
2)

(1)

()

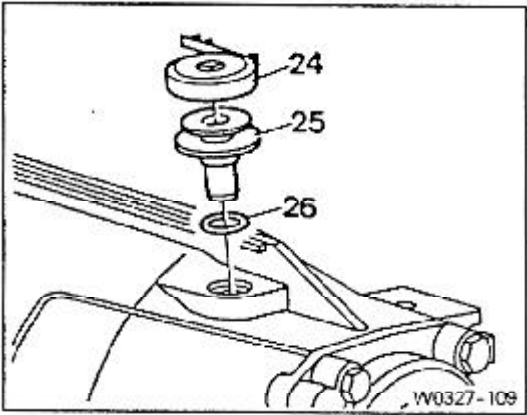


4) () O- (2)

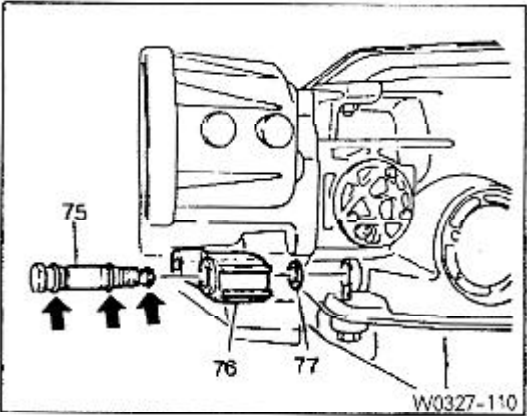


5) (24) (25)

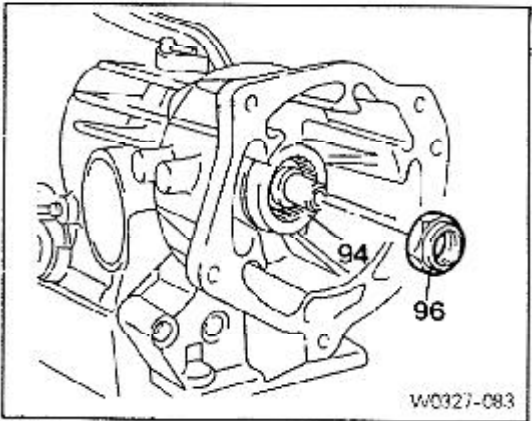
6) O- (26)



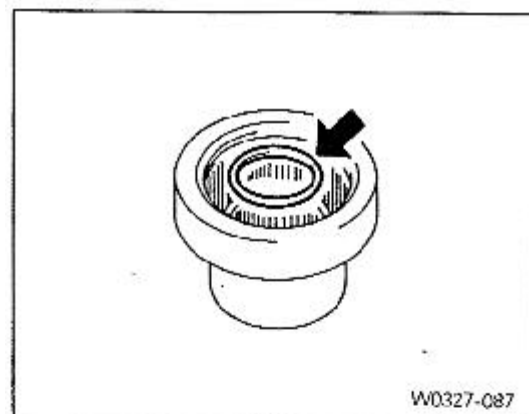
7) 가 () (75) (76)



8) 12 (96) (94)

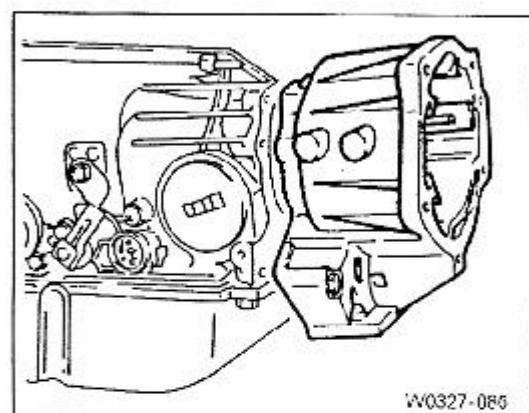


9) O - (94)

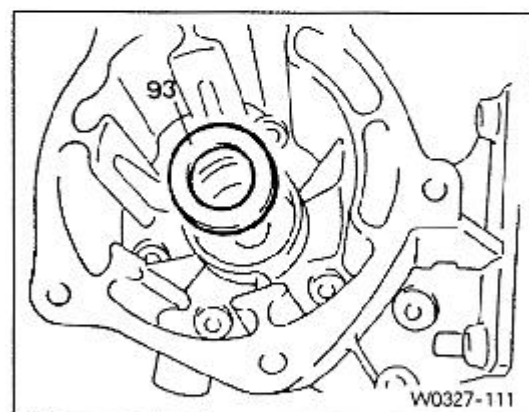


10) (91)

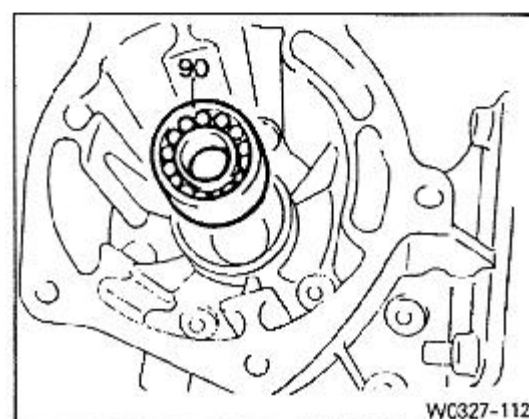
11) (89) (87)



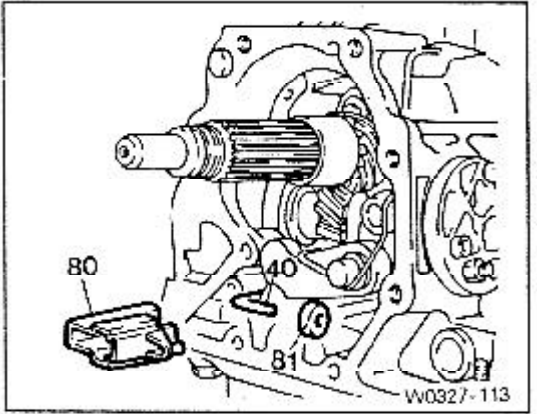
12) (93)



13) (90)

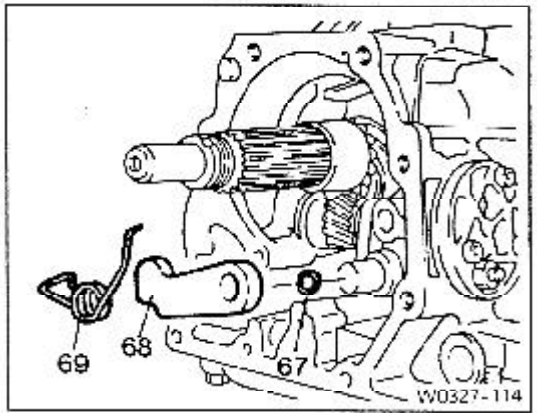


(40)

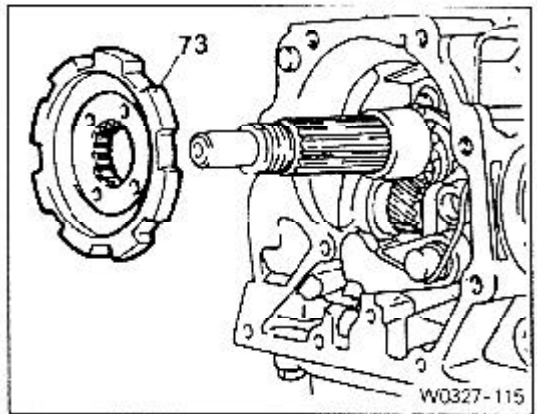


15)

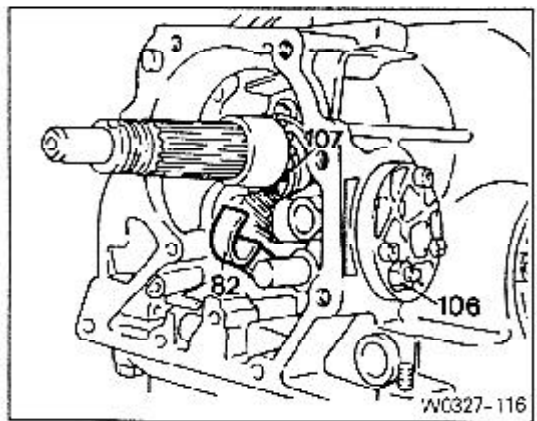
(67)



(73)



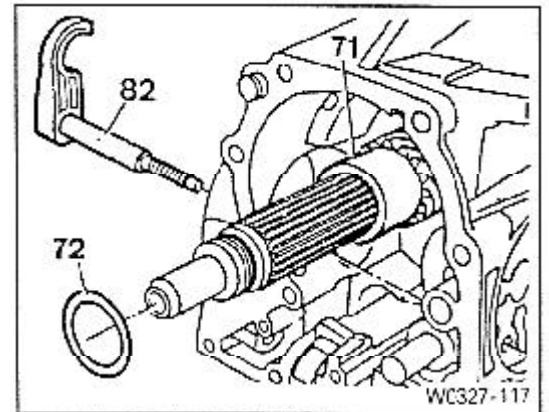
(107)



19)

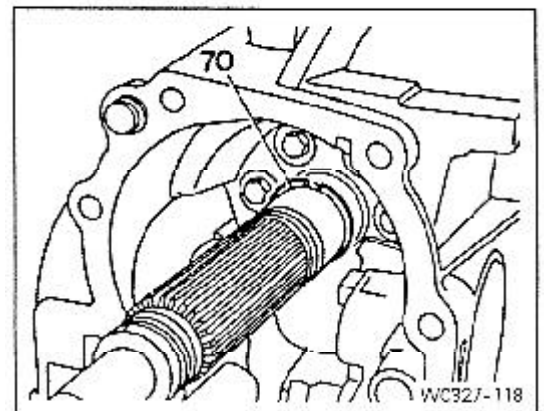
20) (72)

21) (71) , (82)



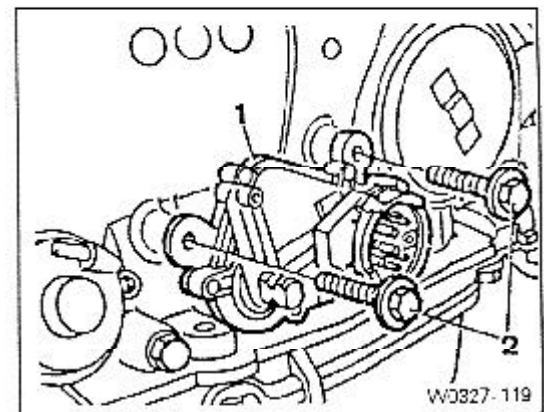
22) (70)

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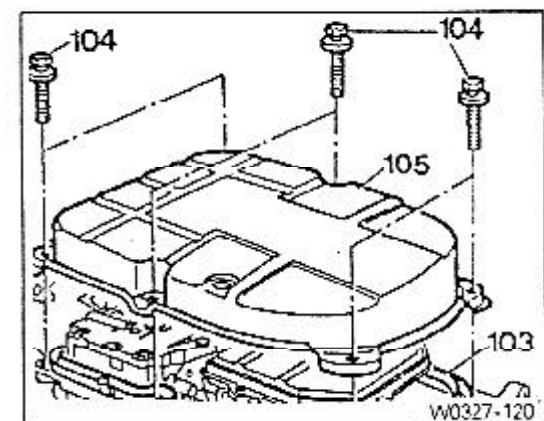


23)

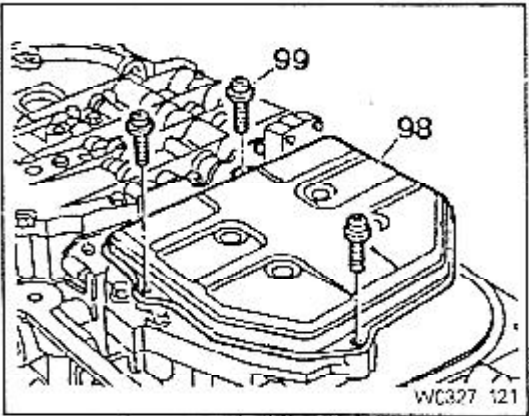
24) (2) , (1)



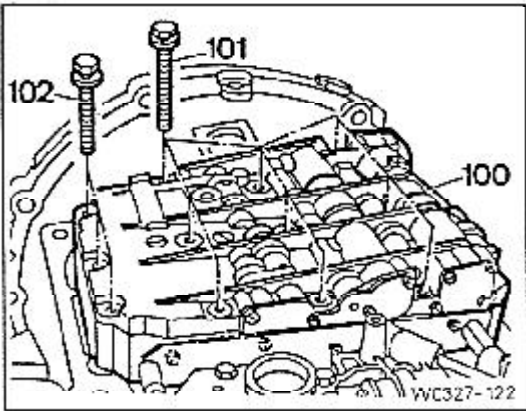
25) (104) 가 (103) (105)



26) (99) (98)

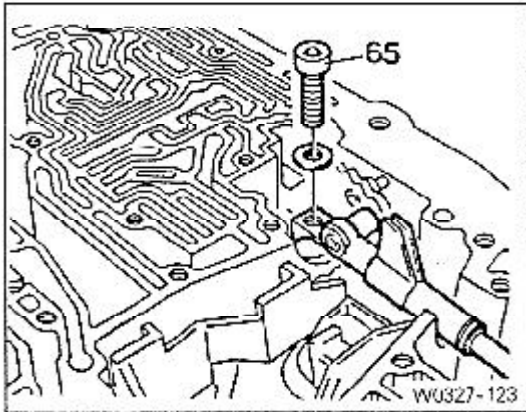


27) (101, 102) (100)

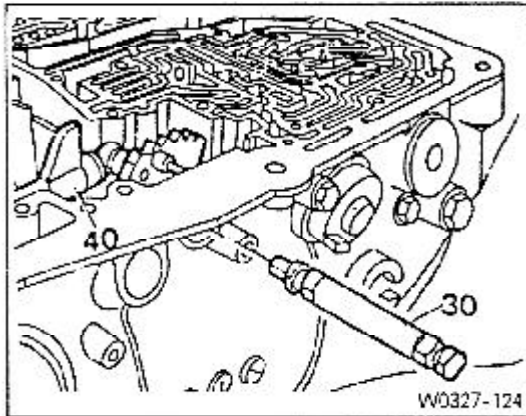


28)

29) (65)

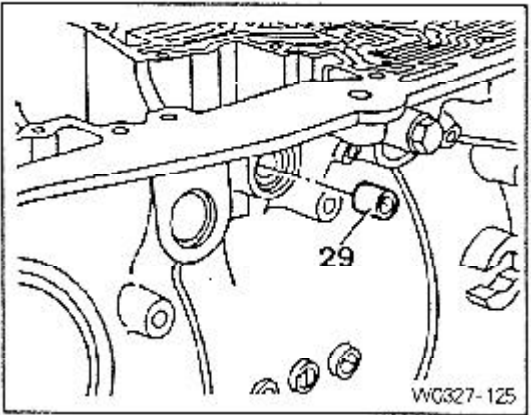


30) (30) (40)



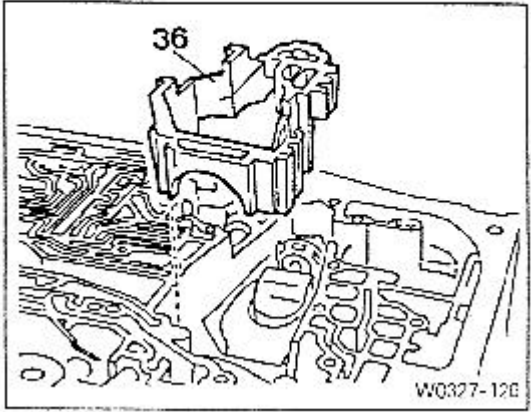
31)

(29)



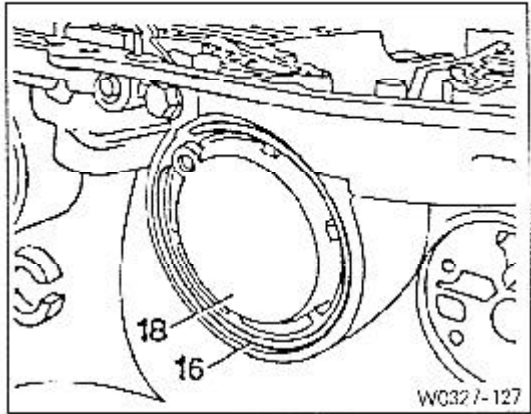
32)

B2(360



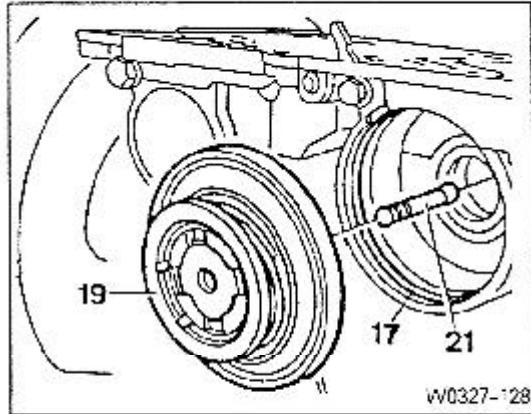
33)
(16)

B2(18)



34)

B2



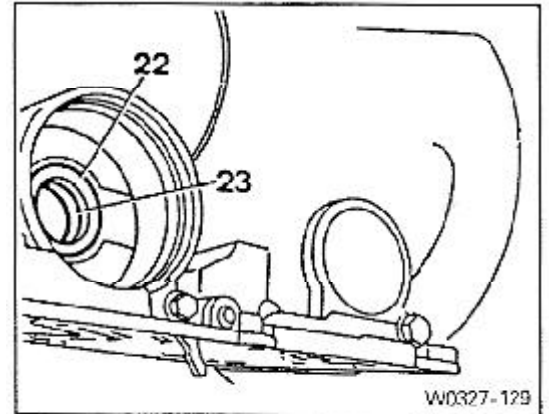
35)

B2(19)

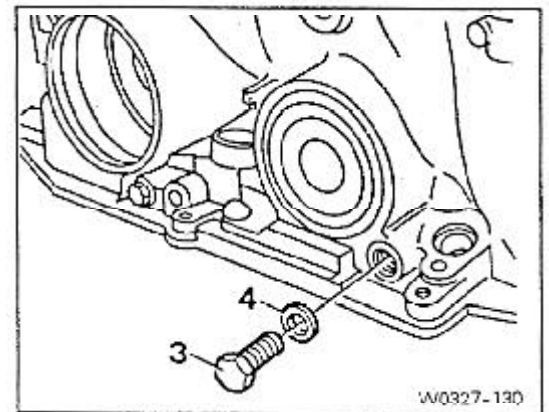
(21)

36) O - (17)

37) (23) 가 (22)



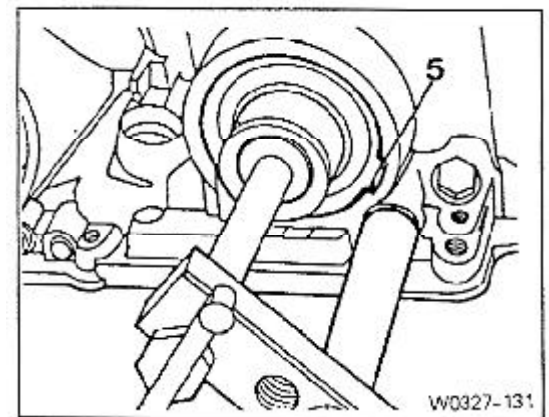
38) (4) (3)



39) B1

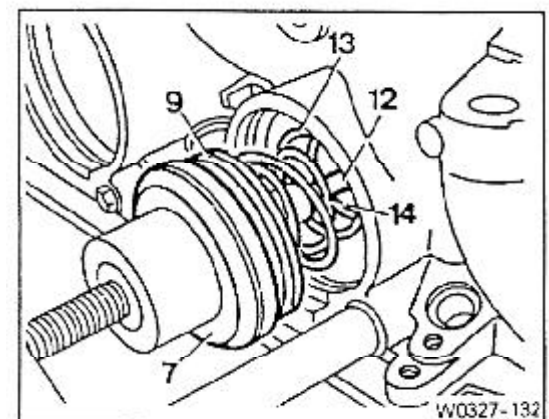
40) (5)

201 589 03 59 00



41)

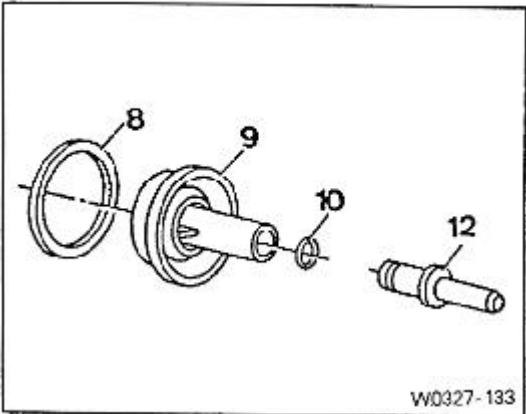
42) B1(9), (12) (7), (13, 14)



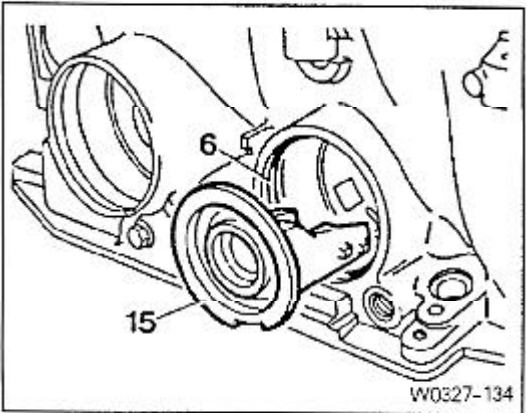
43) (9) (8)

44) (12)

45) (10)



46) B1(15) O- (16)

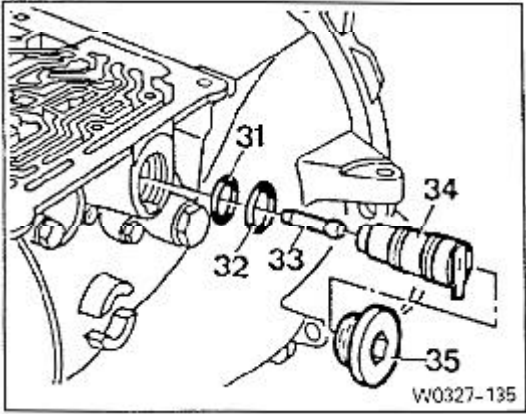


47) (35)

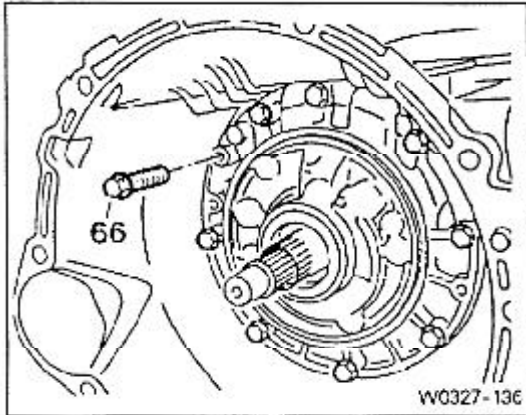
48) (33)

B1(34)

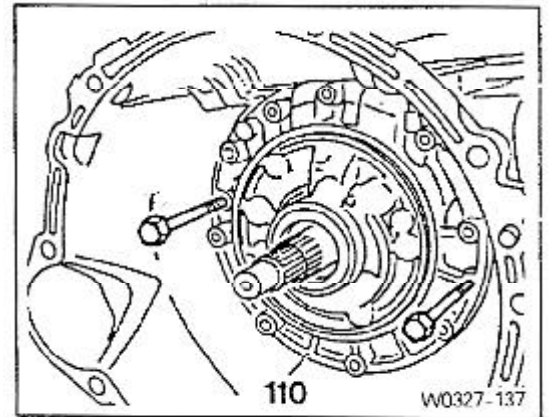
49) O- (31, 32)



50) (66)

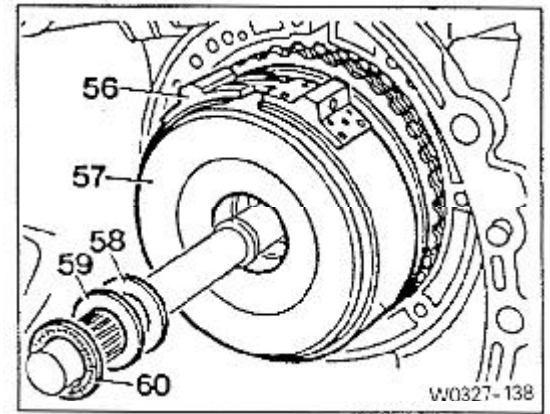


51) 가
(110)



52) 1 ()

53) (59), (58), K1(57) (60), B1(56)

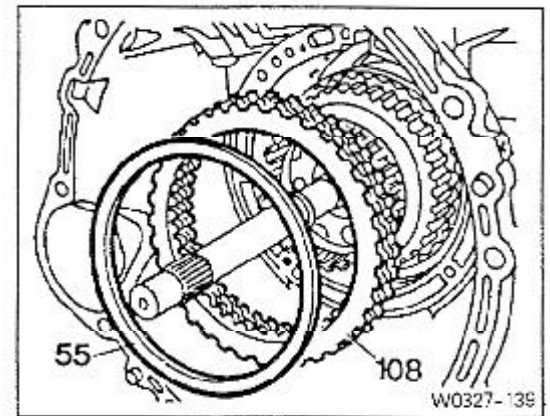


54) K1

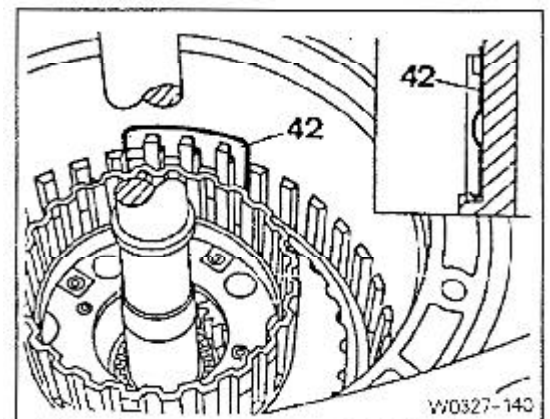
55) B3(108) (55)

56)

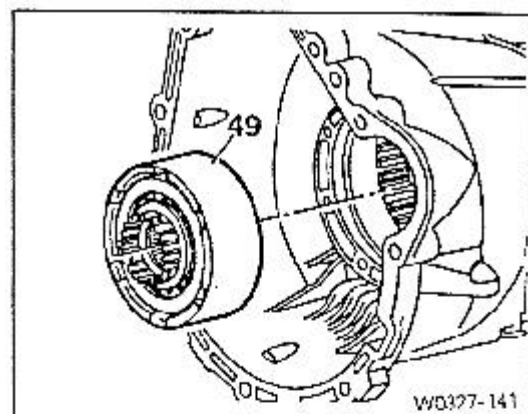
57)



58) (42)

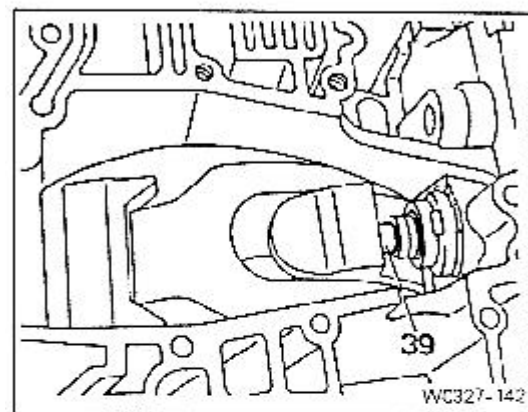


59) k2(49)

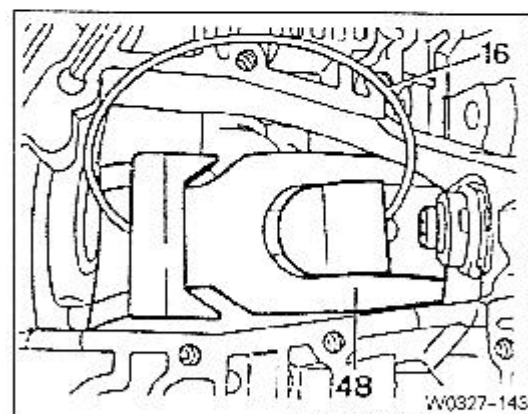


60) (39)

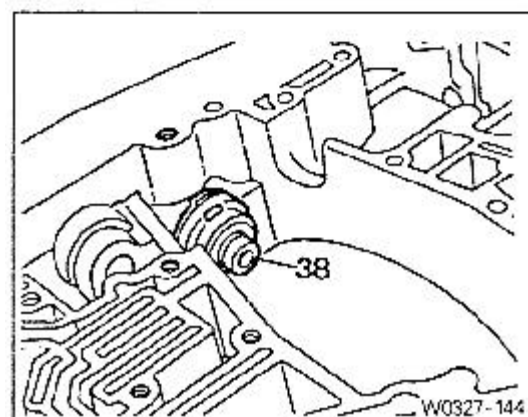
61) K2



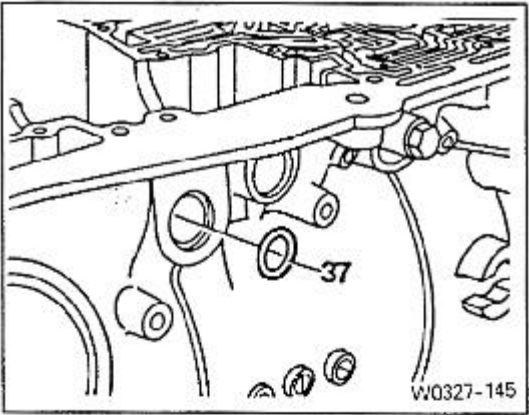
62) b2(48)



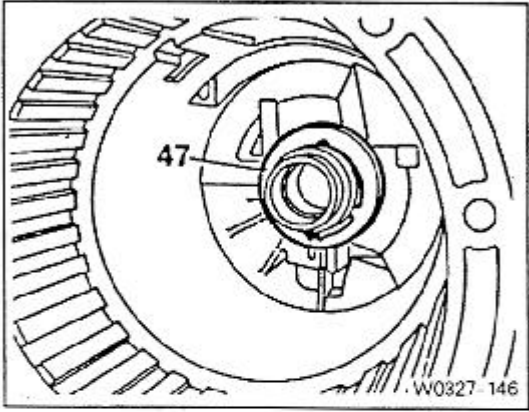
62) (38)



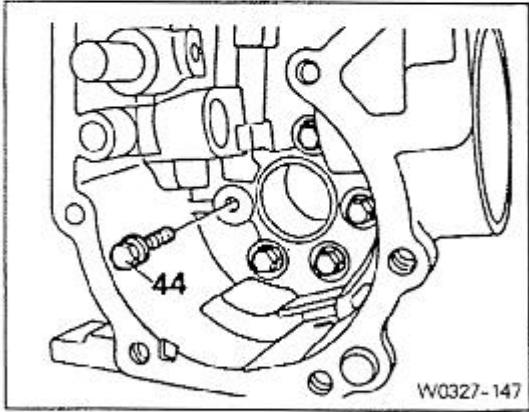
64) o- (37)



65) (47)

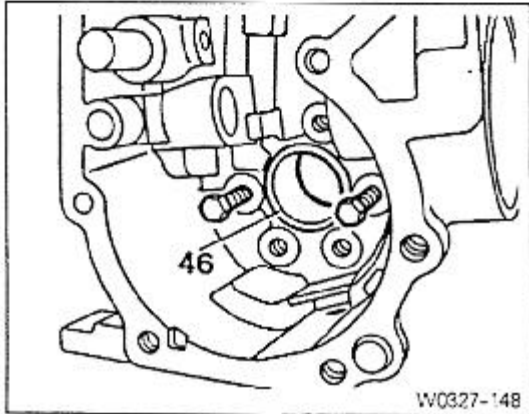


66) (44)

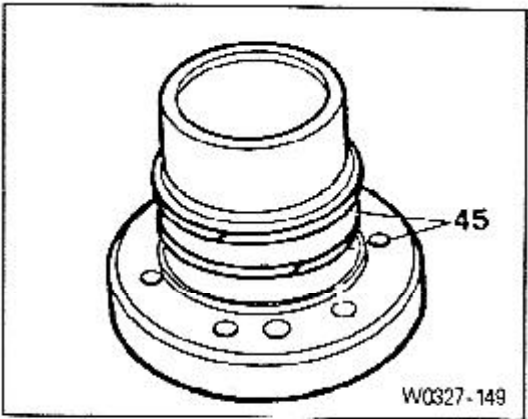


67) 80mm

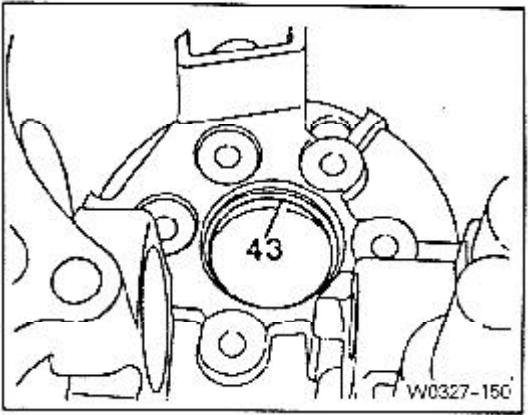
68)
(46)



69) (45)



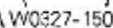
70) O - (43)



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) 1 가 가

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2)

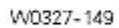
(46)

(45)

3)

가

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4)

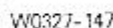
(46)

80mm

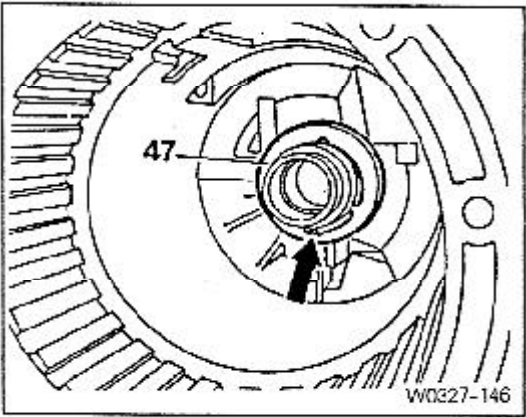


5)

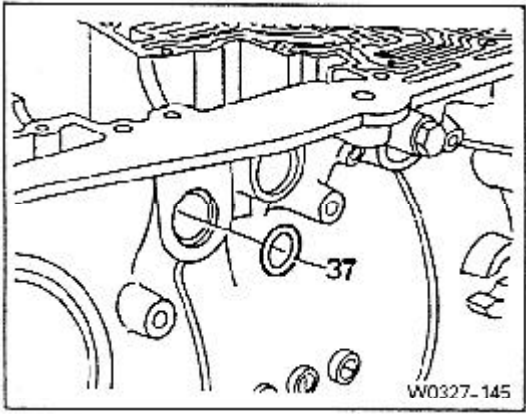
(44)



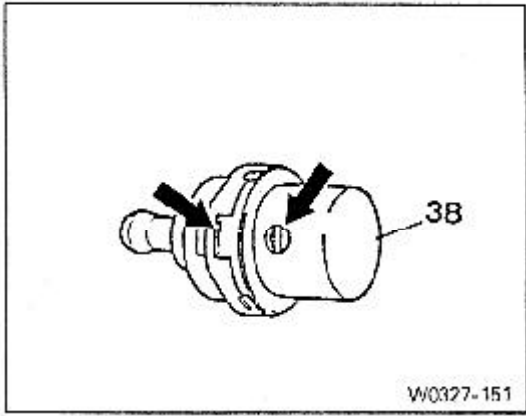
6) ()



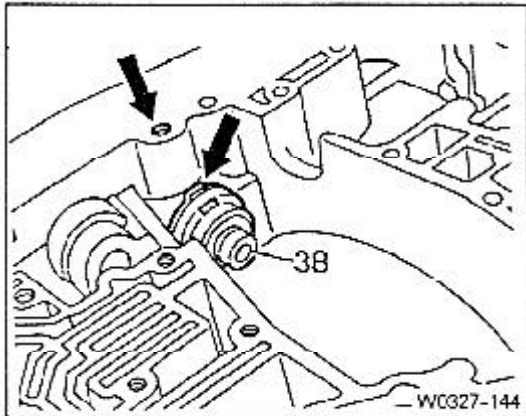
7) O- (37)



8) (38)가
() , ()



9) ()
(38)
()



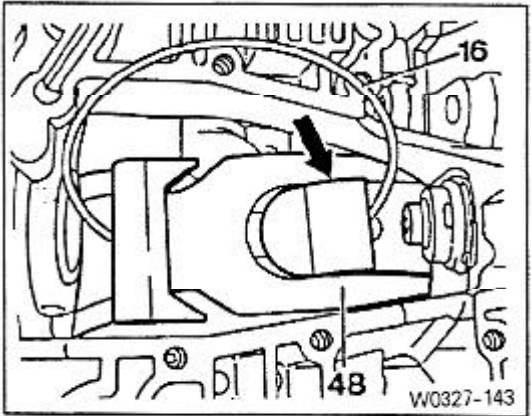
10)

B2(48)

()

(16)
)

(



11)

12)

K2

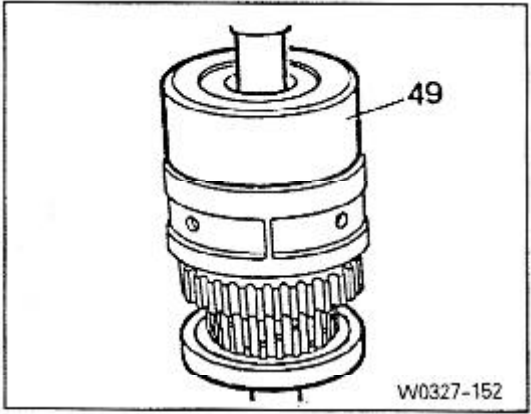
13)

14)

15)

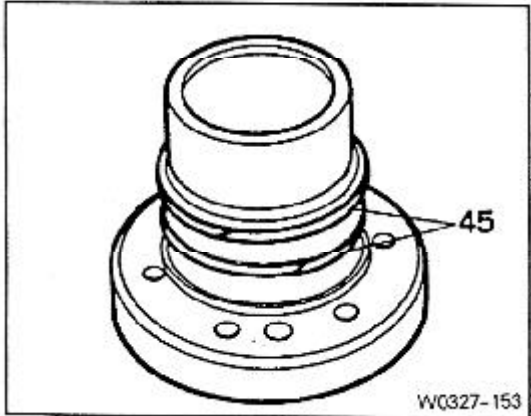
K2(49)

126 589 00 35 00



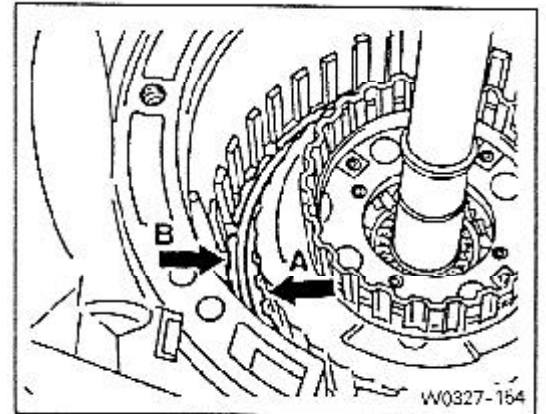
16)

(45)

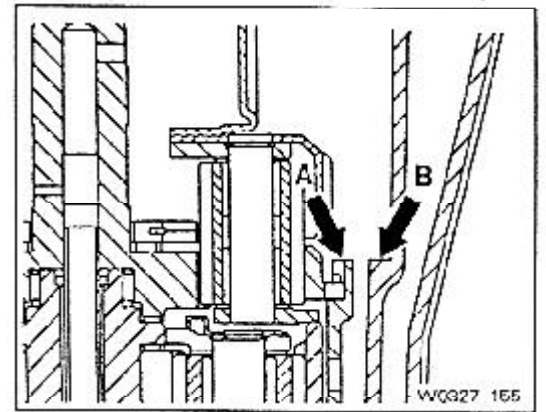


17) 가

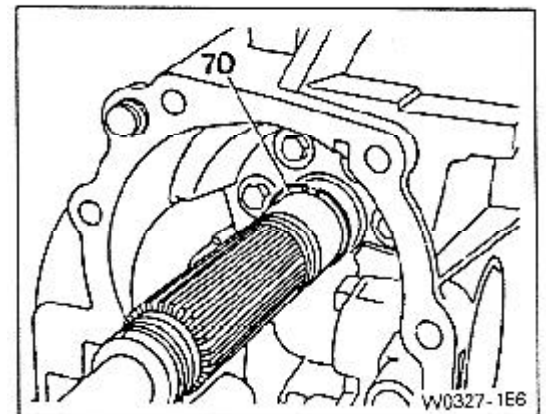
18) () (A)
(B)



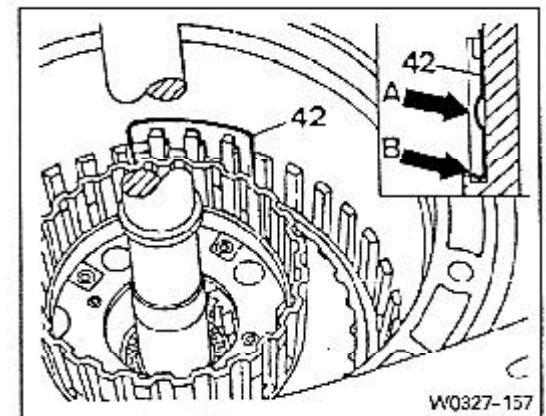
A :
B :



19) (70)
000 589 52 37 00



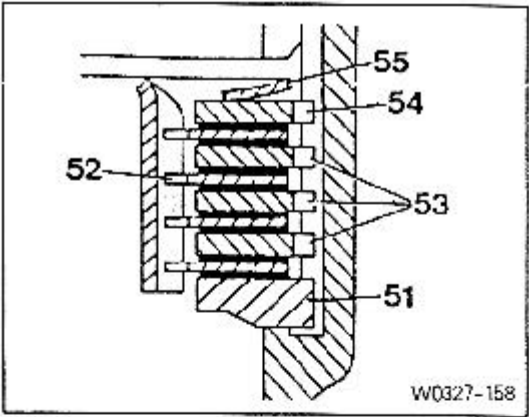
20) (42) (A)
() ,
(B)



21)

B3

- 51. , 7.7mm
- 52. , 4
- 53. , 3 , 2.8mm
- 54. , 3.4mm
- 55.

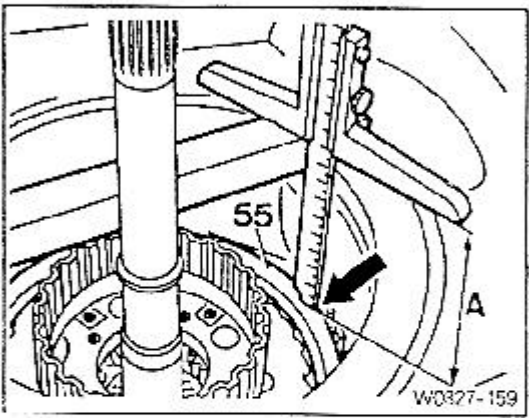


22)

‘ A ’
가

B3

‘ A ’

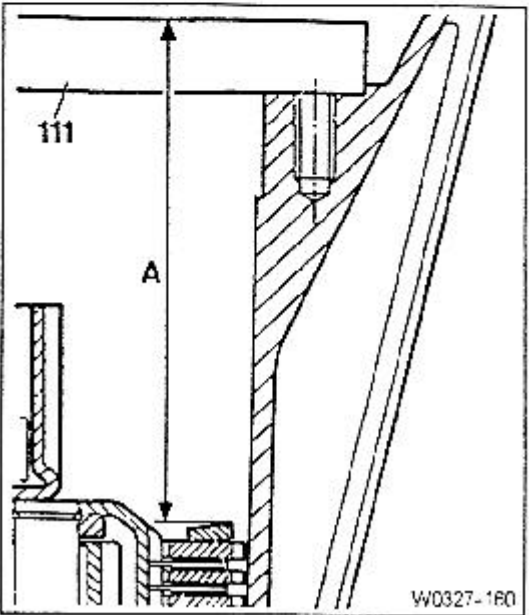


()

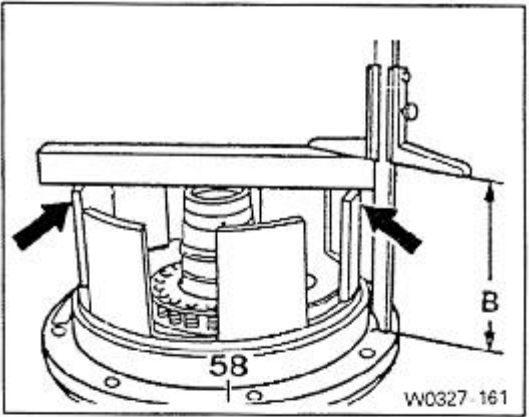
(54)

(55)

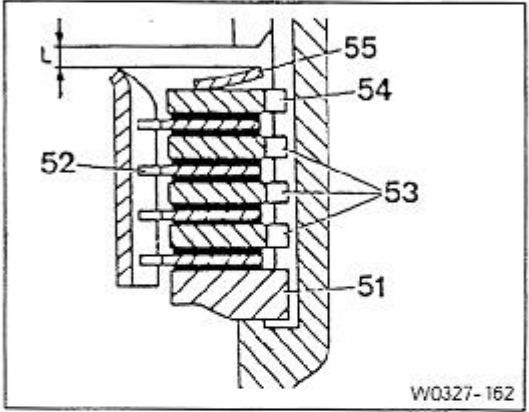
126 589 04 31 00



23) ' B ' () 가
 ' B ' () ' A ' ' B ' 가
 , 1.5~2.0mm

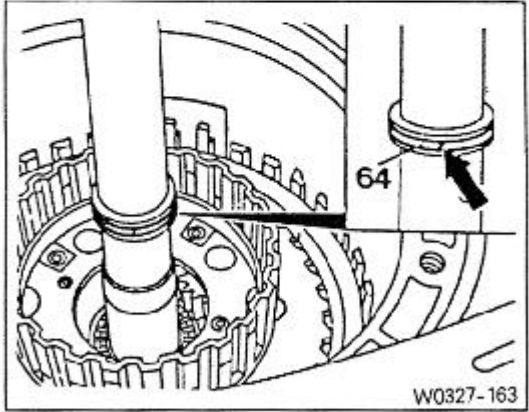


24) (53, 54)
 () ' L ' :

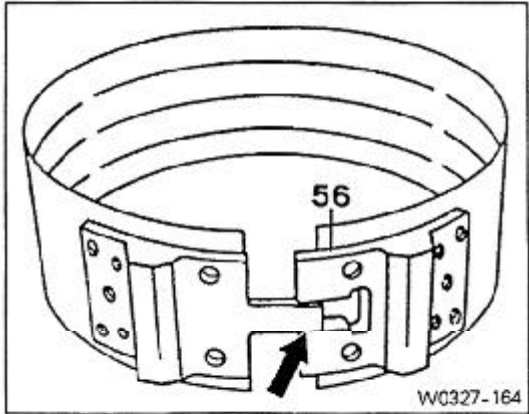


25)

26) (64) 가

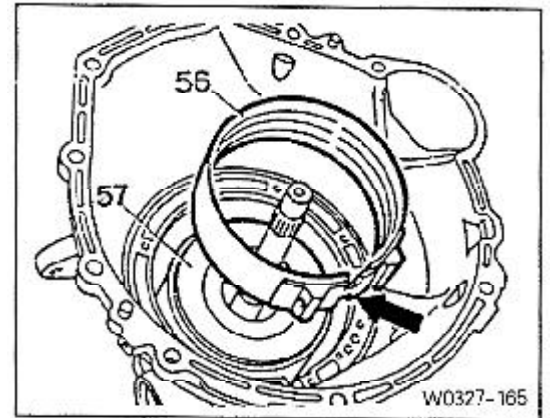


27) B1(56) ()



28) K1(57)

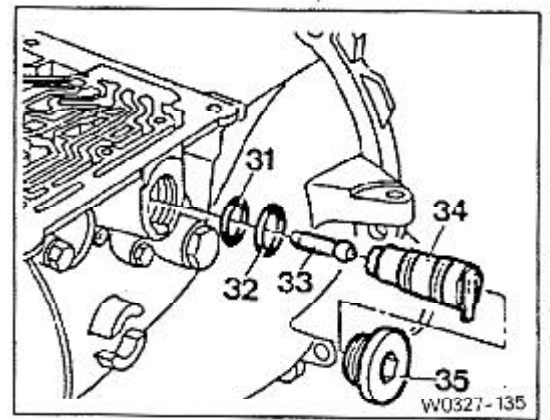
29) B1(56)
() B1 ()가
B1



30) (33) B1(34)

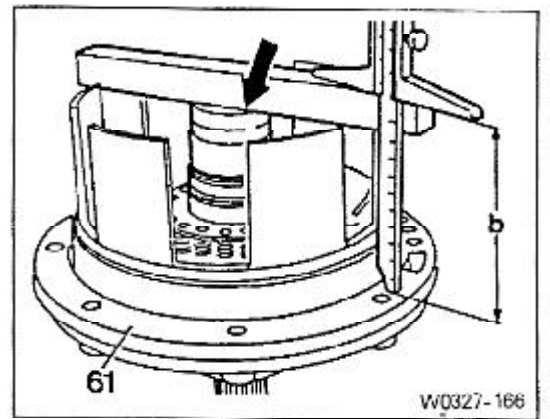
31) (35)

	70Nm
--	------

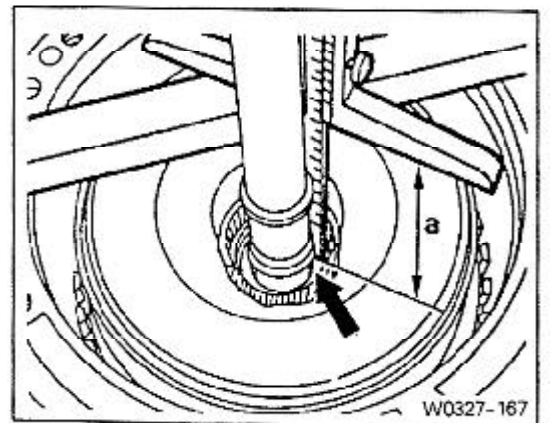


32) K1 'B'
'b'
()
(61) 'b'가

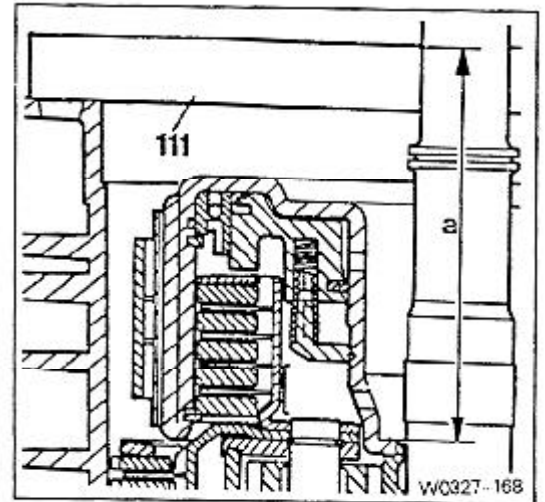
126 589 04 31 00



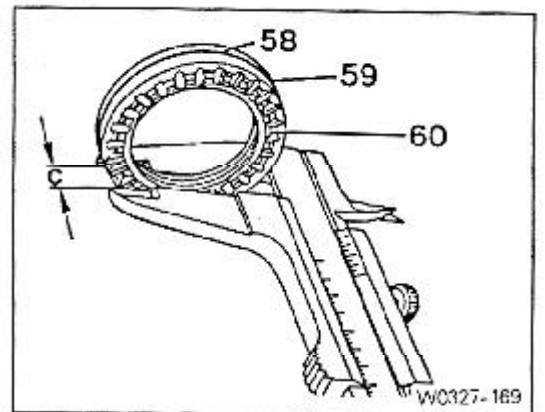
33) 'a'
가
K1 () 'a'



‘ a ’



- 34) ‘ c ’
 - (58), (59) (60)
 ‘ c ’

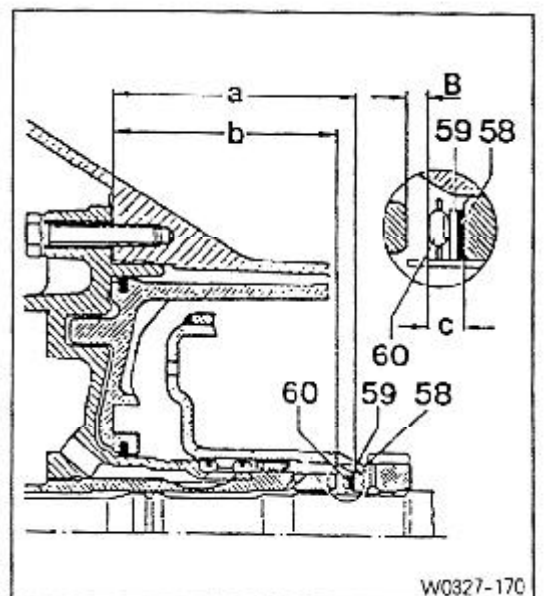


- 35) ‘ B ’
 ‘ B ’ = $a - (b+c)$
 () (b+c)

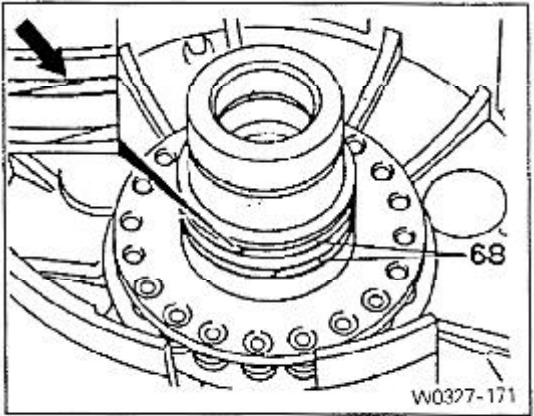
36)

	0.8~1mm
	0.3~0.5mm

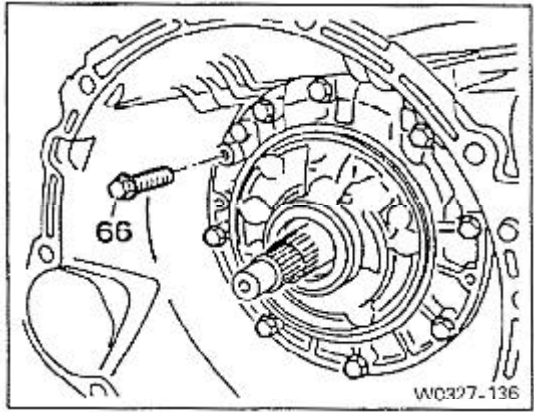
(58)
 : 0.1, 0.2, 0.5mm



37) () (68)
 () 가



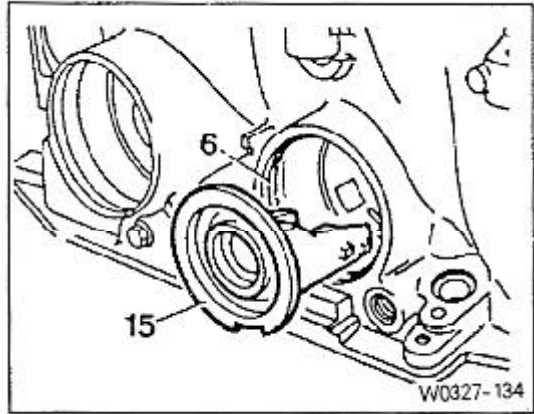
38) 1 ()
 39) 가



40) (66)

	15Nm
--	------

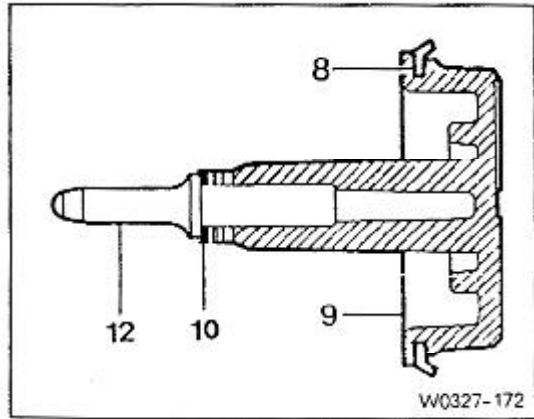
41) O- (6)



42) B1(9) (10)

43) (12)

44) (8)



45)

46) (13, 14), (12),
B1(9) (7)

47) B1

48) (5)

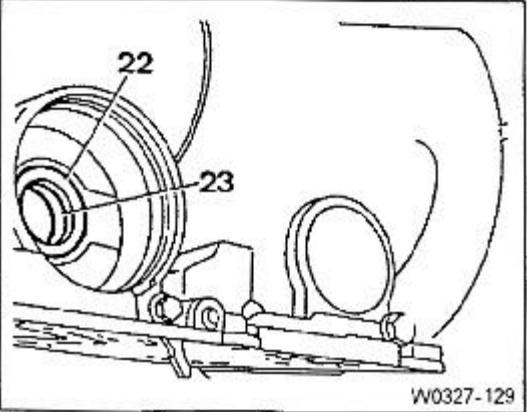
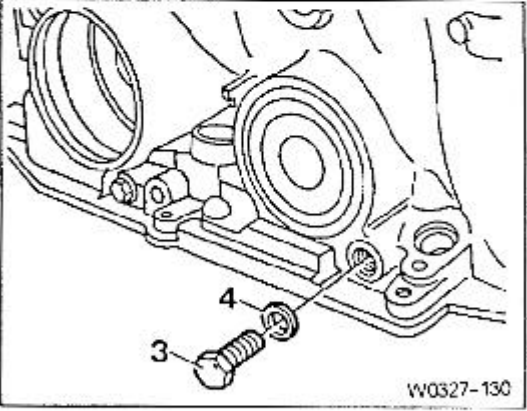
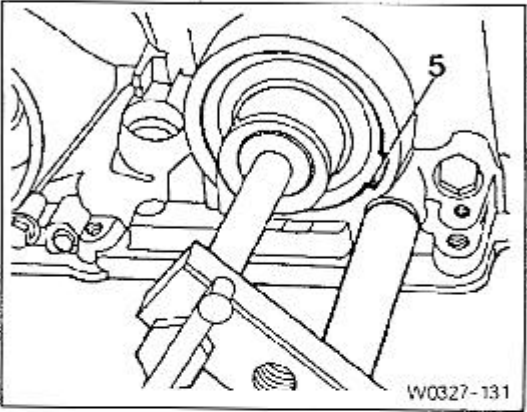
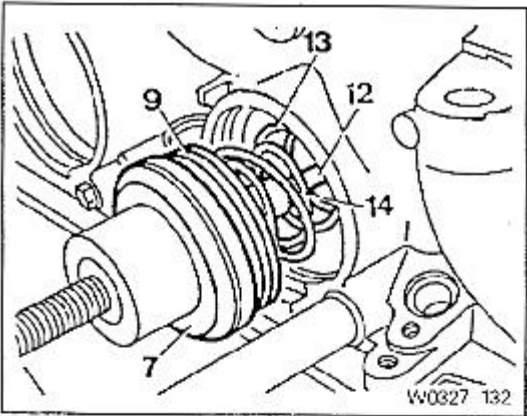
49)

50) (4) (3)

	13Nm
--	------

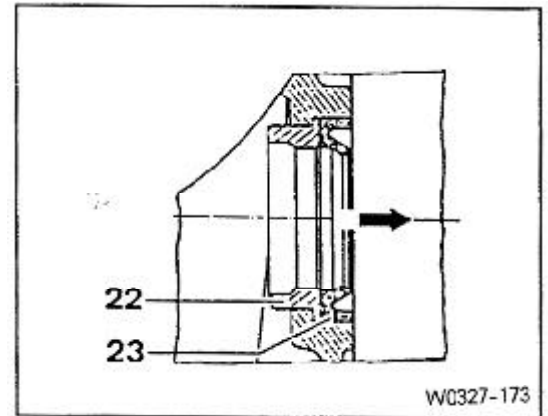
51) B2 가 (22)

52) (23)



()

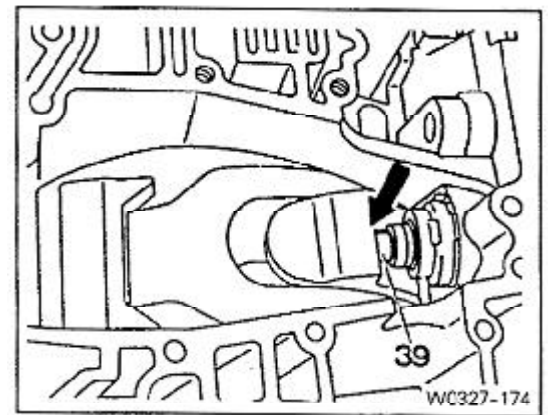
B2()



53)

B2()

(39)

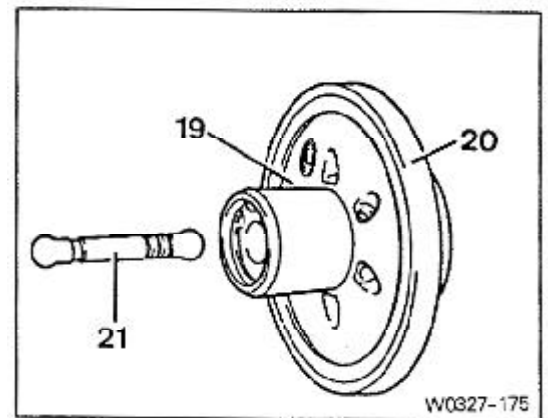


54)

(20)
B2(19)

55)

(21)

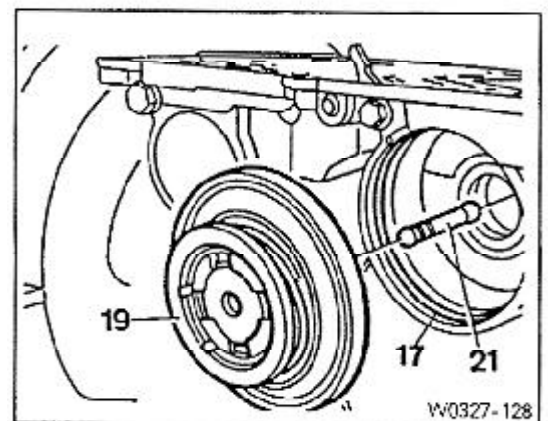


56)

O- (17)

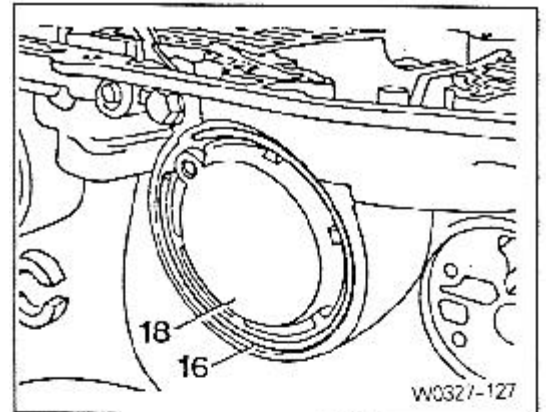
57)

B2(19)

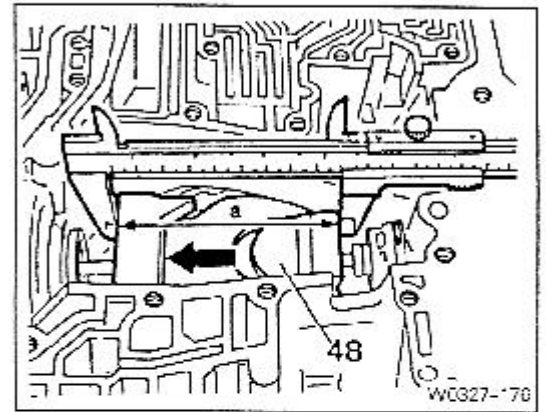


58)
(16)

B2(18)



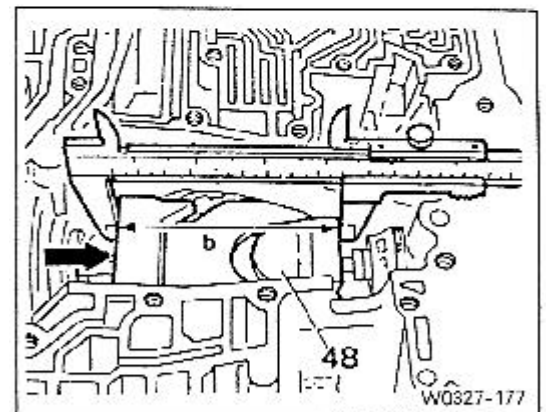
59) B2 B2가 B2(48)
B2 ()



60) 'a'

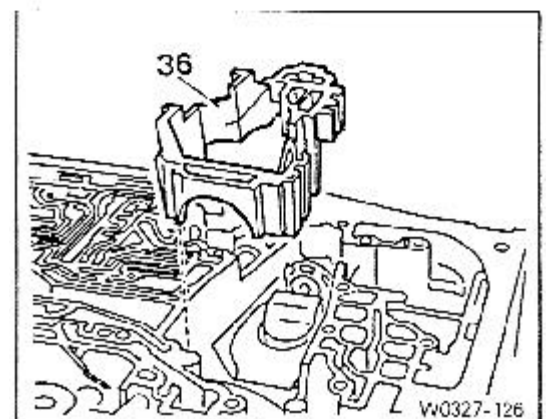
61) B2(48) ()

62) 'B'
() 'a' 'b' 가
5.5~5.7mm

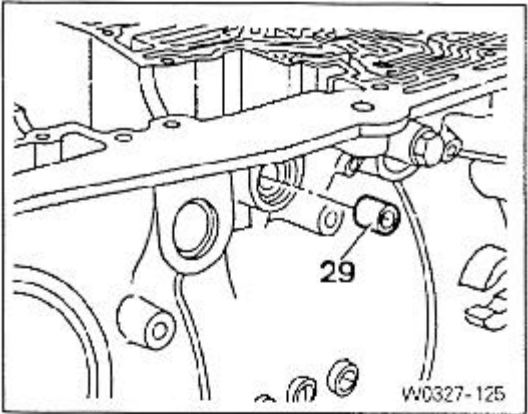


: 47.2, 48.0, 48.8, 49.6mm

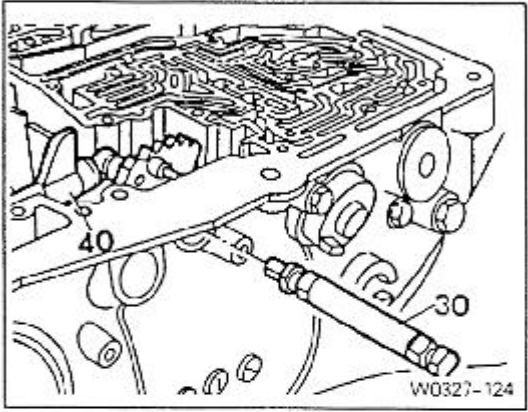
63) B2(36)



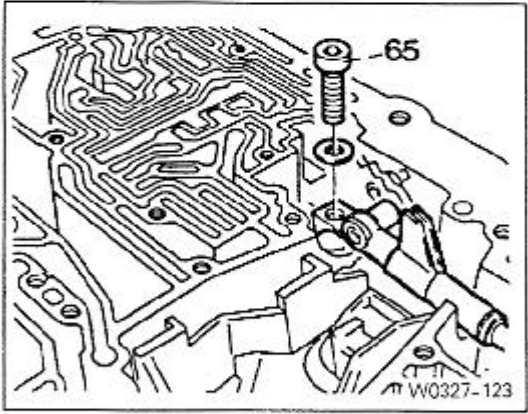
64) (29)



65) (30) (40)



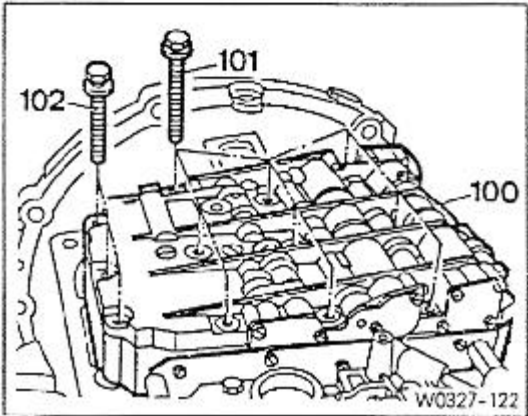
66) (65)



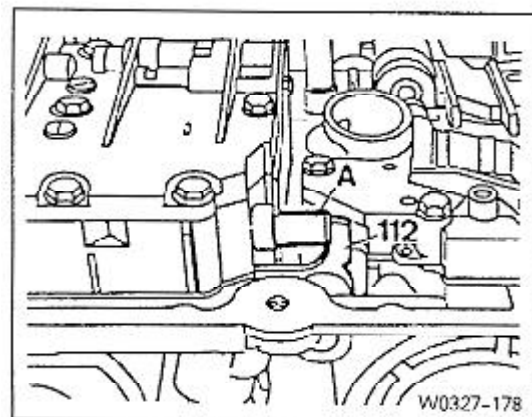
67)

68) (10)

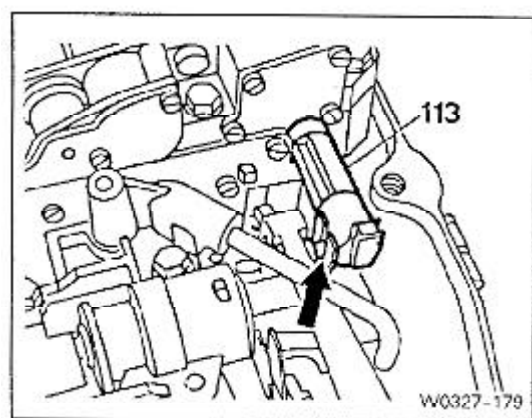
	8Nm
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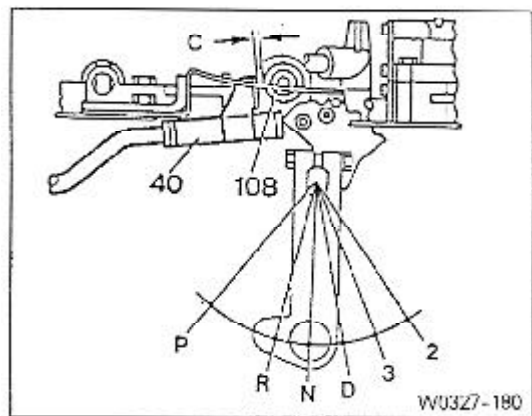
() (A)
(112)



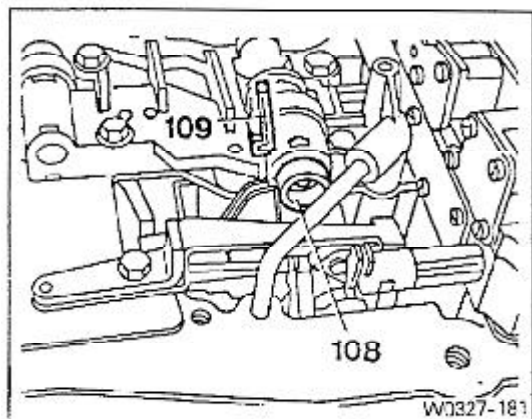
() (113)
()



(108) (40)
' C '
69) ' N '
70) (108) (40)
' C '
() ' N ' ' C ' 0.4~1.0mm

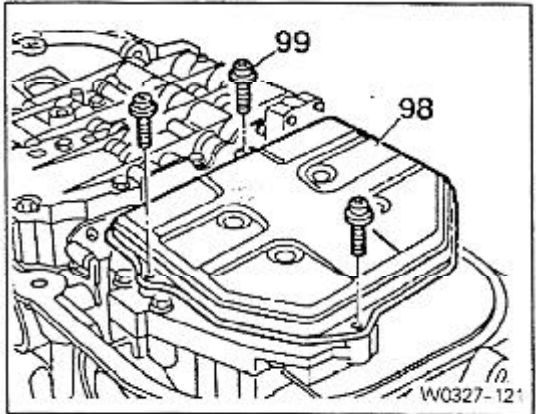


() ' C '
(109)
: 0.6, 1.2, 1.8mm

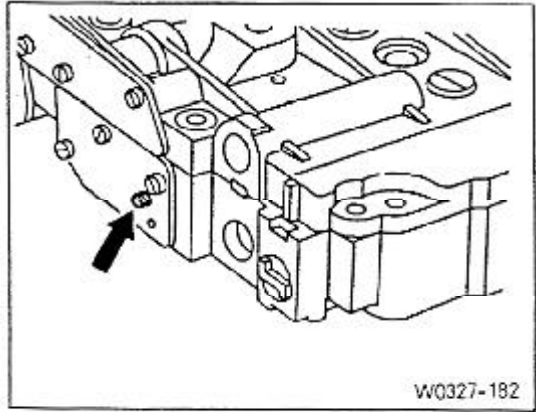


71) (98) (99)

	4Nm
--	-----

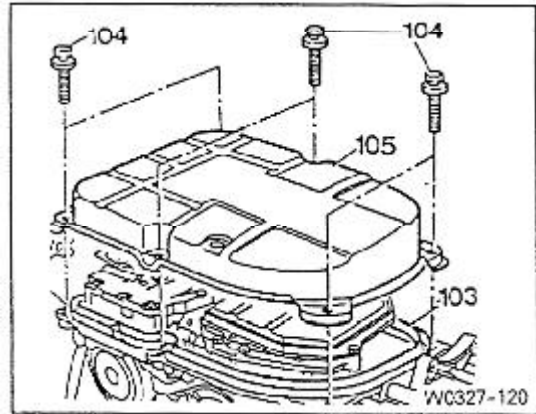


() ()



72) 가 (103) (105)

	4Nm
--	-----

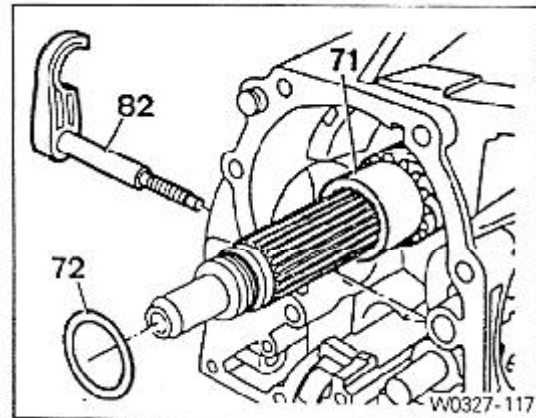


73)

74)

75) (71) (72)

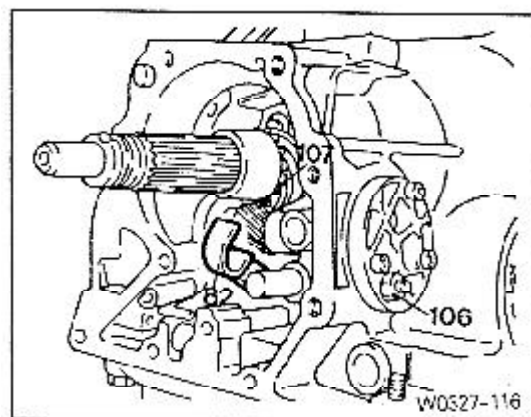
76)



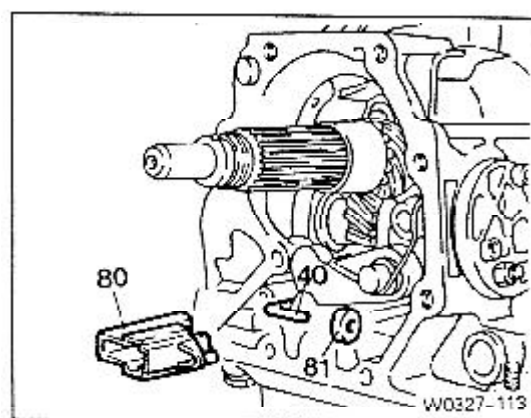
77) (82) (107)

()

78) (106)

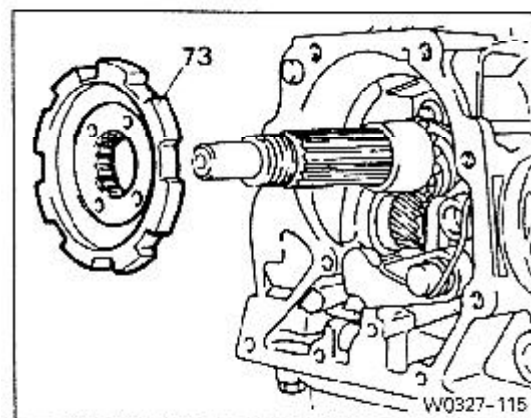


79) 가 (40) (81)
(80)

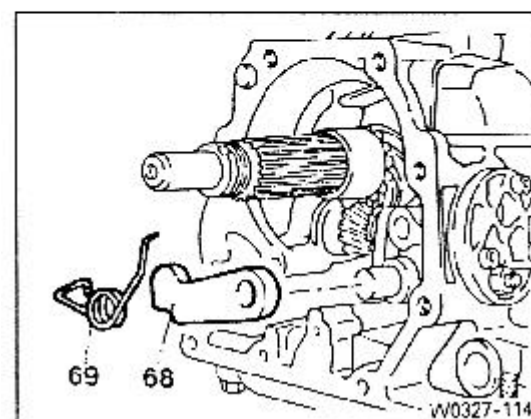


80) (67)

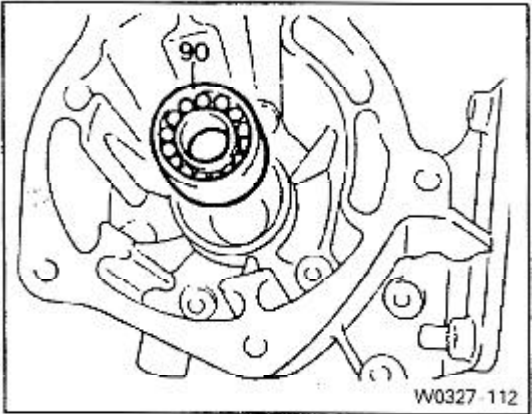
81) (73)



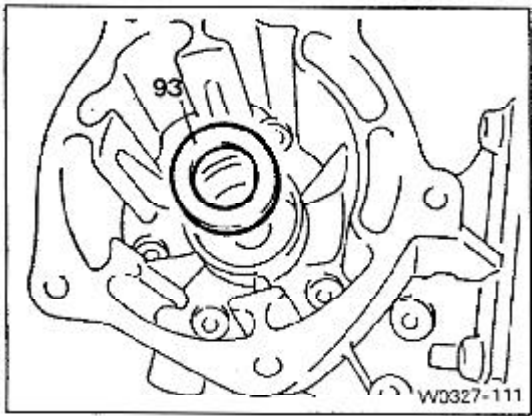
82) (69) (68)



83) (90)



84) (93)

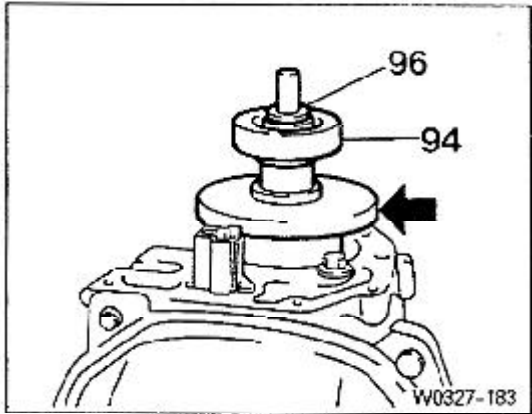


(K2) ' c '

85) ()

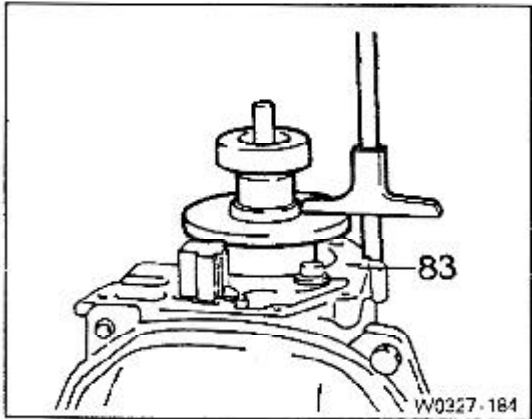
86) (94) , 12 (96)

	120Nm
--	-------

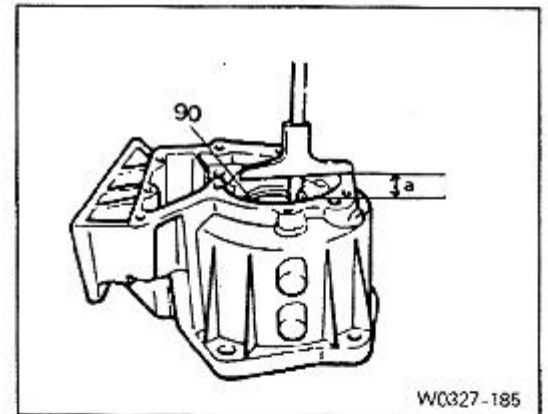


87) 가 (83)

88) ' / - 5mm = ' b '
() 5mm



89) ' a ' (90) 가



90) ' a ' - ' b ' = ' c '

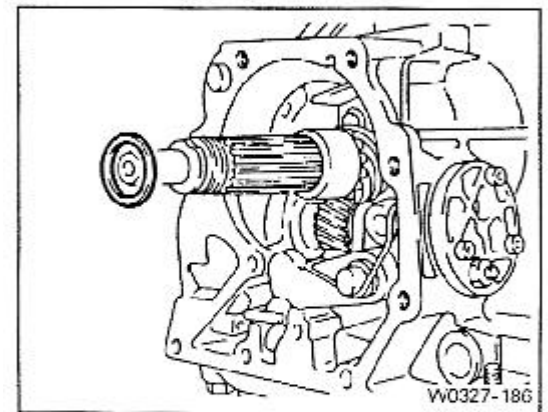
' c '	0.4~0.5mm
-------	-----------

()

: 0.1, 0.2mm

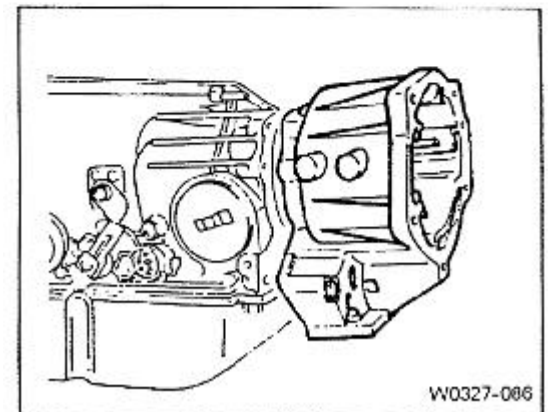
91)

92) (72)

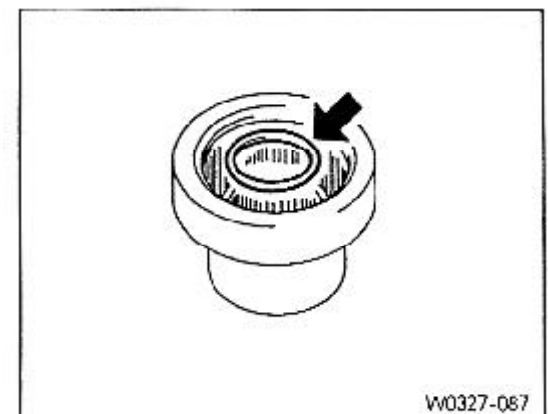


93) 가

	45~53Nm
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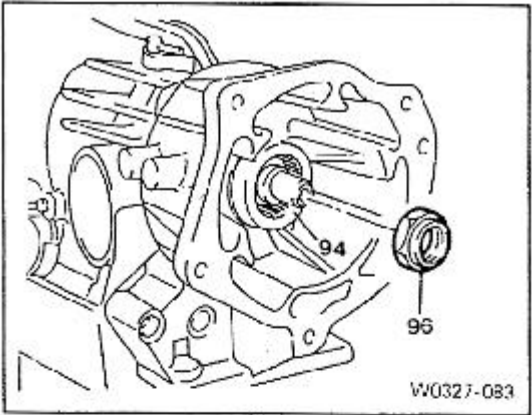
94) O - (94)



95) (94)

96) (96)

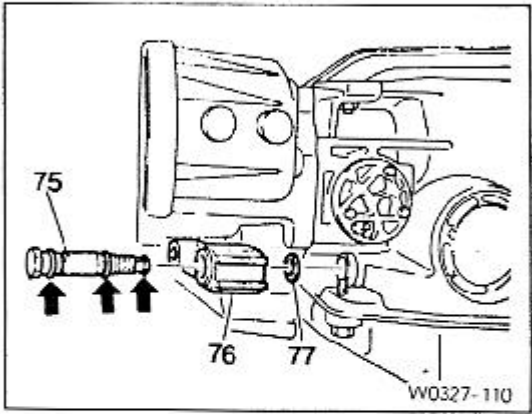
	120Nm
--	-------



97) (77)

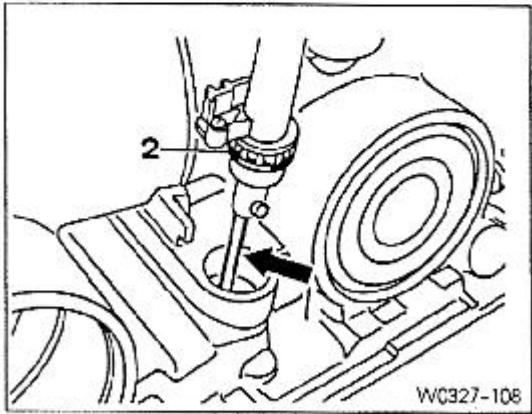
(76) (75)

() ()



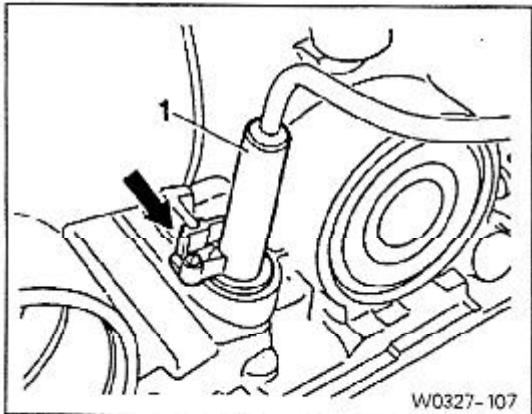
98) O- (2)

()



99) (1)

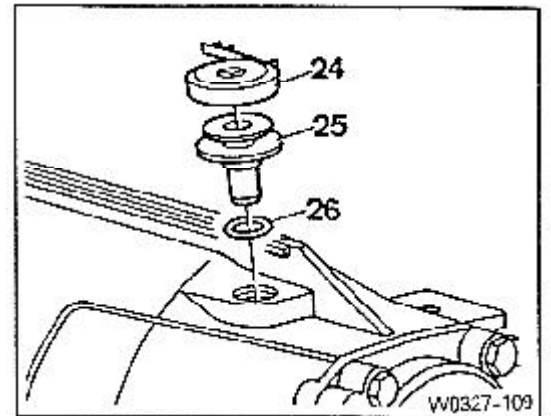
() ()



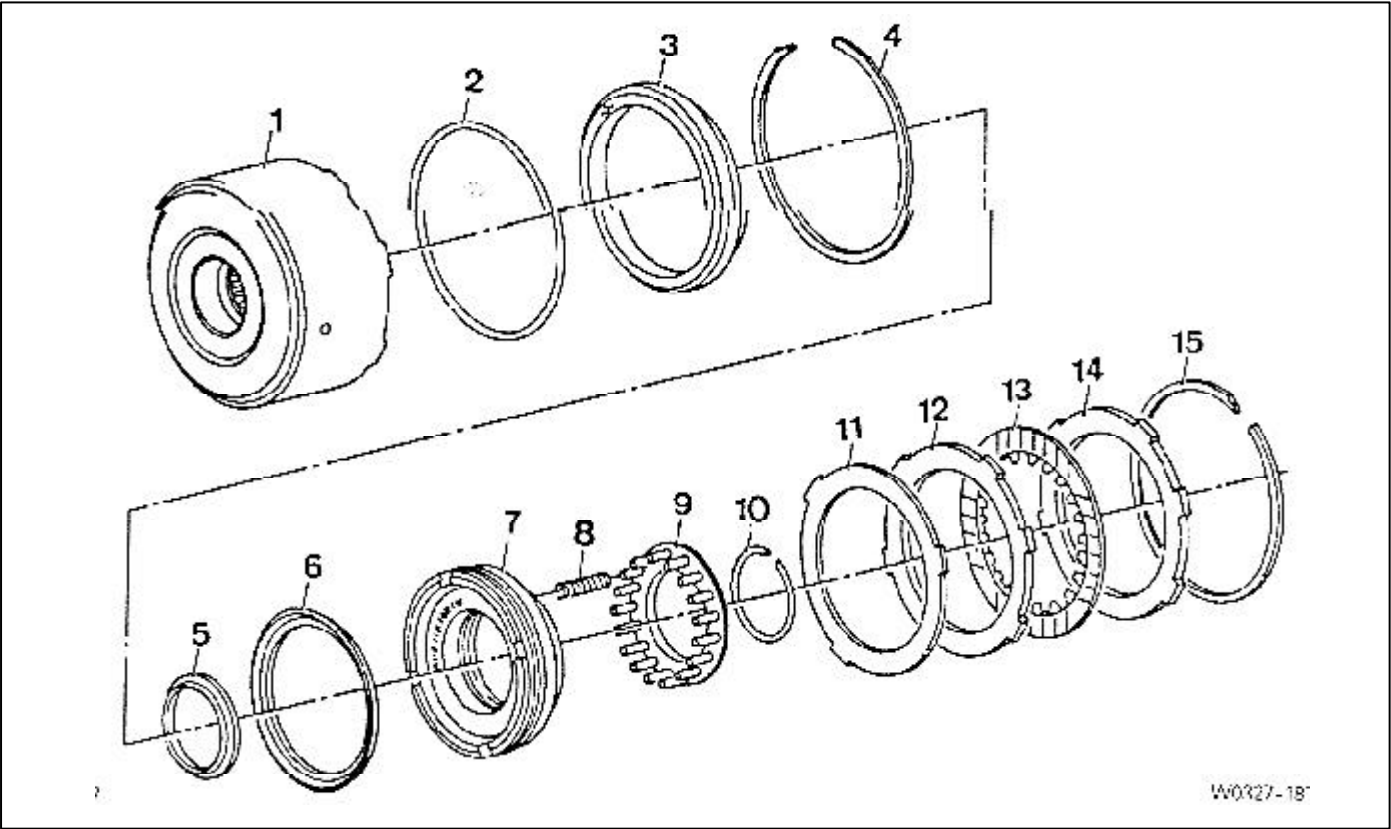
100)

101) O - (26)

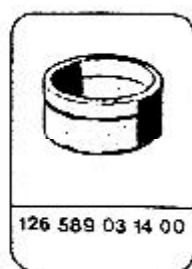
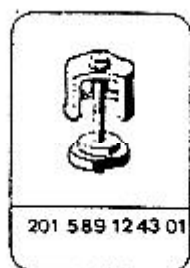
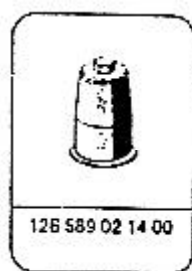
102) (25) (24)



20. K1 .



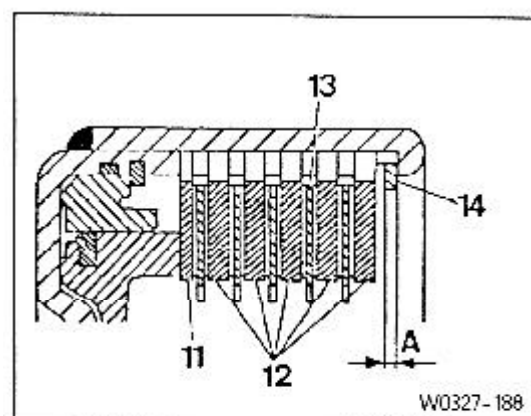
- 1.
- 2. O-
- 3. 가
- 4.
- 5.
- 6.
- 7.
- 8.
- 9.
- 10.
- 11.
- 12. 5 ,
- 13. 4 ,
- 14.



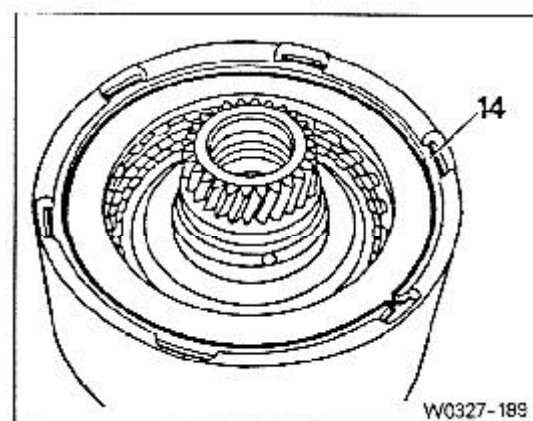
' A '

0.7~1.3mm

- 11.
- 12.
- 13.
- 14.
- A.

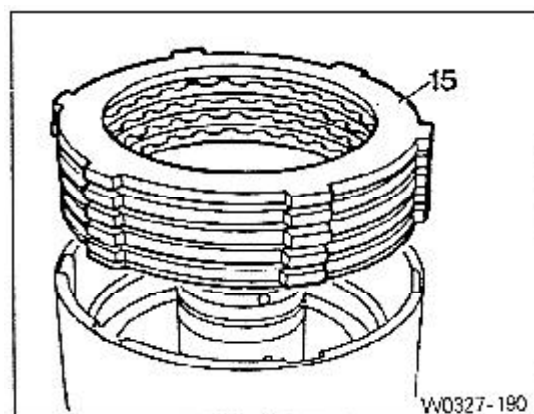


1) (14)



2)

(15)



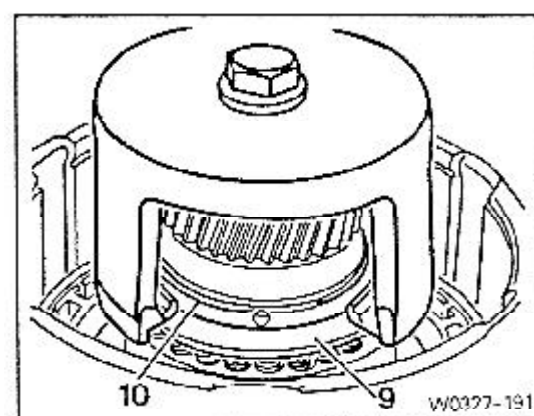
3)

(10)

(9)

4)

201 589 12 43 01



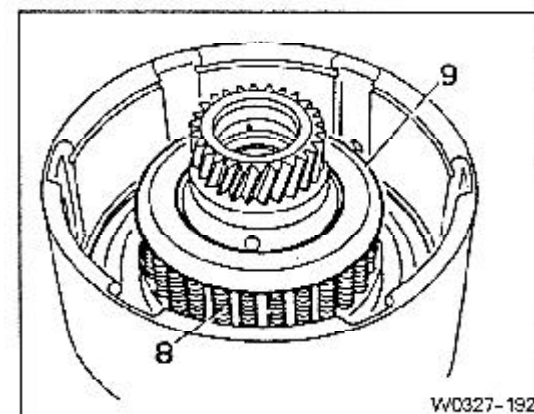
5)

(9)

(8)

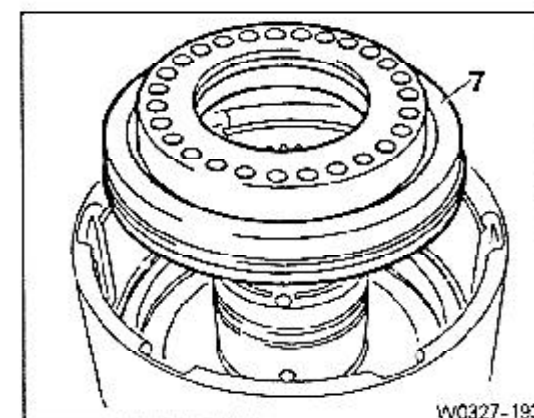
()

K1 K2

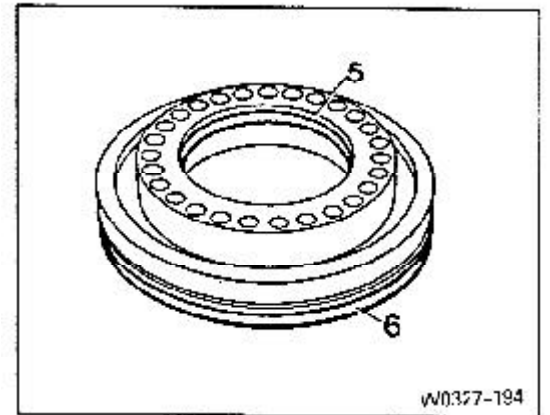


6)

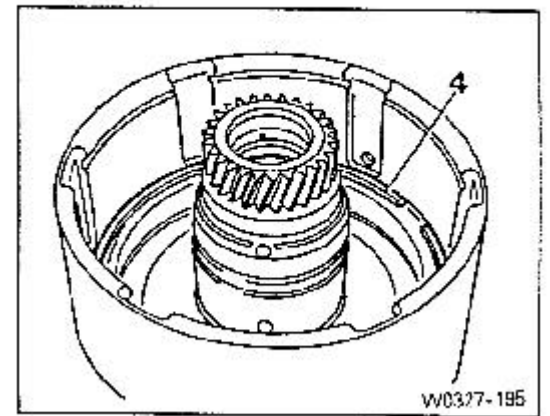
(7)



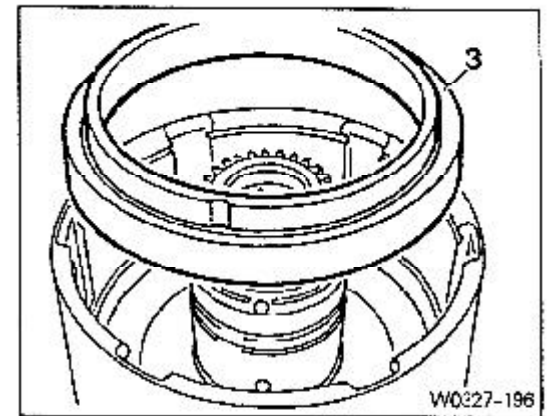
7) (5, 6)



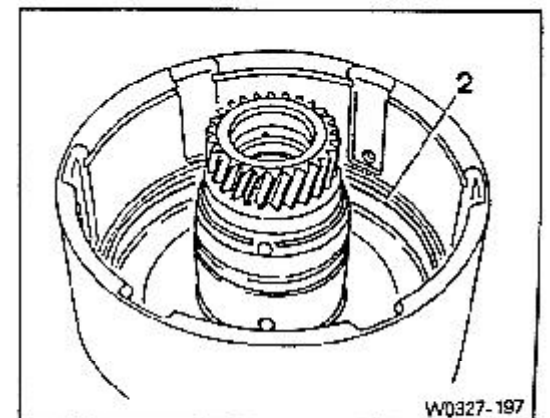
8) (4)



9) 가 (3)



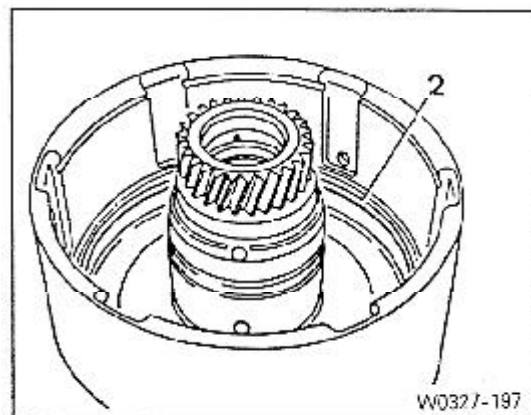
10) O- (2)



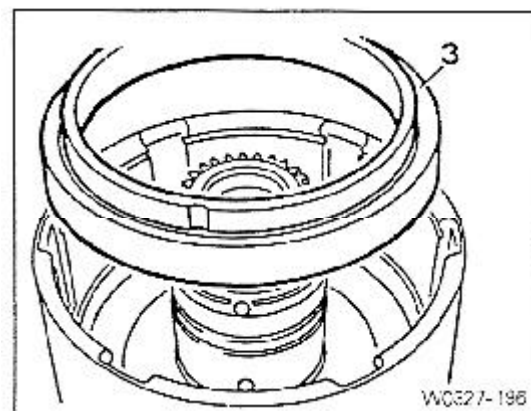
()

1~2 가 .

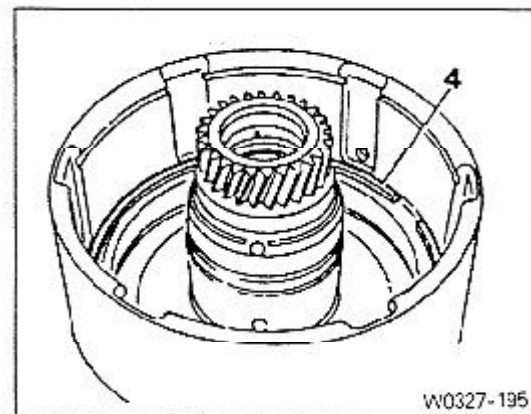
1) O- (2) .



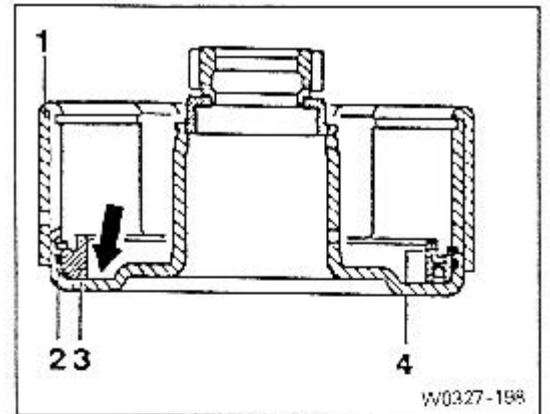
2) 가 (3) .



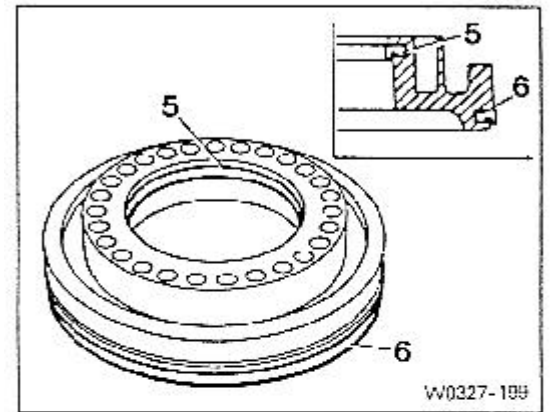
3) (4) .



() 가 (3) 가 ()

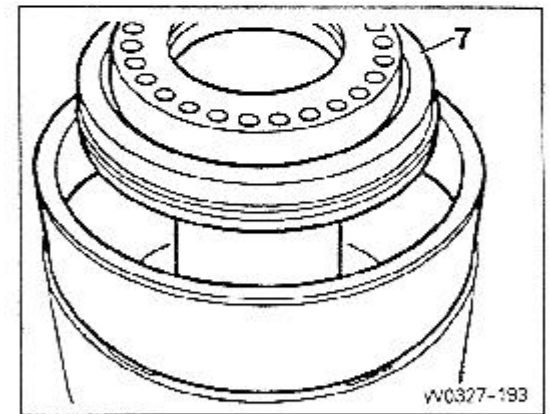


4) (5, 6) 가 ()



5) 가

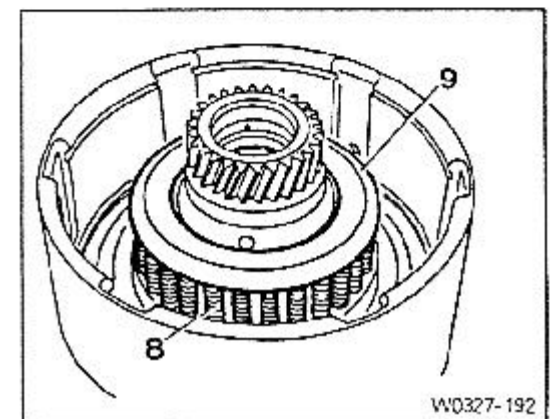
6) (7) () ,



A : 126 589 02 14 00
B : 126 589 03 14 00

7) (8) ()

8) (9)

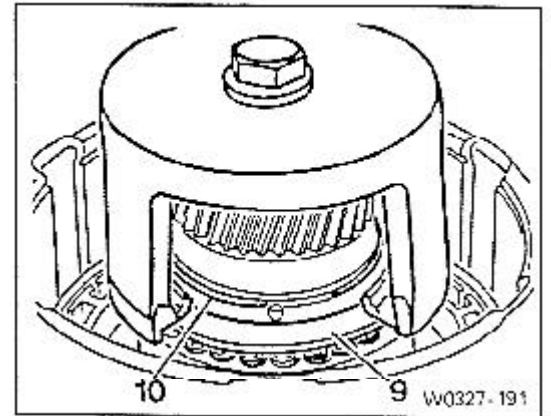


9) (9)

(10)

10)

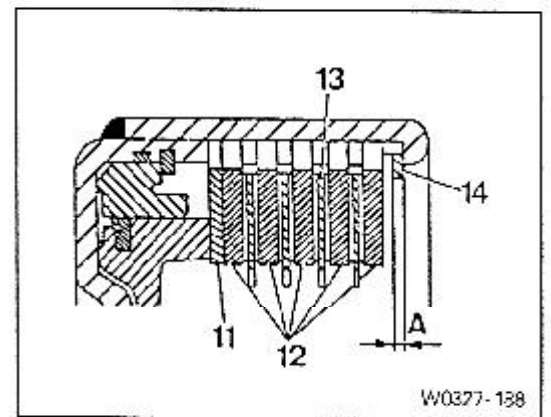
201 589 12 43 01



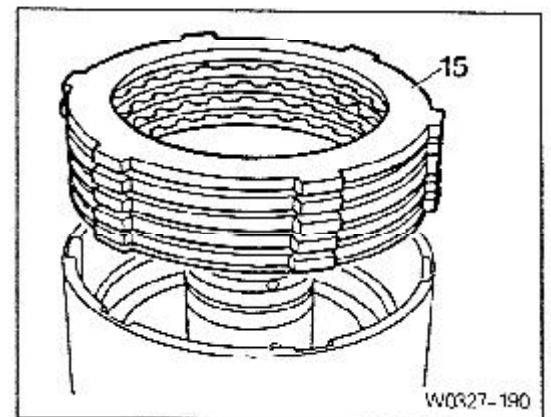
11)

- (11)

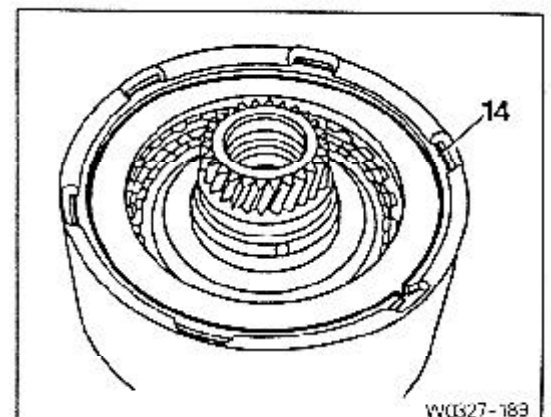
- (12) (13) 가



12) (15)



13) (14)



()

14)

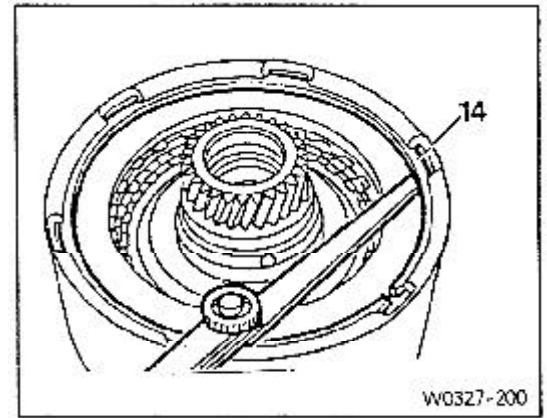
	0.7~1.3Nm
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()

3.2mm

: 2.0, 2.5, 3.0mm

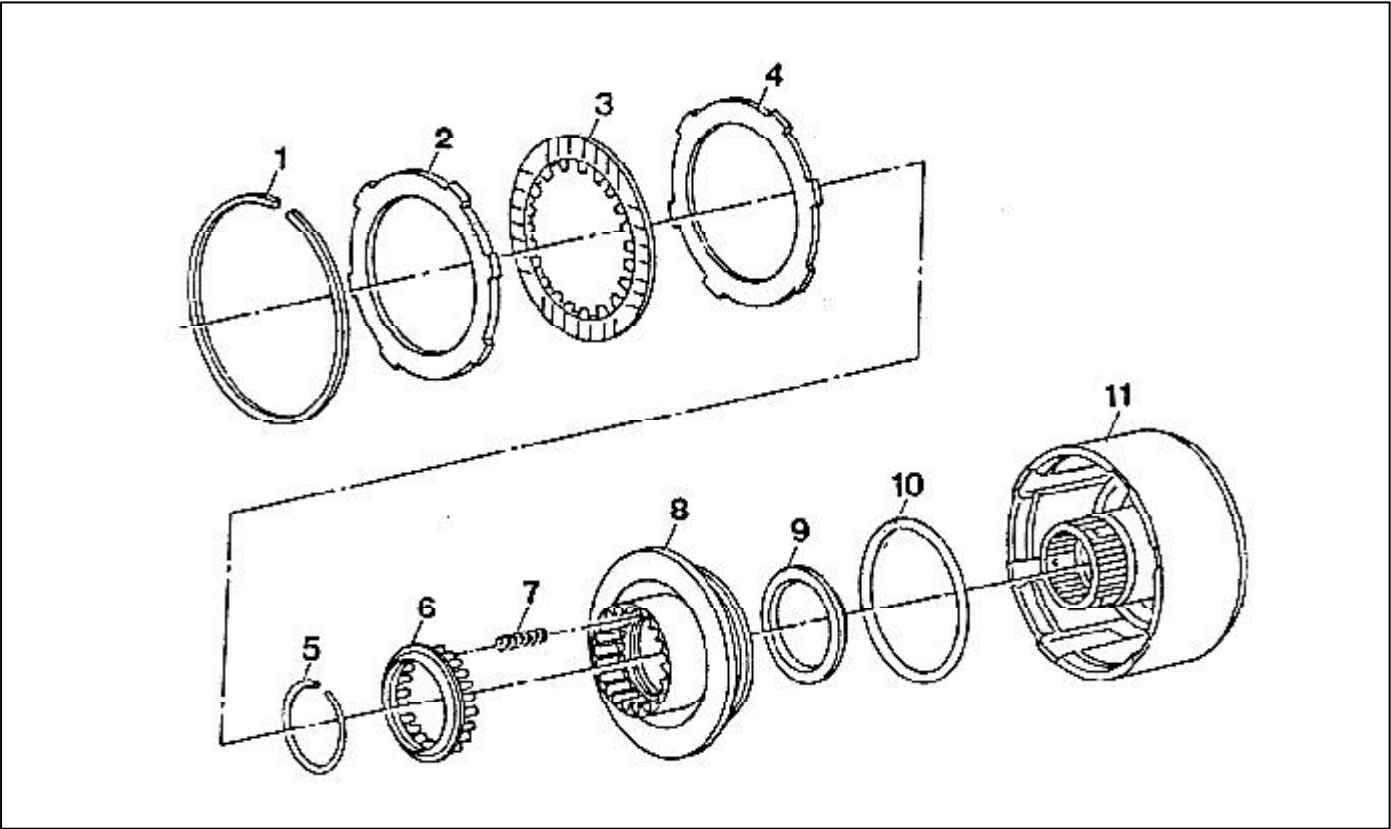
: 4.5, 5.0mm



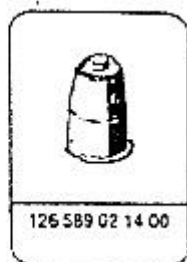
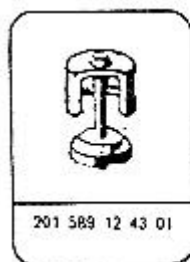
W0327-200

21.

K2

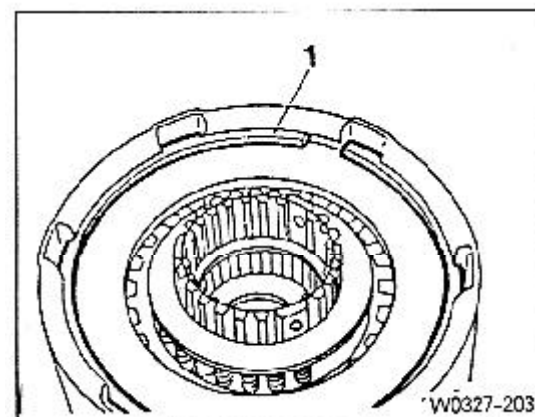
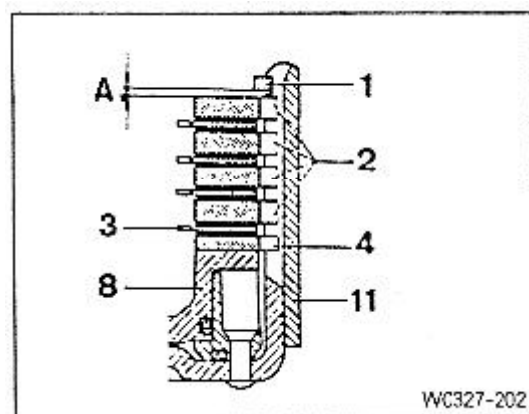


- 1.
- 2. 4 ,
- 3. 4 ,
- 4.
- 5.
- 6.
- 7.
- 8.
- 9.
- 10.
- 11.



0.7~1.3mm

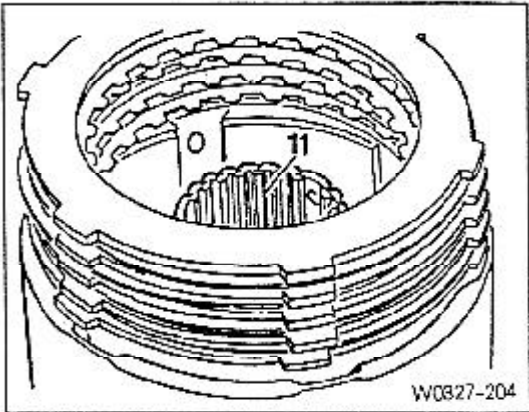
- 1.
- 2.
- 3.
- 4.
- A.



1) (14)

2)

(11)

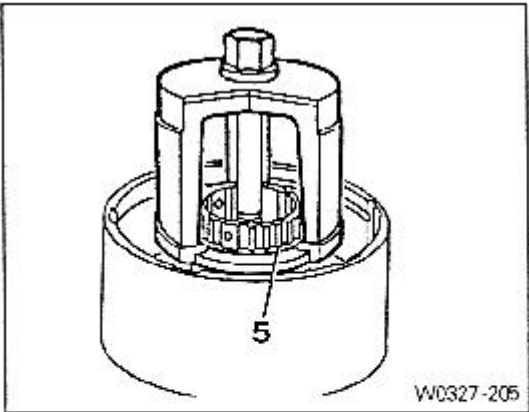


3)

(5)

4)

201 589 03 59 01



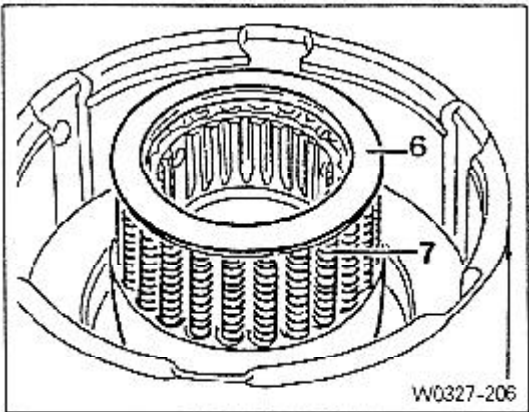
5)

(6)

(7)

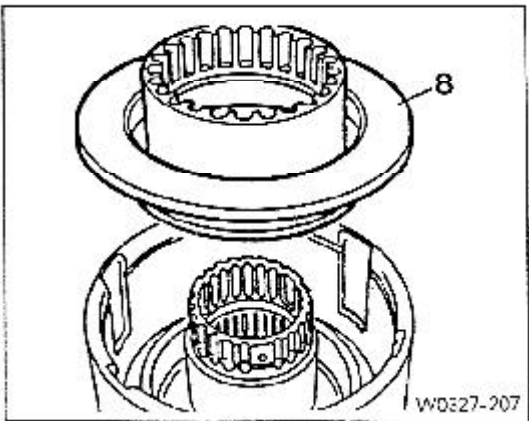
()

K1 K2

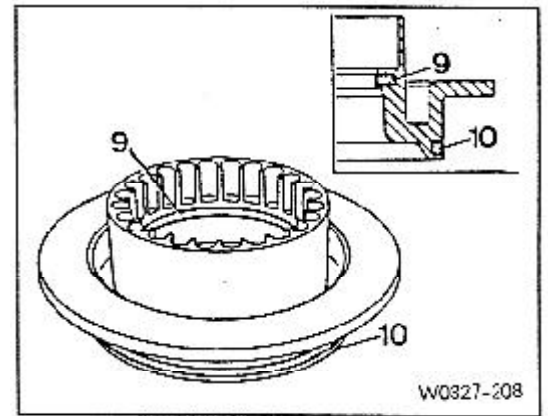


6)

(8)



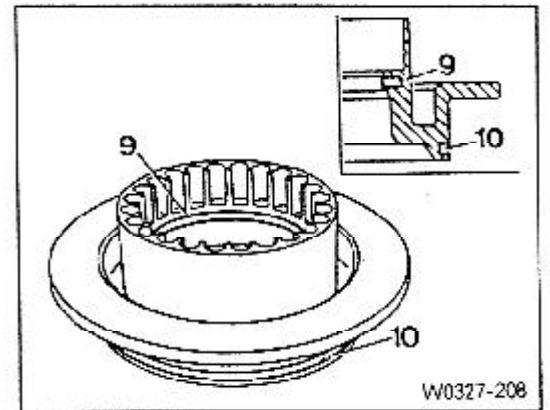
7) (9, 10) .



()
1~2 가 .

1) (9, 10) 가 .

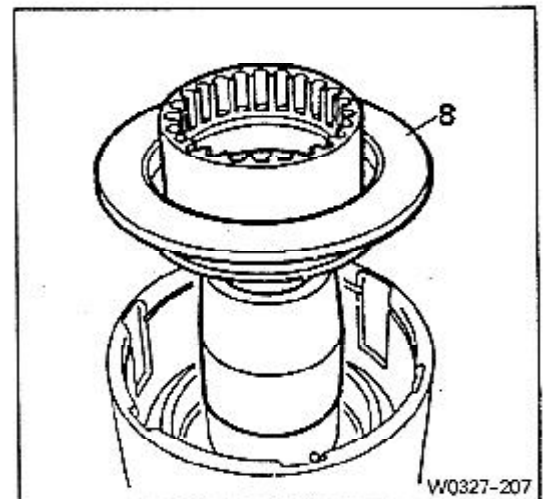
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2) 가 .

3) (8) .

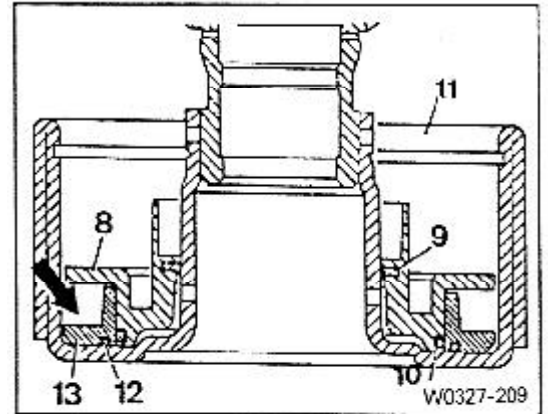
() ,



() 가 (13)

(11) (

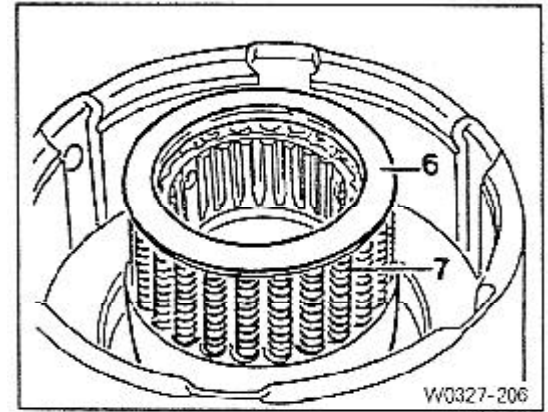
)



4) (7)

()

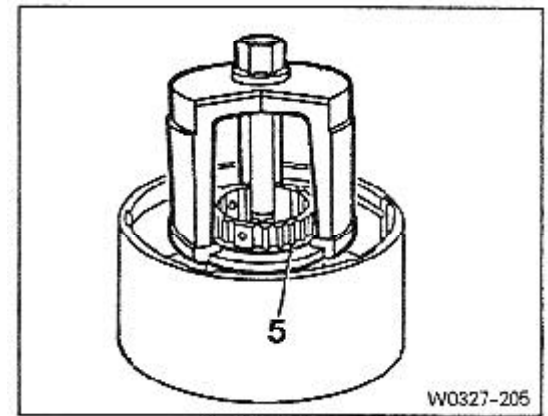
5) (6)



6) (5)

7)

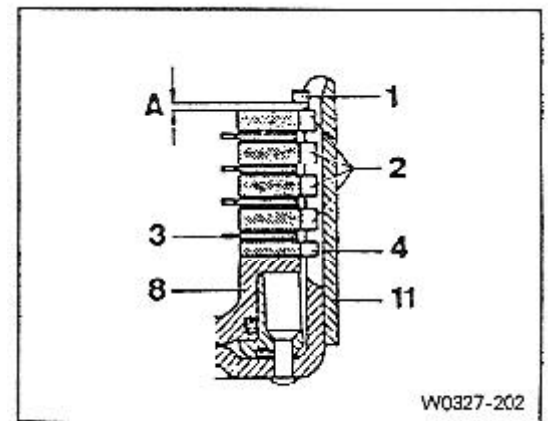
201 589 12 43 01



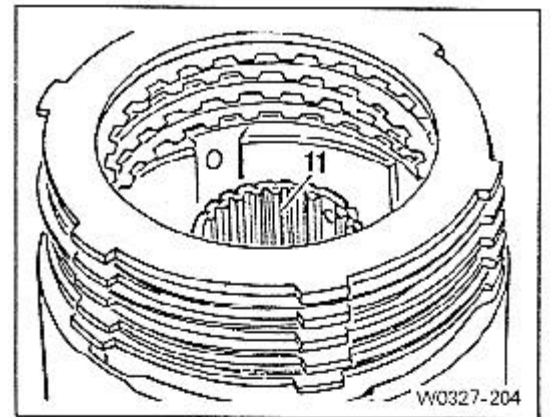
8)

- (4)

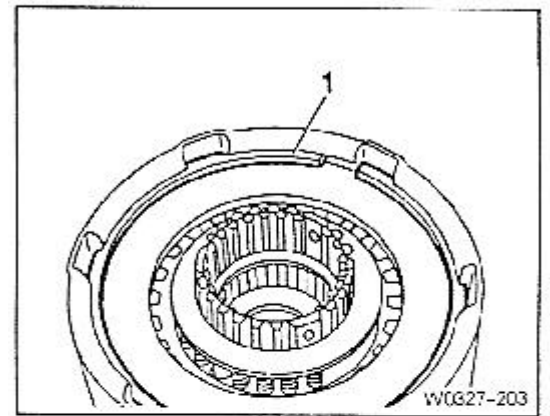
- (2) (3) 가



9) (11)



10) (1)



()

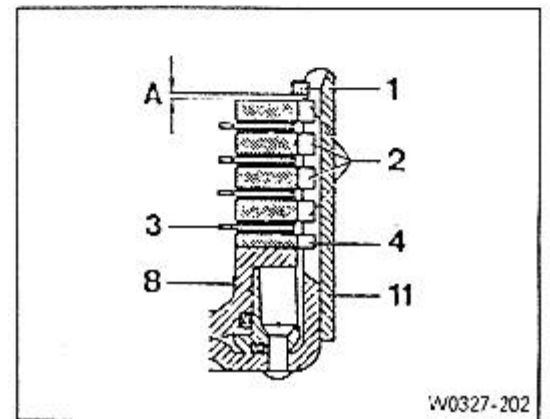
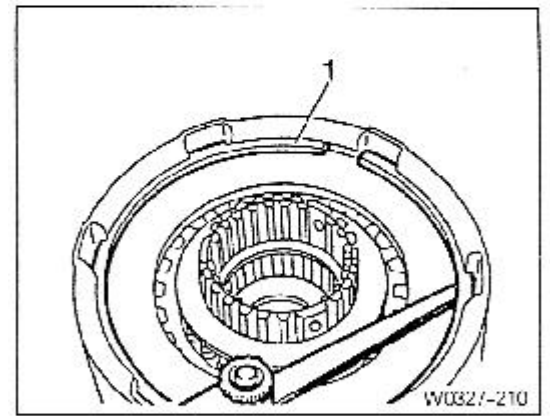
11)

	0.7~1.3mm
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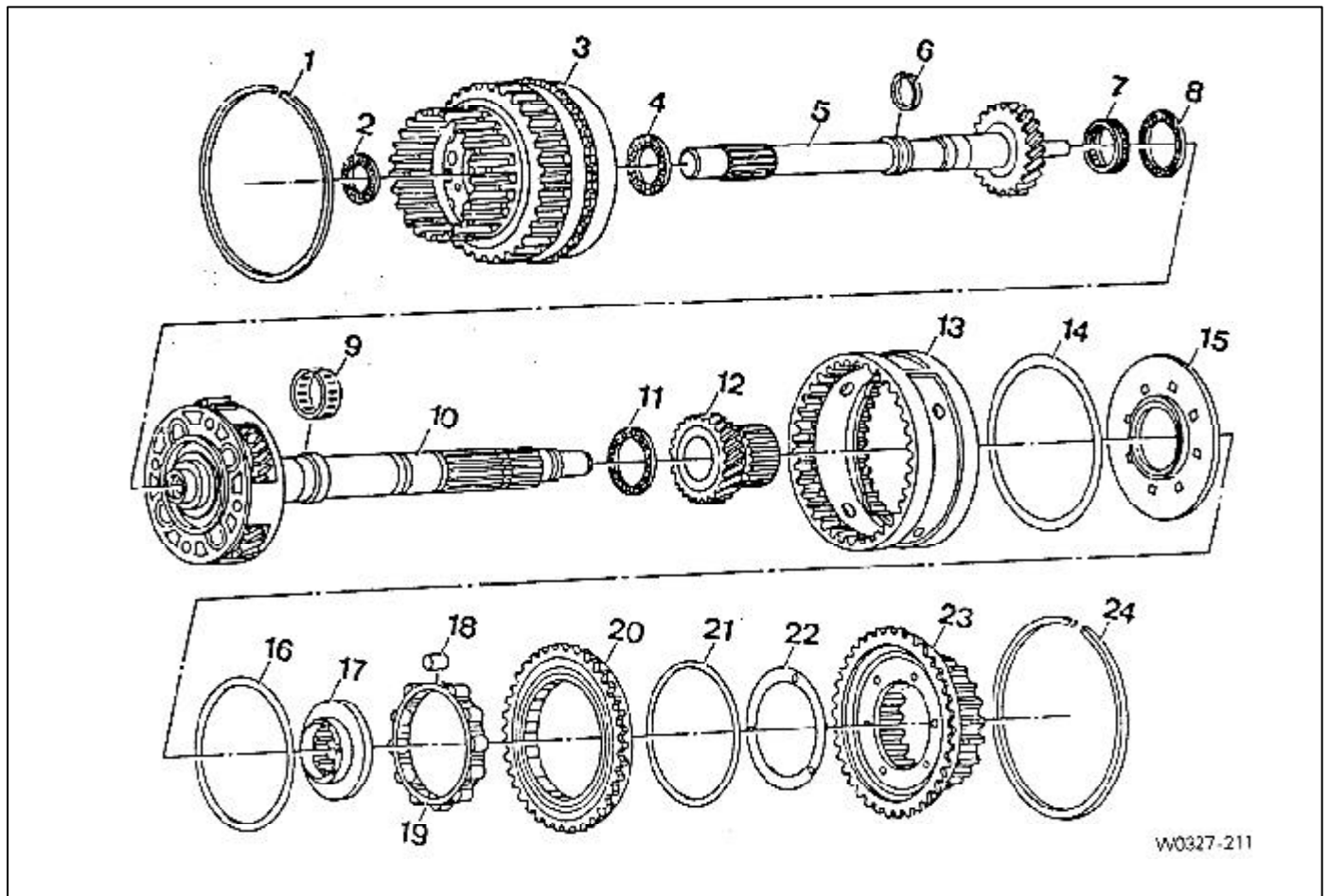
() 3.2mm

: 2.0, 2.5, 3.0mm

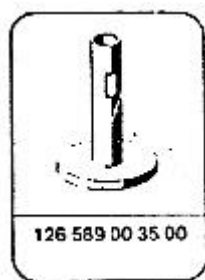
: 4.5, 5.0mm



22.

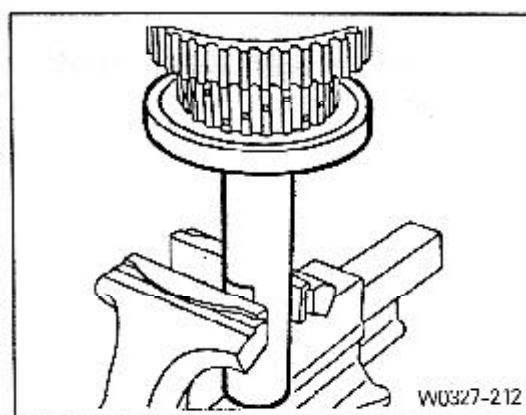


- | | | | |
|-----|---------|-----|------------------------|
| 1. | | 13. | |
| 2. | , | 14. | :0.1, 0.2, 0.5mm |
| 3. | | 15. | |
| 4. | , | 16. | O- |
| 5. | | 17. | |
| 6. | , | 18. | |
| 7. | , | 19. | |
| 8. | | 20. | |
| 9. | | 21. | O- |
| 10. | | 22. | , |
| 11. | , | 23. | K2- 0.05~0.2mm |
| 12. | | 24. | |



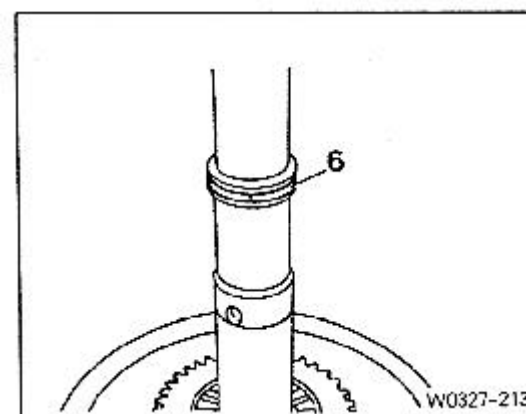
1)

126 589 00 35 00



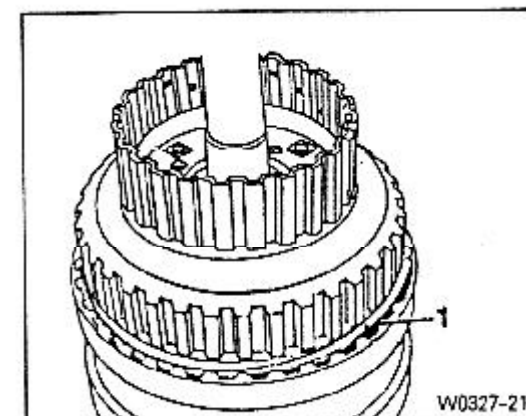
2)

(6)



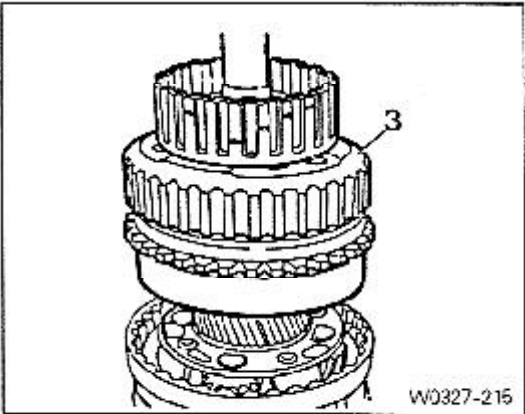
3)

(1)



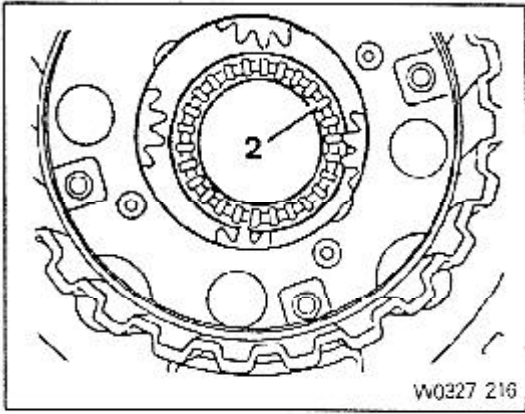
4)

(3)



5)

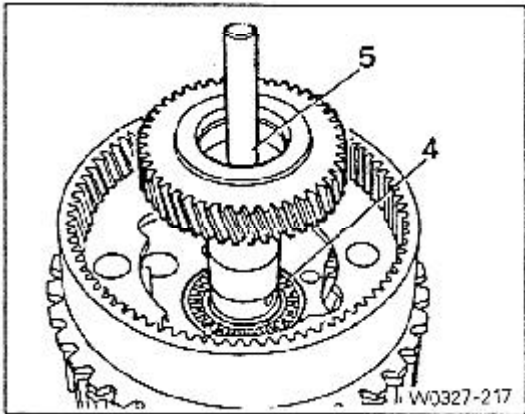
(2)



6)

(4)

(5)



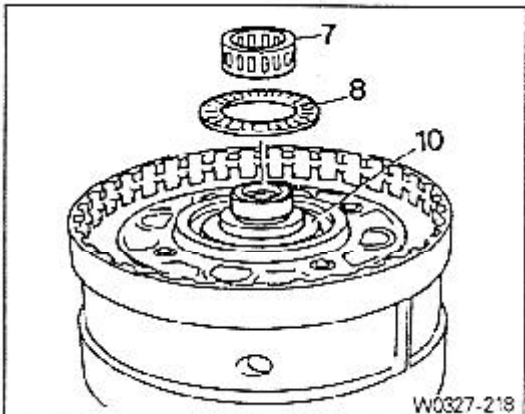
7)

(7)

(8)

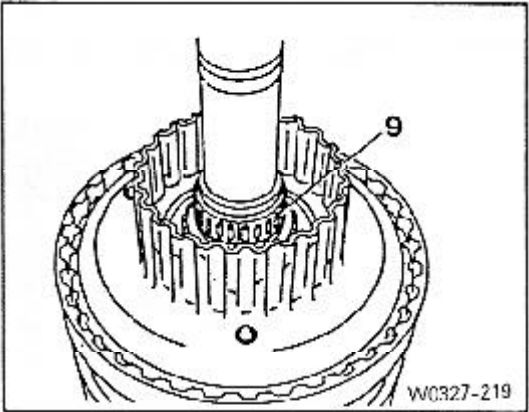
8)

(10)



9)

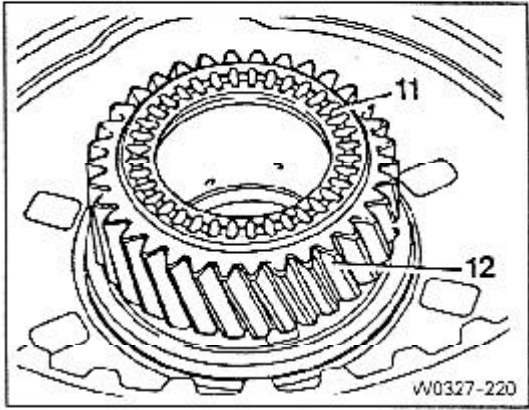
(9)



10)

(11)

(12)



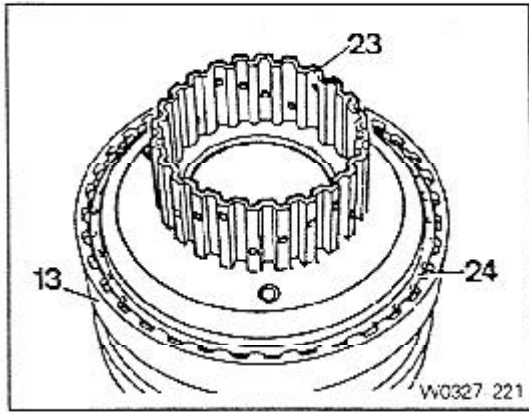
11)

(24)

12)

913)

K2(23)



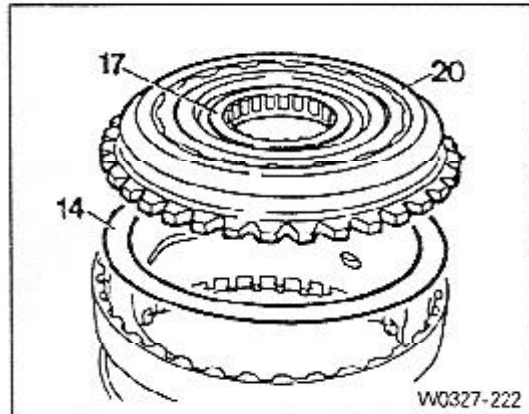
13)

(20)

(17)

14)

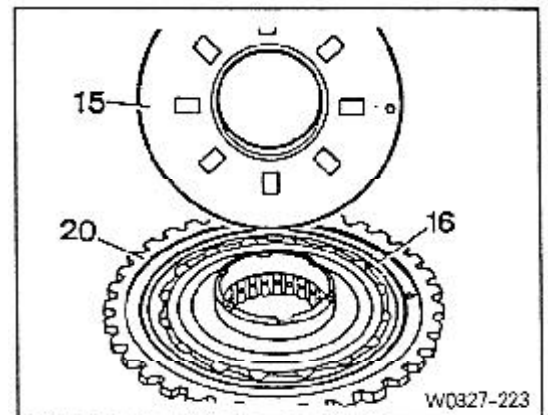
(14)



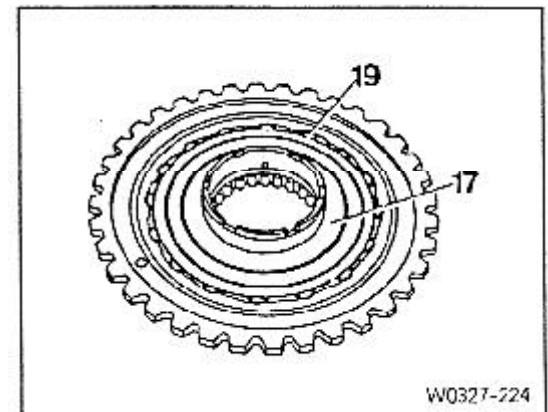
15) (15)

16) (20) O -

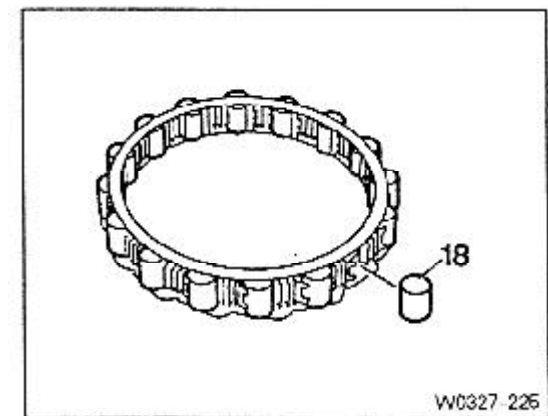
(16)



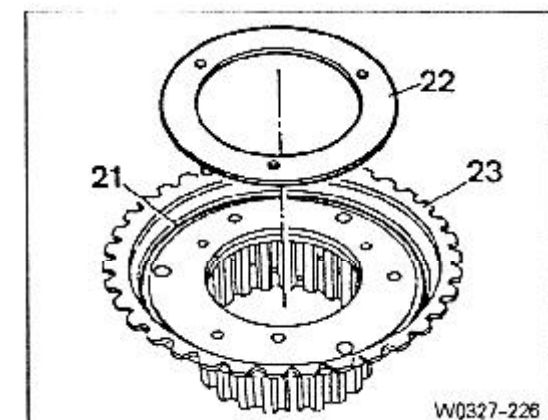
17) (17) (19)



18) (18)

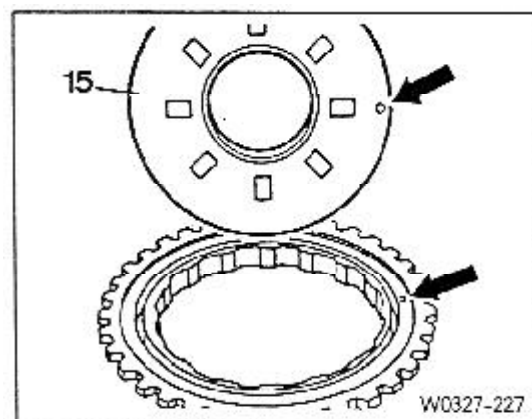


19) (22) K2(23) O - (21)



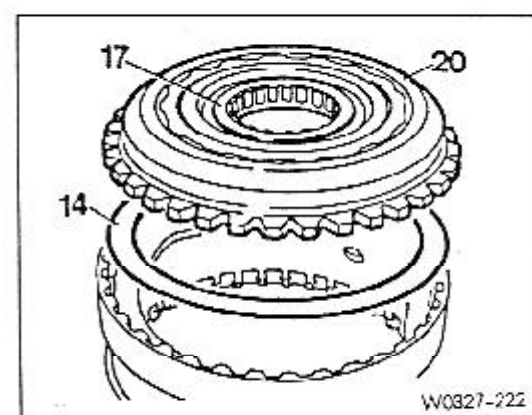
() O- (16, 21)

1) (15) ()
(20) ()

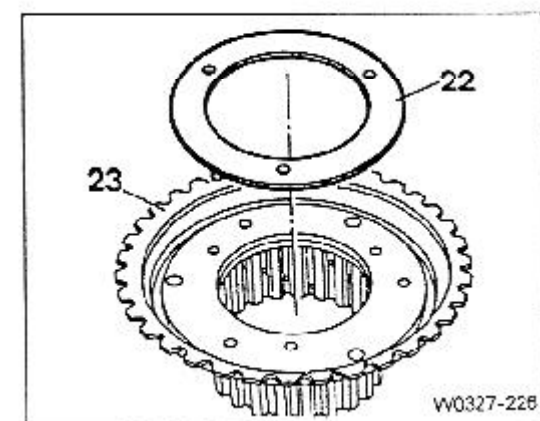


2) (14)

3) (17) (20)
()

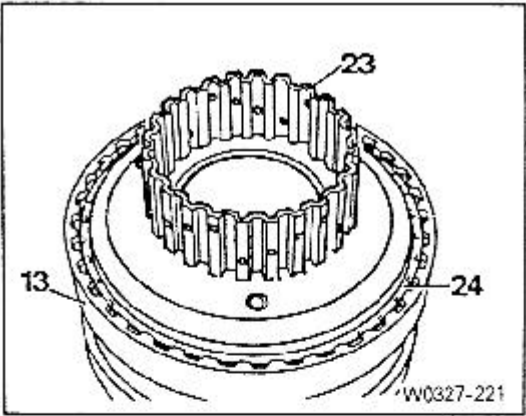


4) K2(23) (22)



5) (13) K2(23)

6) (24)

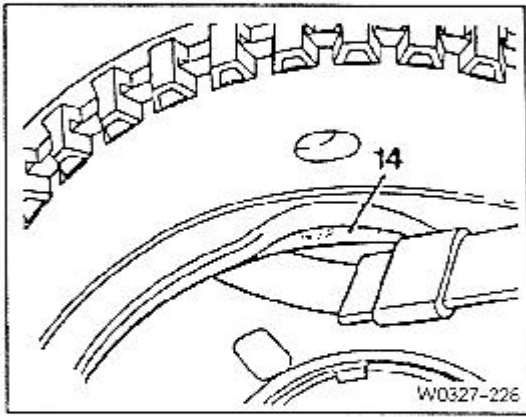


7) (14)

	0.5~0.2mm
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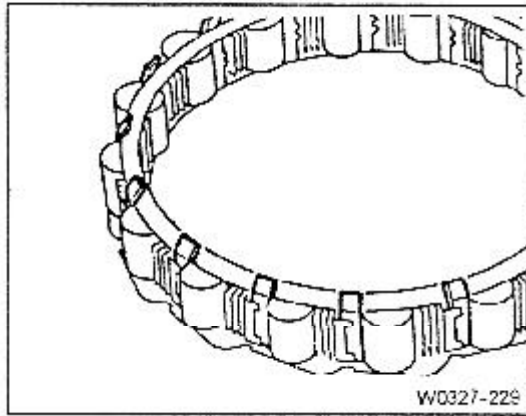
()

: 0.1, 0.2, 0.3mm



()

1)



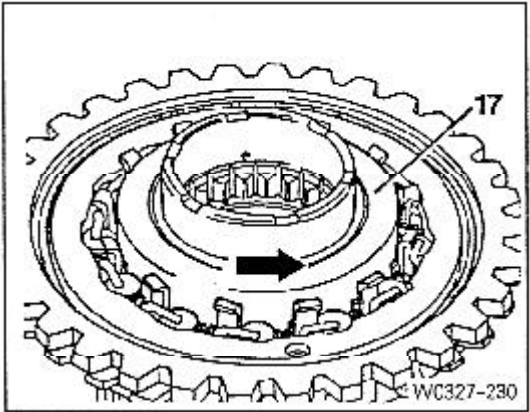
2)

3)

(17)

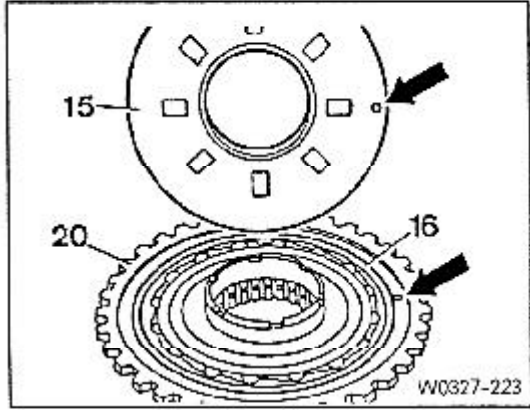
()

4)



5) O - (16)
)

(15) ()



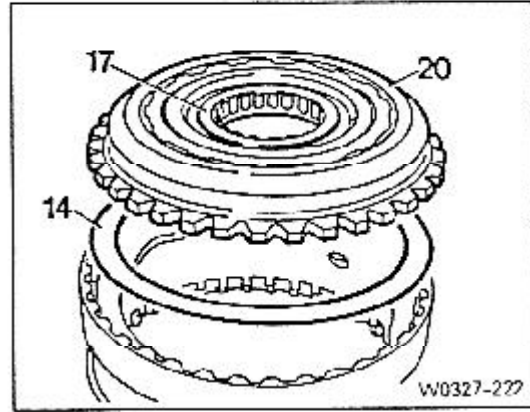
6)

(14)

7)

(17)

(20)

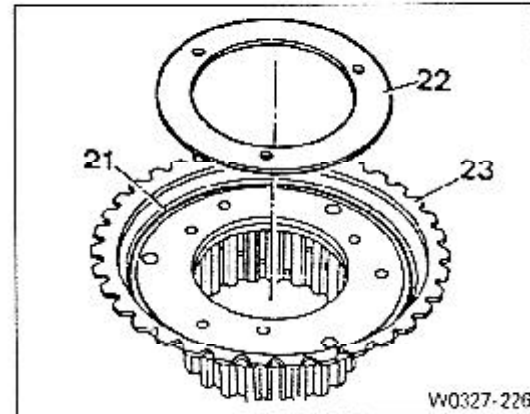


8)

(22)

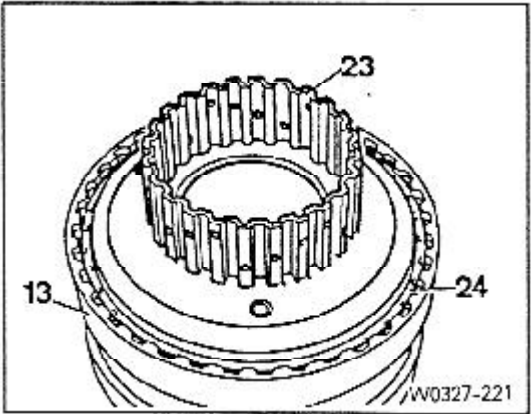
K2(23)

O - (21)

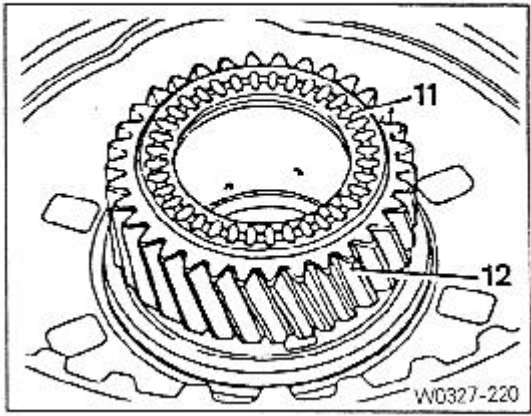


9) K2(23) (13)

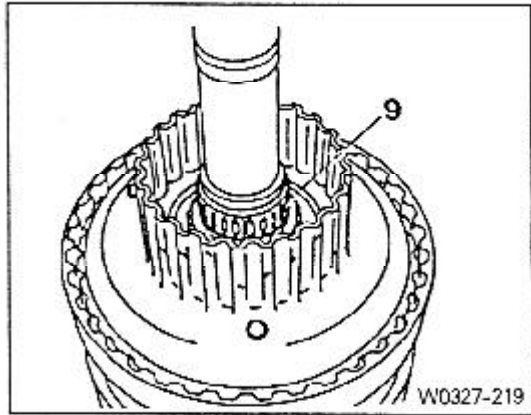
10) (24)



11) (11) (12)
()

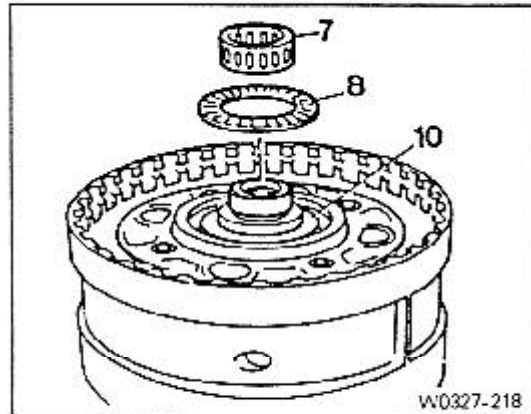


12) (9)



13) (10)

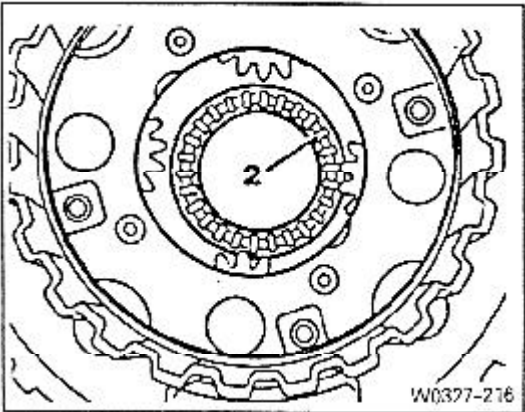
14) (7) (8)
()



15)

()

(2)

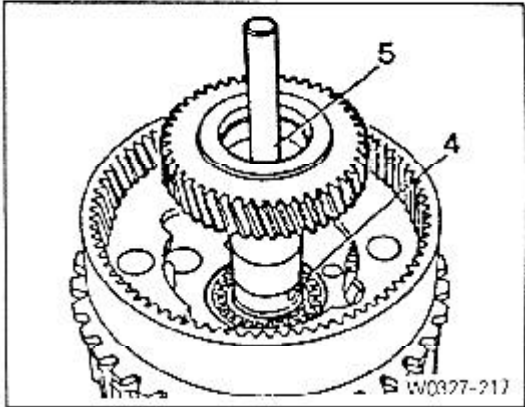


16)

()

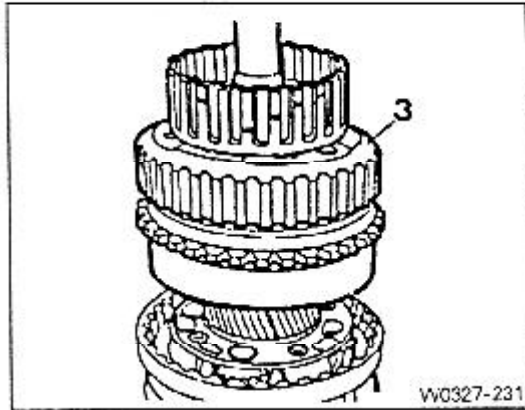
(4)

(5)



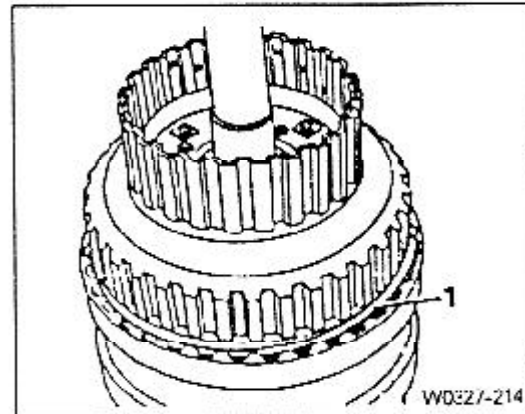
17)

(3)



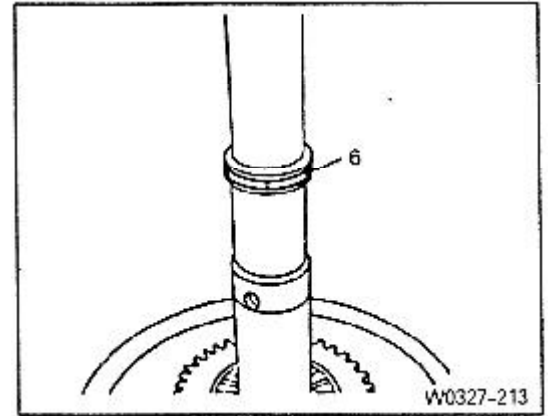
18)

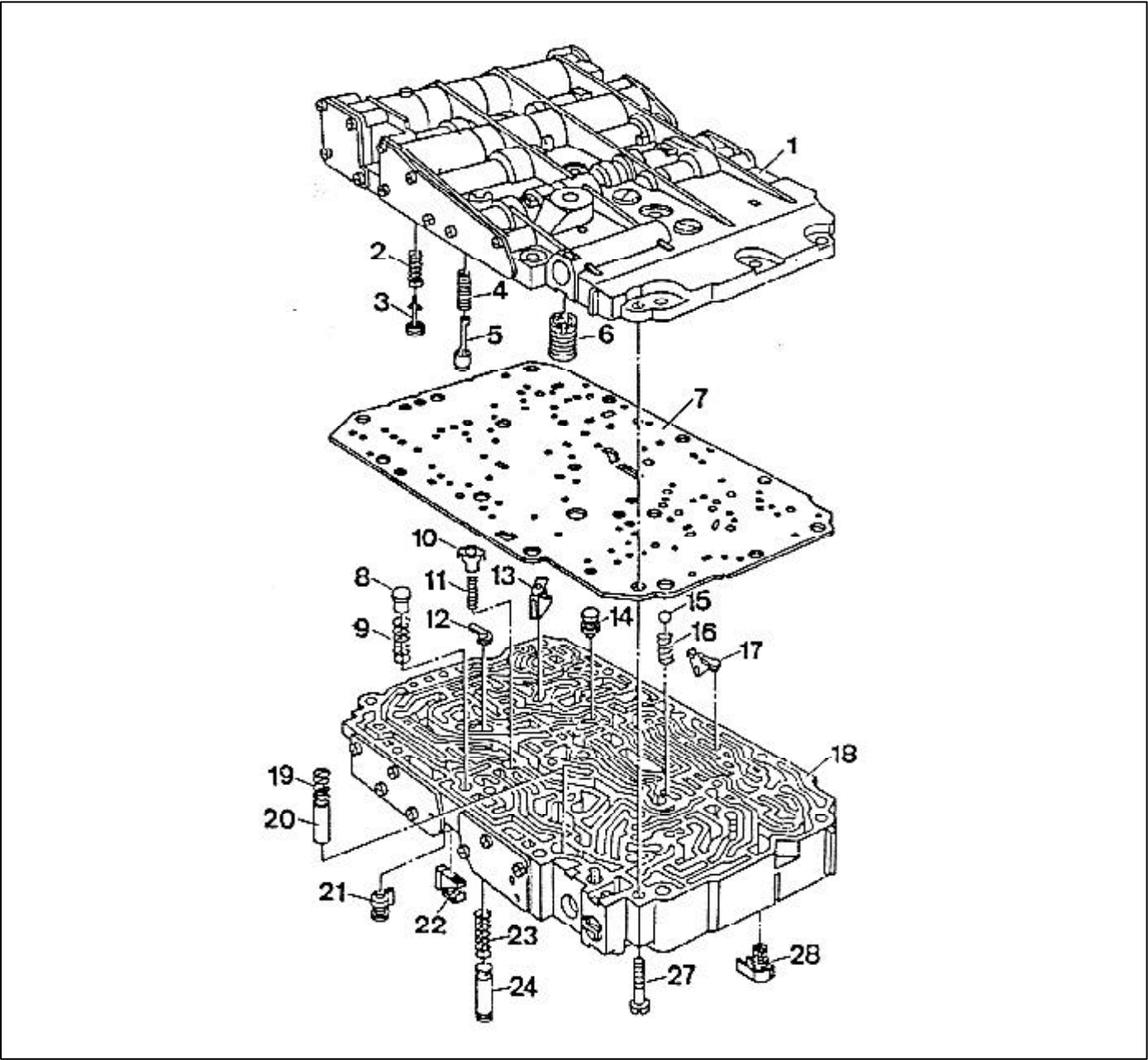
(1)



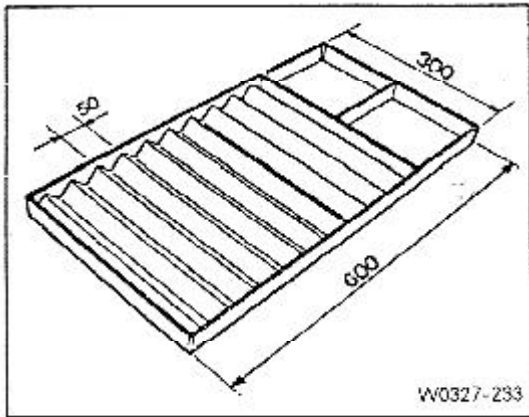
19)

(6)



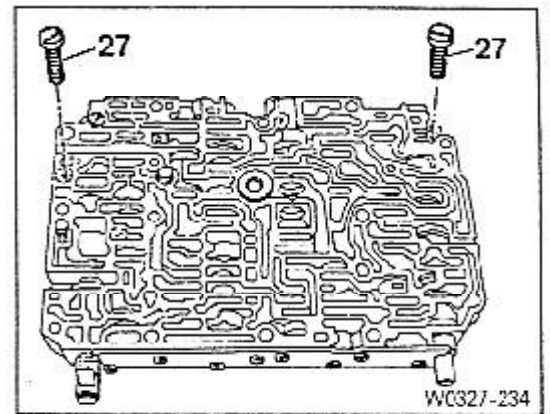


- | | | | |
|-----|----|-----|----------|
| 1. | | 14. | |
| 2. | | 15. | 18 |
| 3. | K1 | 16. | |
| 4. | | 17. | |
| 5. | | 18. | |
| 6. | | 19. | |
| 7. | | 20. | - |
| 8. | | 21. | |
| 9. | | 22. | |
| 10. | | 23. | |
| 11. | | 24. | K1 |
| 12. | K1 | 25. | |
| 13. | | 26. | |



2

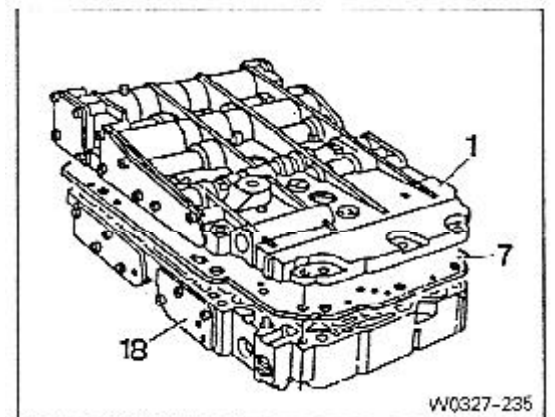
1) (27)

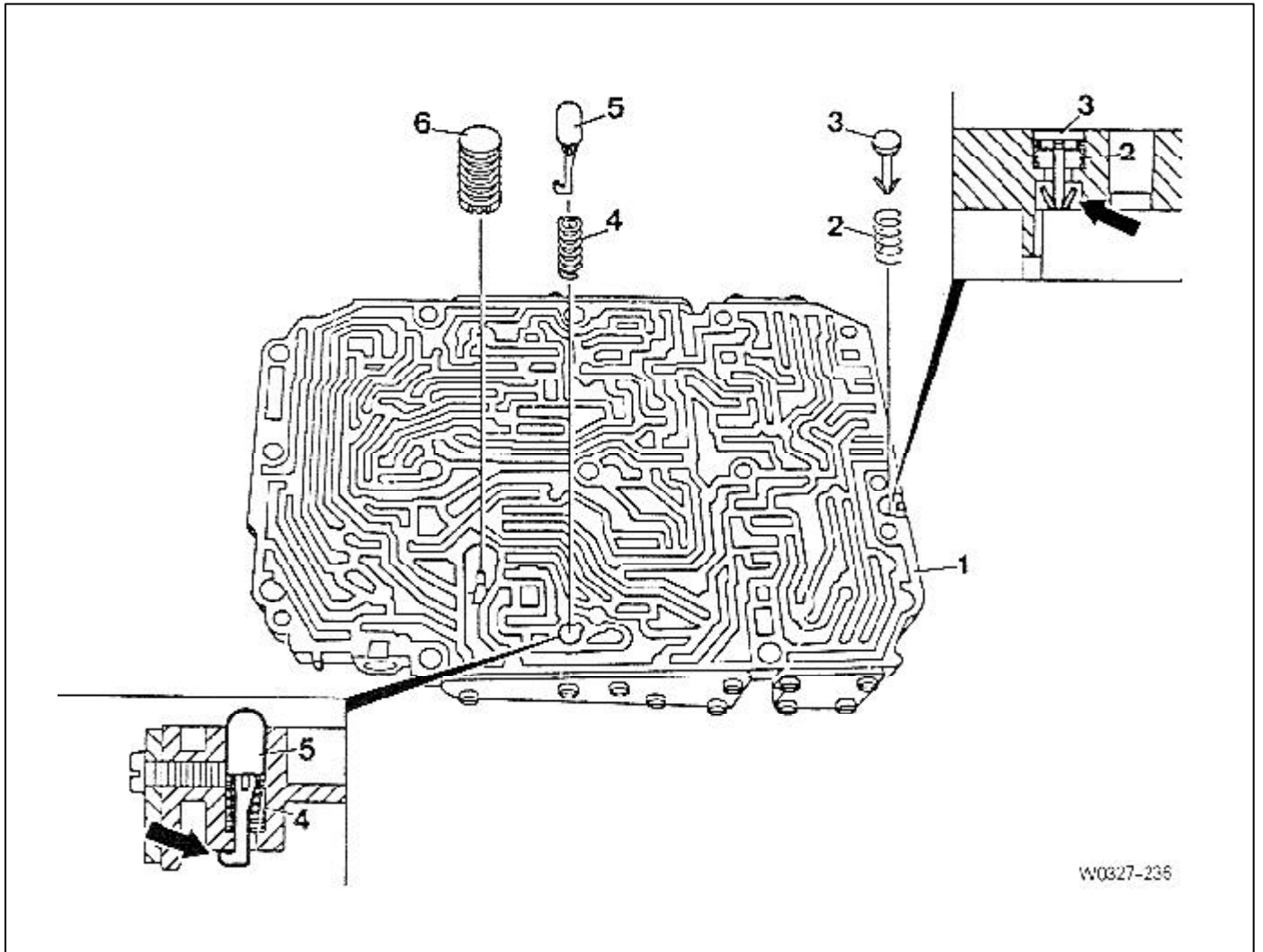


2) (1) (18)

3) (18) (1)

(7)
()

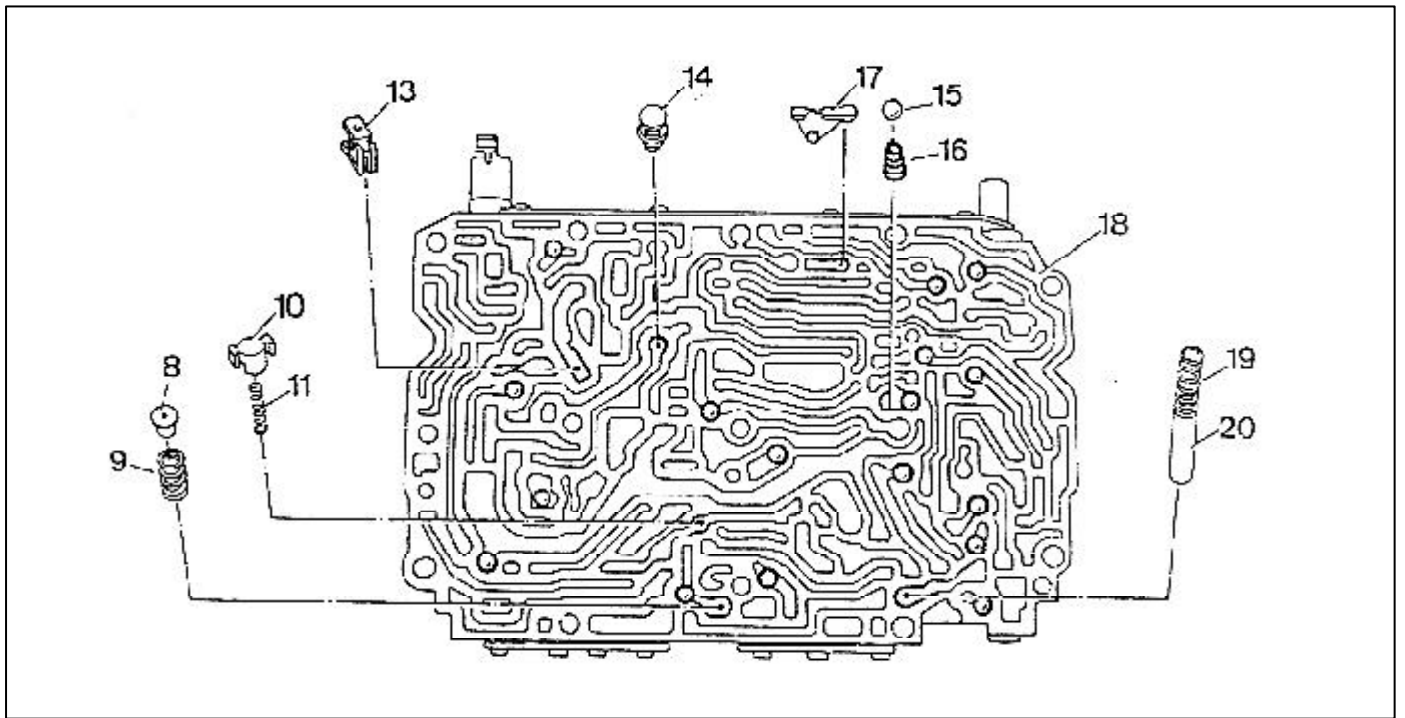




4) K1(3) (1)
(2) K1

5) (50
(4)

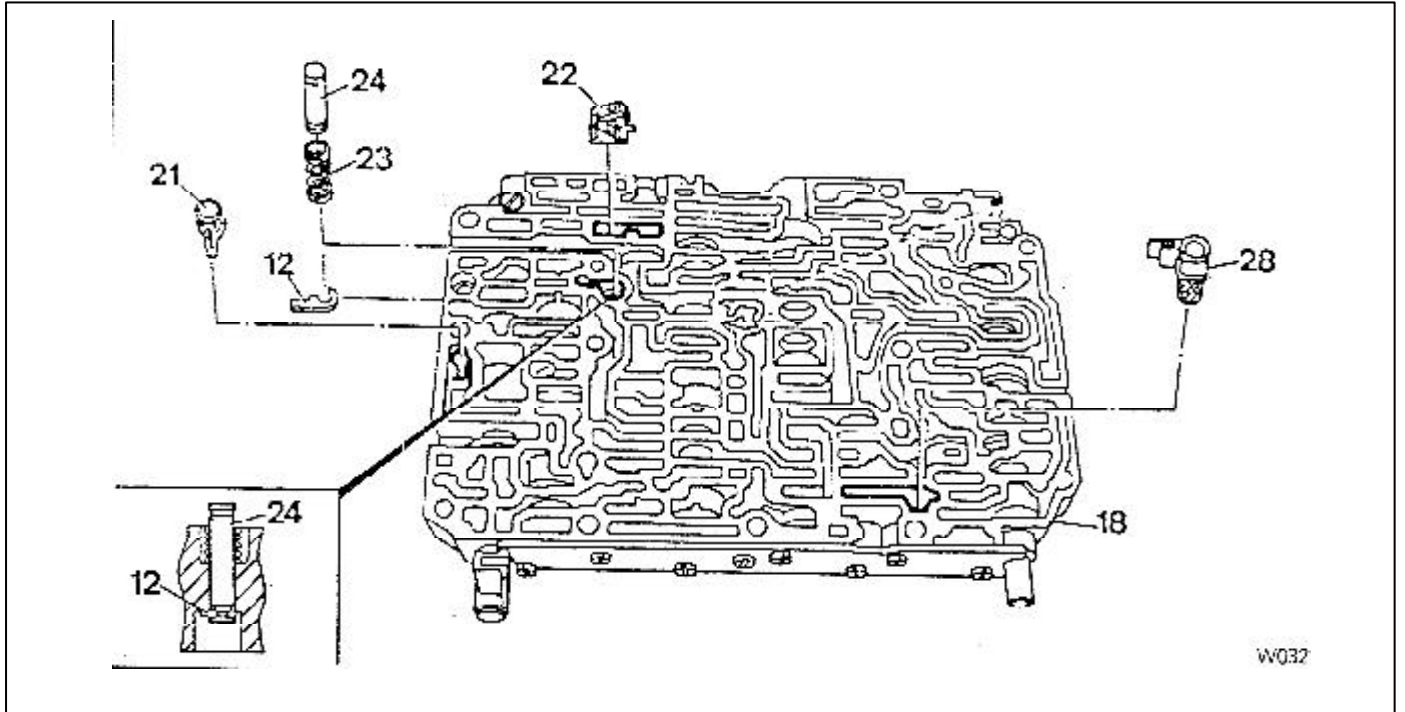
6) (6)



7) (16) (15)
- 18

8) (18)

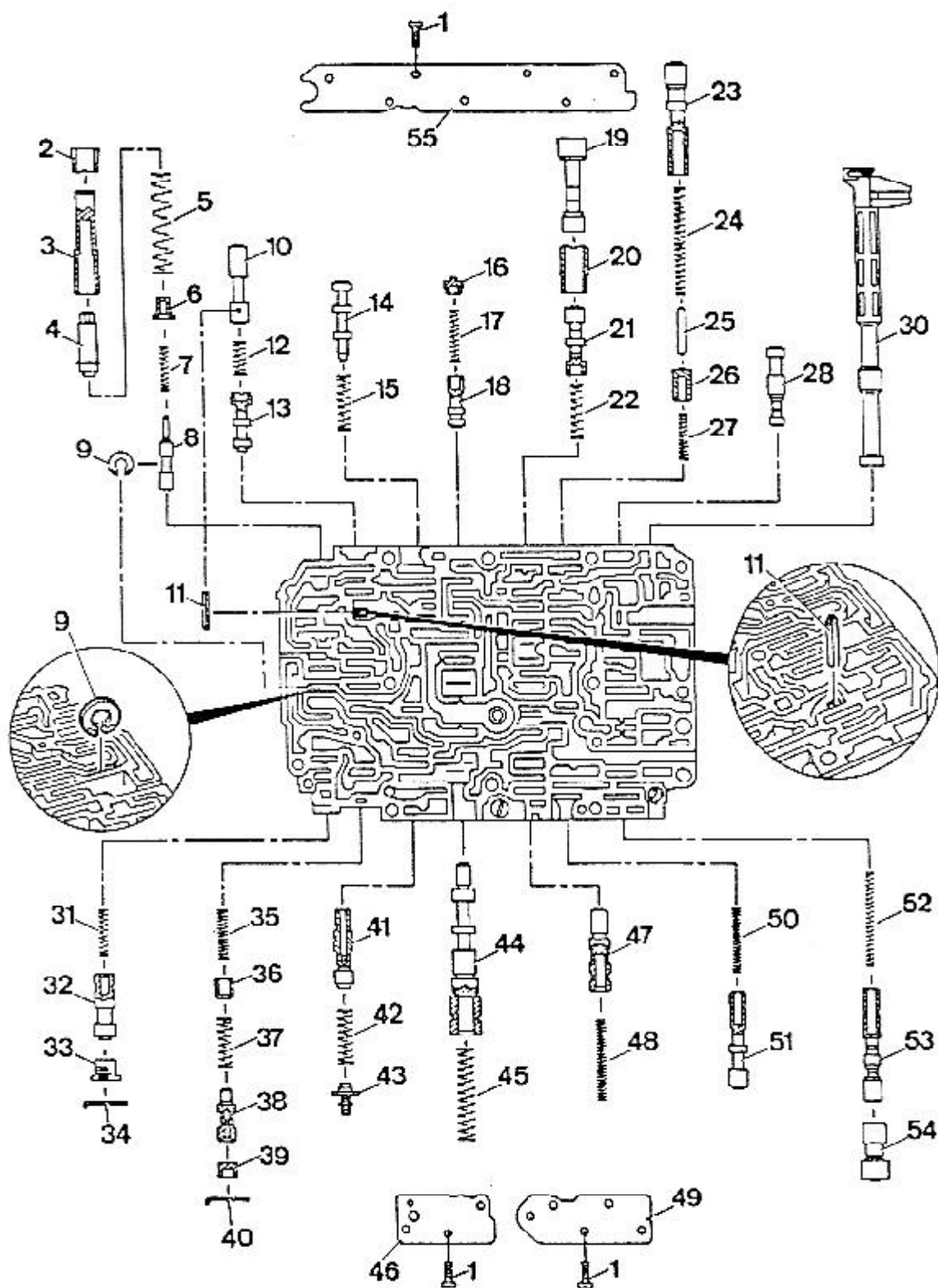
- 8.
- 9.
- 10.
- 11.
- 13.
- 14.
- 17.
- 19.
- 20.



9)

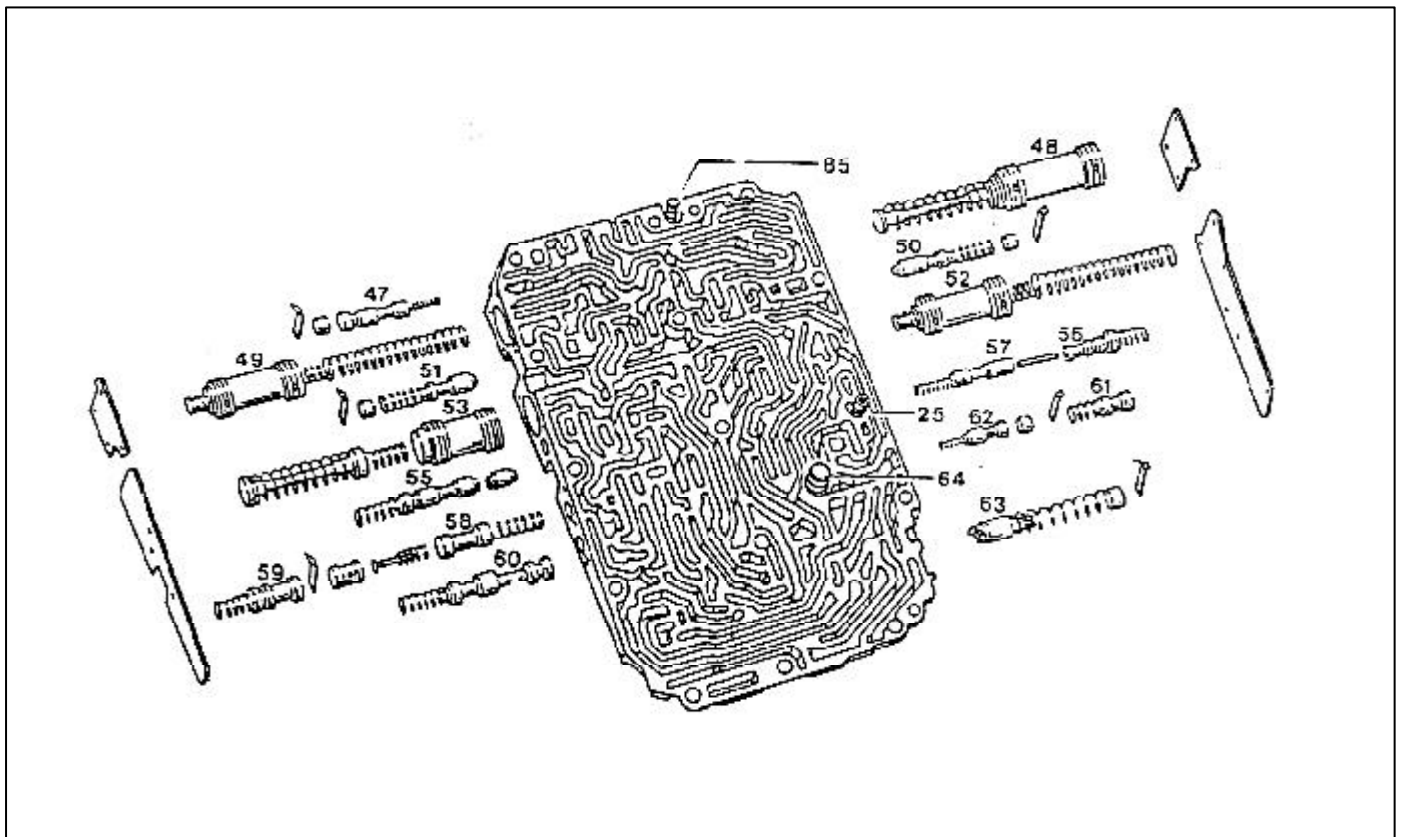
10) (23) K1(24) K1(12) ○

11) (21), (22) 928)

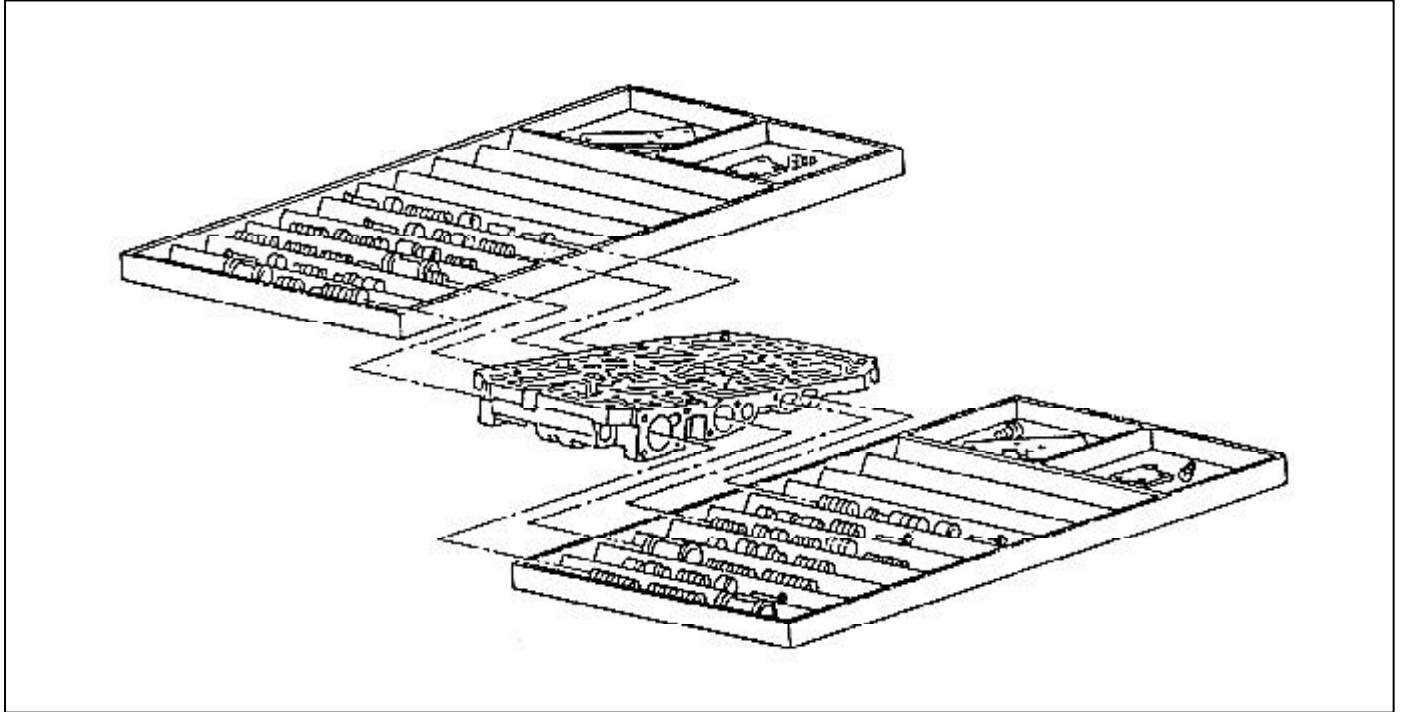


1. 큰
2. 가
3. ,
4. ,
5. ,
6. ,
7. ,
8. ,
9.
10. , 2-1
11.
12. , 2-1
13. ,
14. , B2/K2
15. , B2/K2
16.
17. ,
18. ,
19. , 2-1
20. , 2-1
21. . 2-1
22. , 4-3
23. , 4-3
24. , 4-3
25. , 4-3
26. , 4-3
27. , 4-3

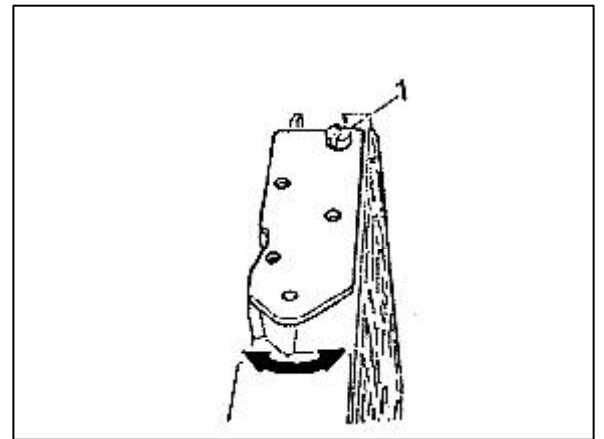
28. ,
30.
31. ,
32. ,
33.
34.
35. , B1
36. , B1
37. , B1
38. , B1
39.
40.
41. ,
42. ,
43. ,
44. ,
45. ,
46.
47. ,
49.
50. , B1/K1
51. , B1/K1
52. , 2-3
53. , 2-3
54. , 2-3
55.



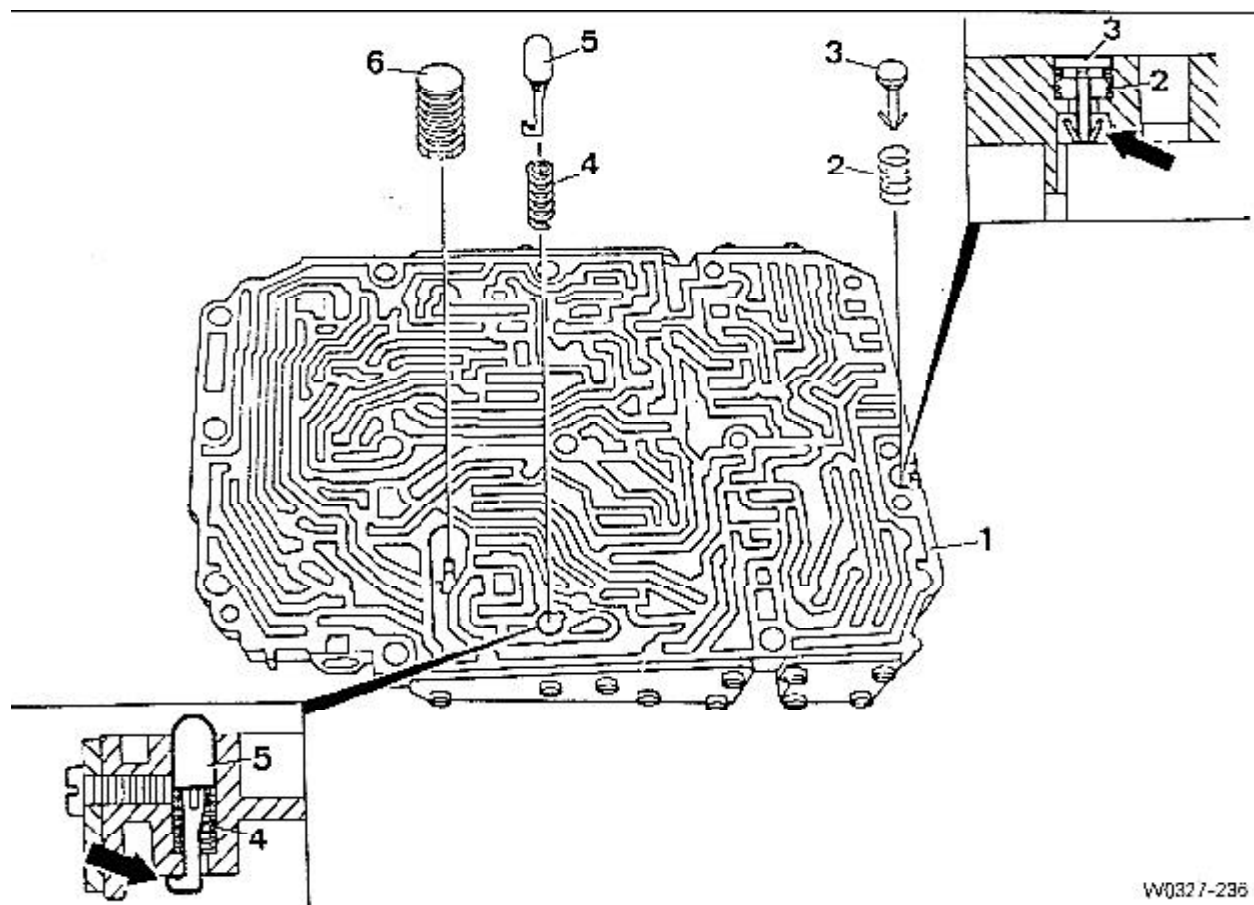
- | | | | | | | | |
|-----|------|-----|---|-----|----|------|--|
| 25. | , | (|) | 57. | , | B1 | |
| 47. | | | | 58. | , | - ON | |
| 48. | K1 | | | 59. | K2 | | |
| 49. | K2 | | | 60. | B2 | | |
| 50. | , | K1 | | 61. | - | , | |
| 51. | , | K2 | | 62. | - | RV1 | |
| 52. | B1 | | | 63. | , | | |
| 53. | - ON | | | 64. | | | |
| 54. | - | RV2 | | 85. | | | |
| 56. | , | | | | | | |



- , :
 - .
 - (1) .(
 - .)
 - .



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 () . ATF

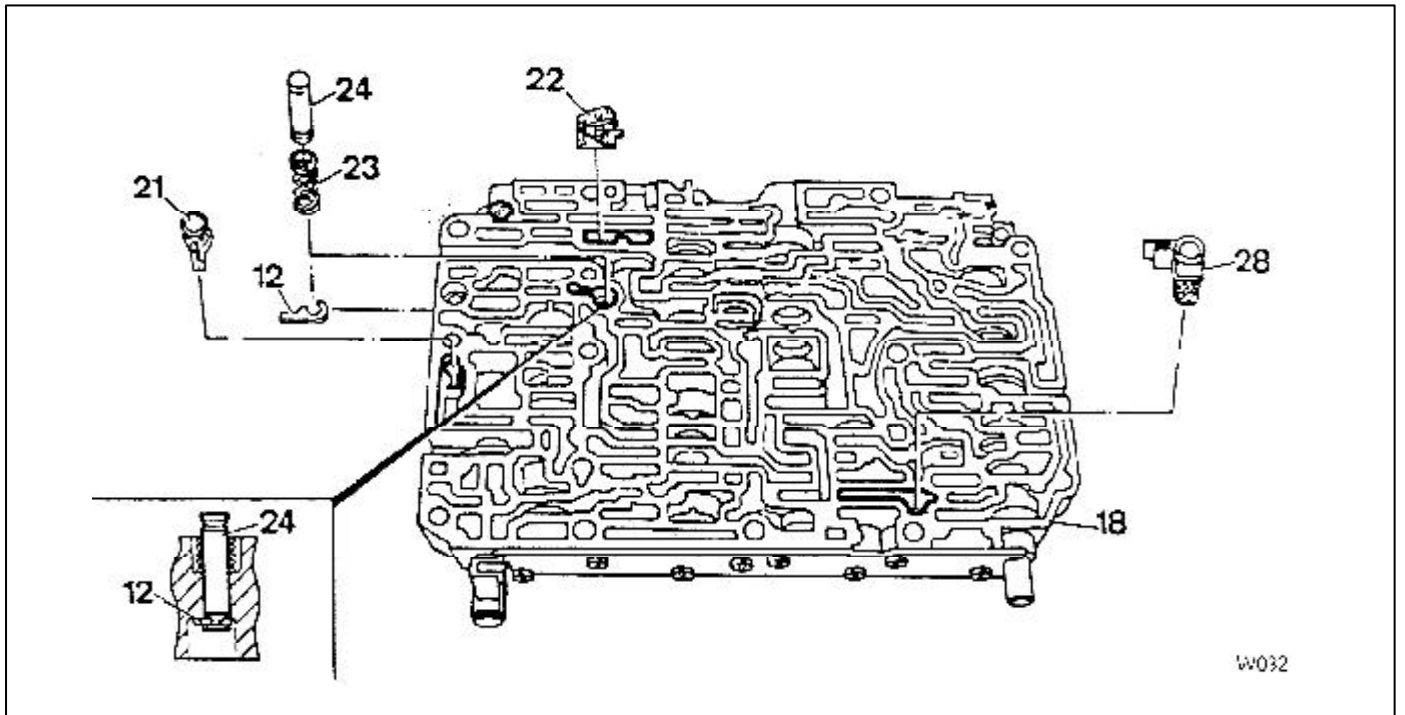


W0327-236

1) _____ K1(3) (2)

K1 () (1)

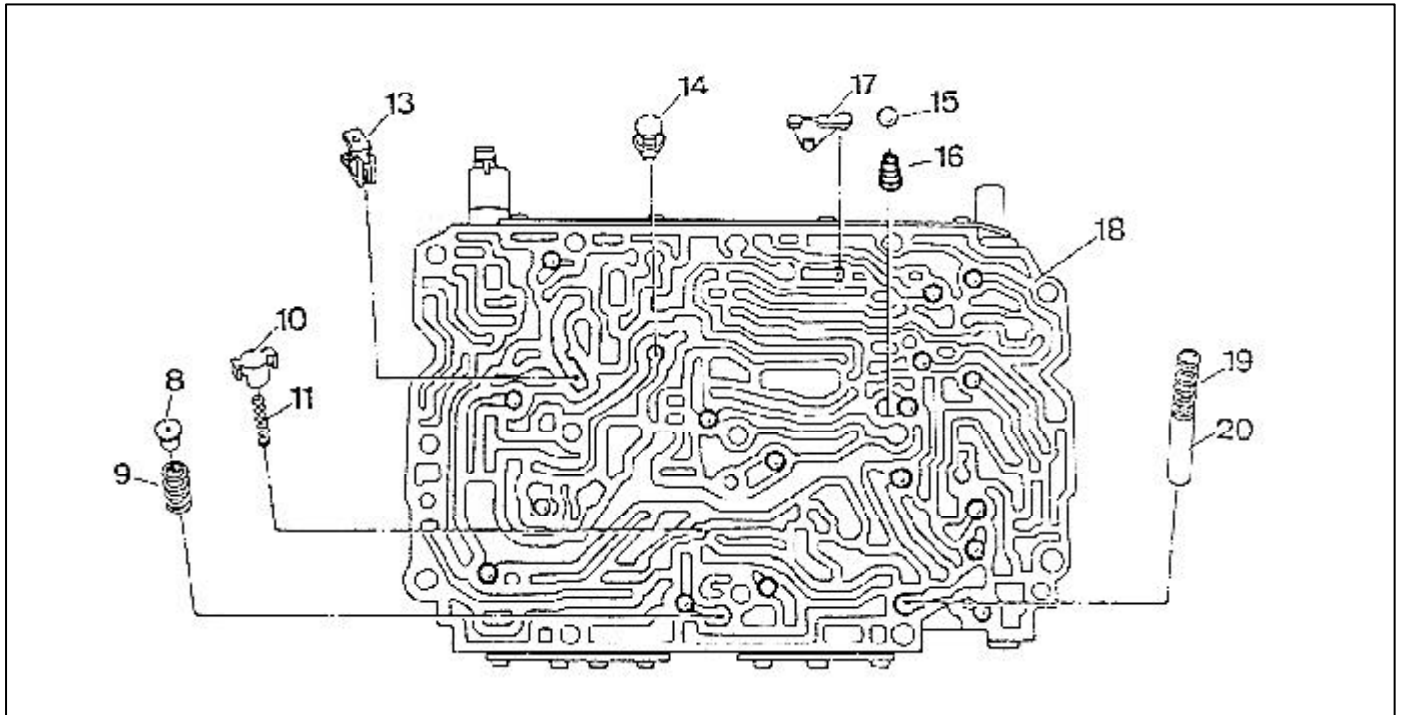
2) (5) ()



W032

3) (18) (23) (24)
K1(12)

4) (21), (22) 928)

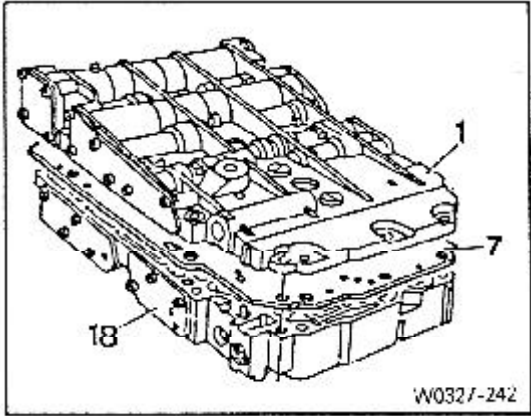


- 5)
- 8.
- 9.
- 10.
- 11.
- 13.
- 14.
- 17.
- 19.
- 20.

- 6) (16) (15)
- 7) (18) (7)

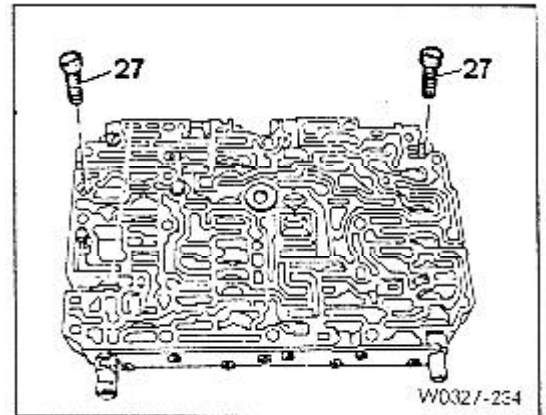
- 8) (1)

- 9)

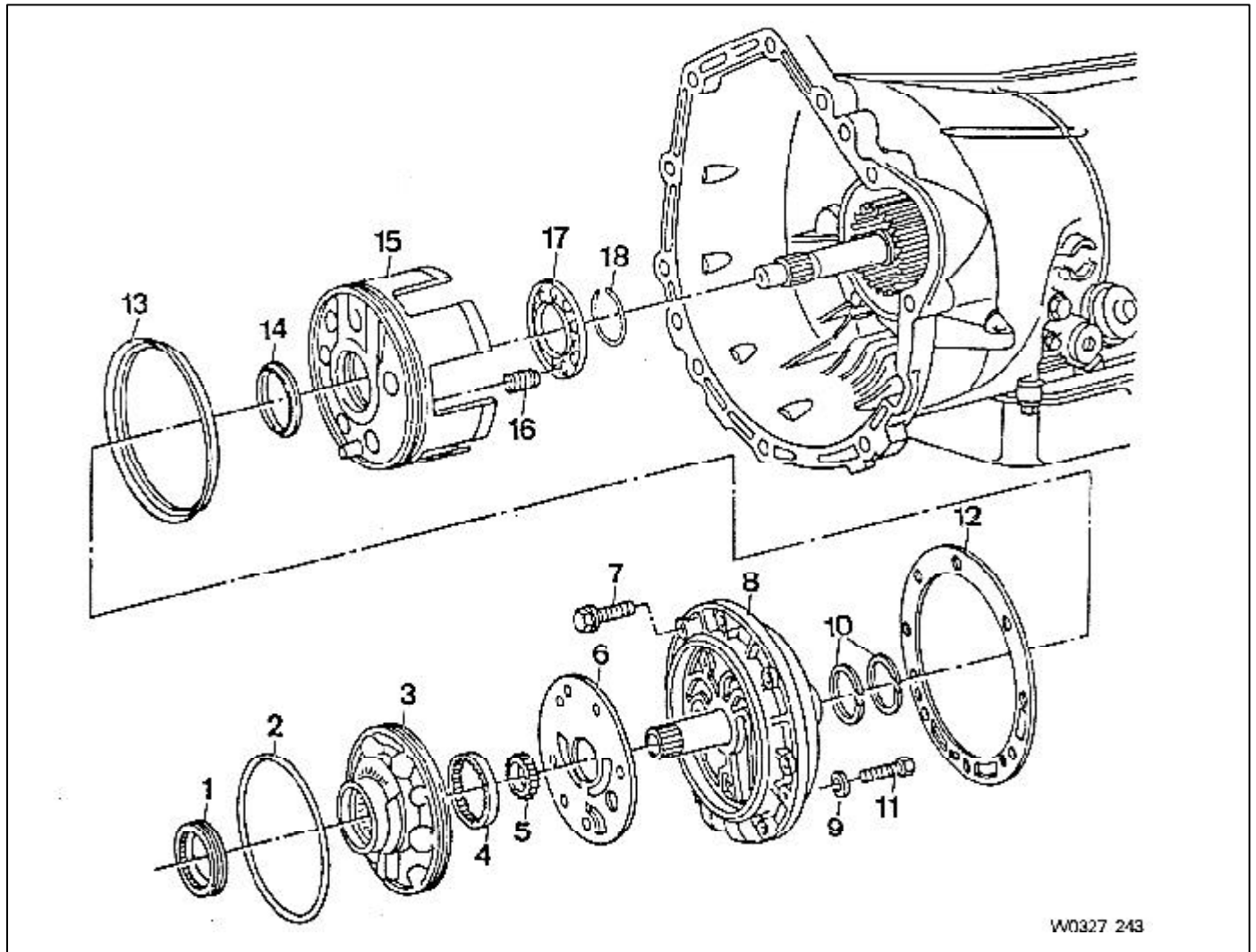


10)

(27)

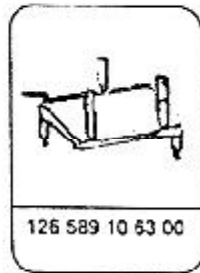
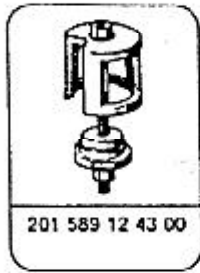


24.



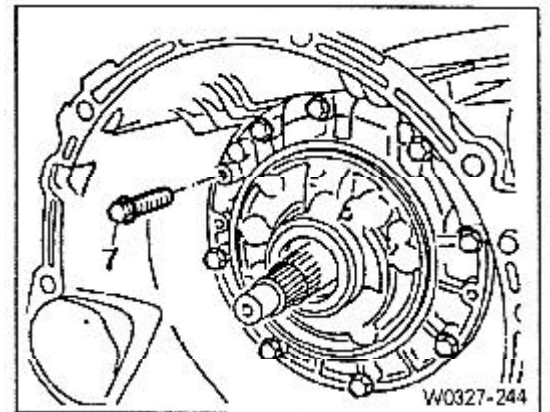
W0327 243

1.
2. O-
3.
4.
5.
6.
7. 15Nm,
8.
9.
10. 2
11. M8 x 32 20Nm
12. 가 2
13. ,
14. ,
15. LB3
16. 20
17.
18.

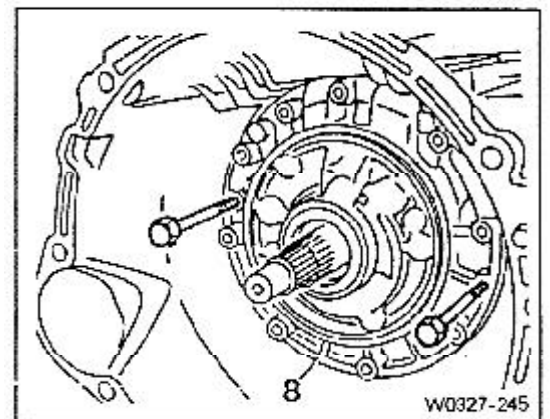


	20
	1.1
	29

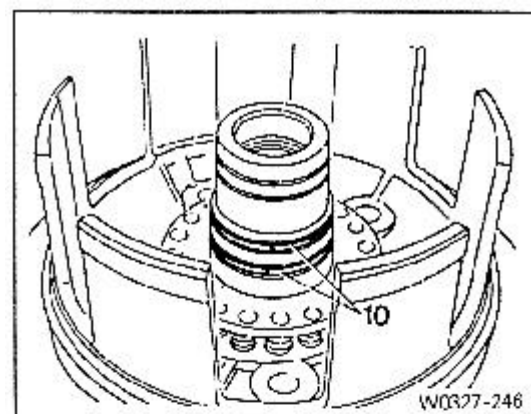
1) (7)



2) (8) 가



1) (10)

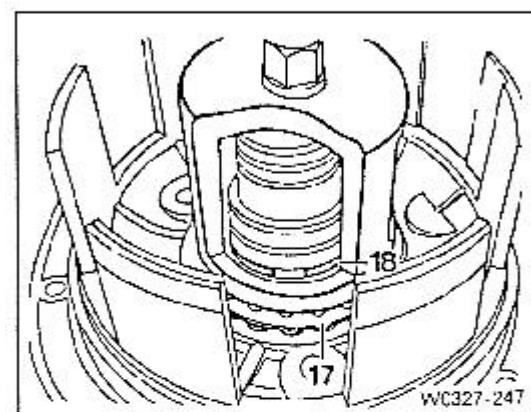


2) (17)

3)

201 589 21 43 01

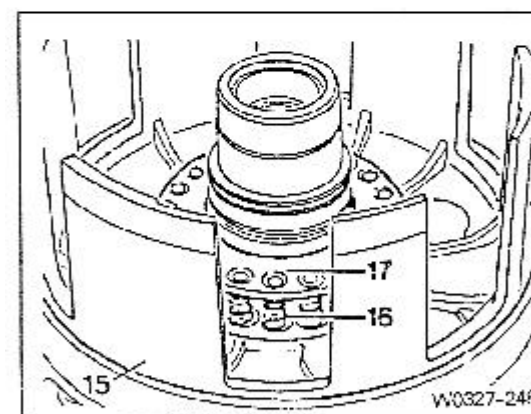
201 589 12 43 02



4) (17)

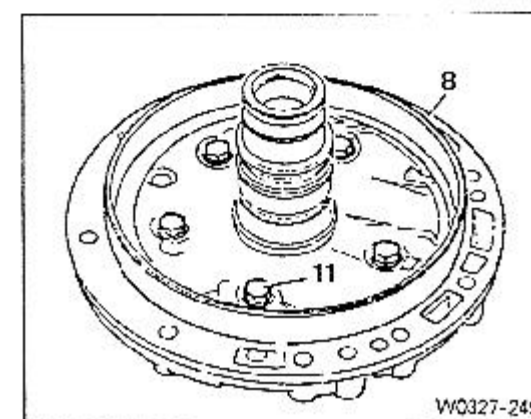
(16)

5) KB3(15)

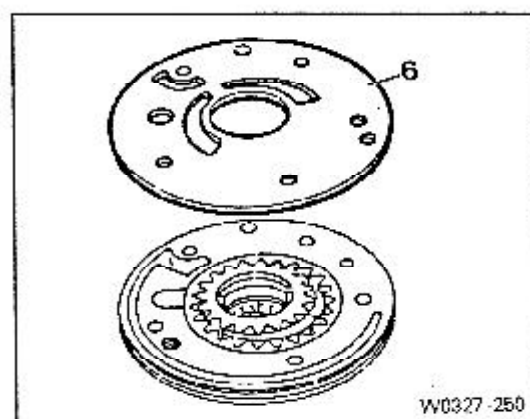


6) (11)

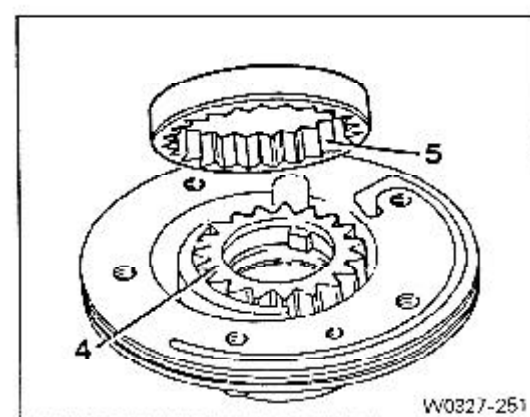
7) (8)



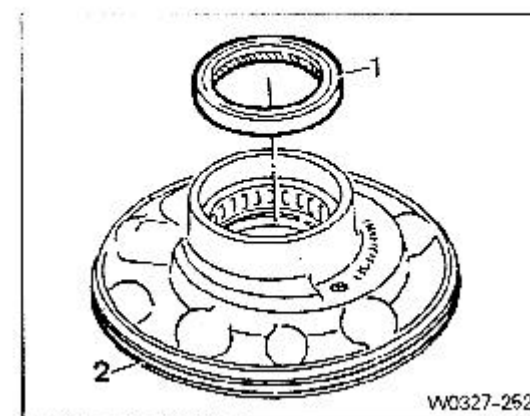
8) (6)



9)
(4, 5)



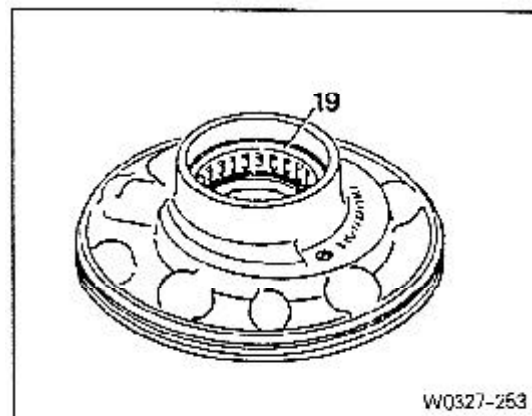
10) (1)



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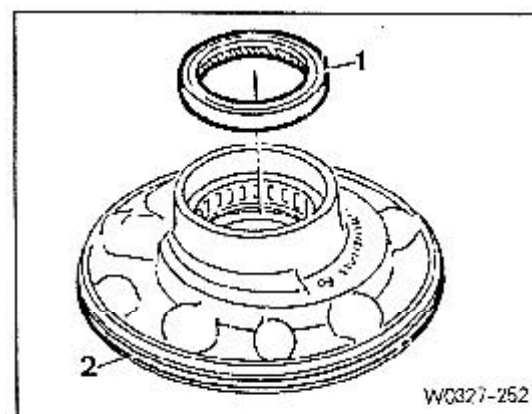
1) (19)

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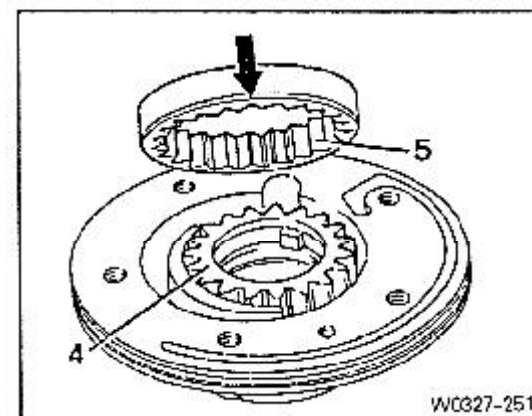
2) O- (2)

3) (1)

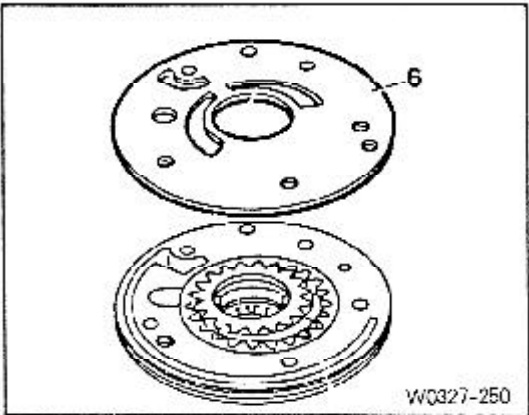


4) (4, 5)

() ()

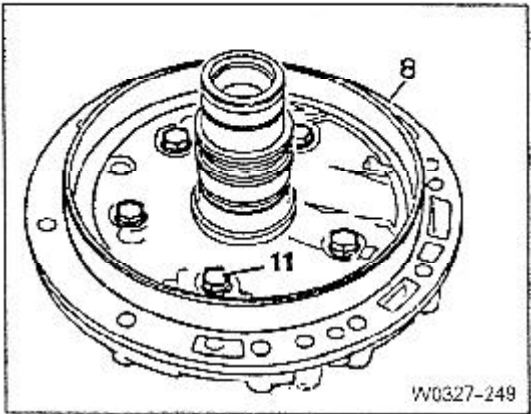


5) (6)

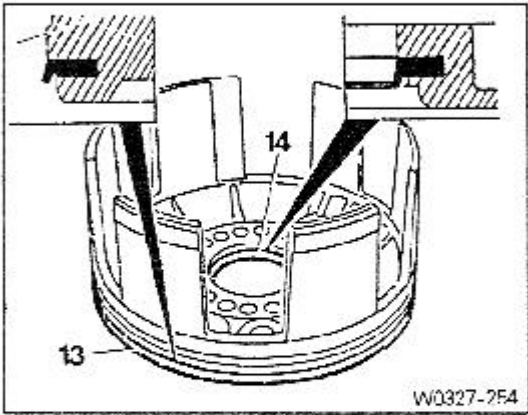


6) (11) (8)

	20Nm
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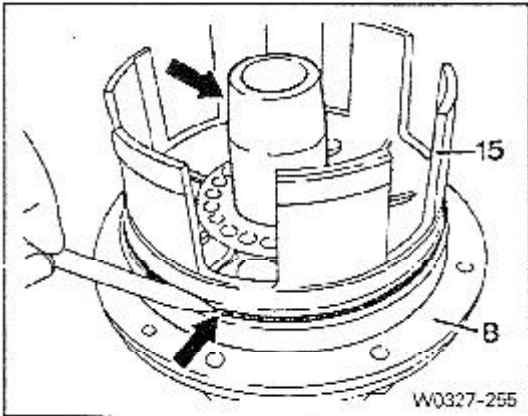
7) (13, 14)
()



8) (8)

9)

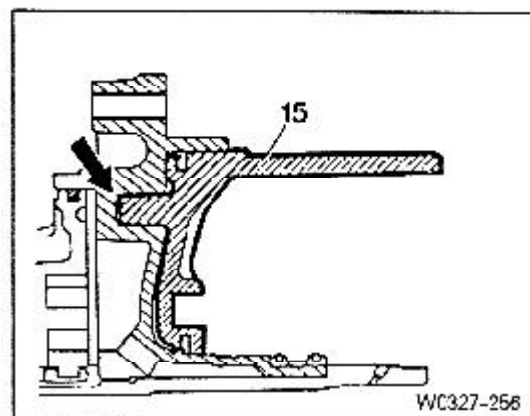
10) LB3(15)
()



11)

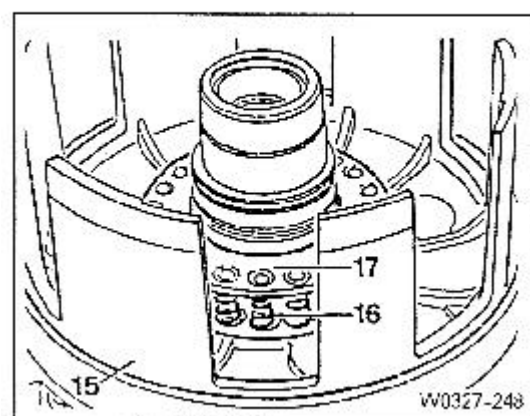
() ()

LB(15)A



12) (16)

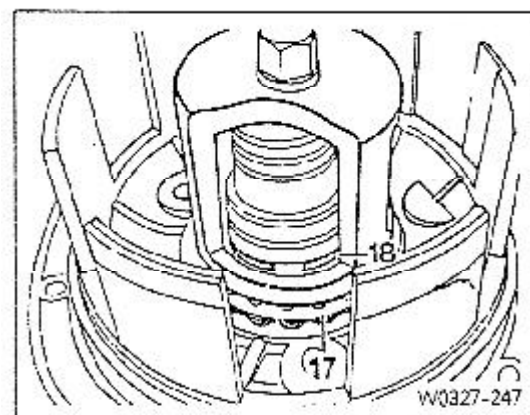
13) (17)
()



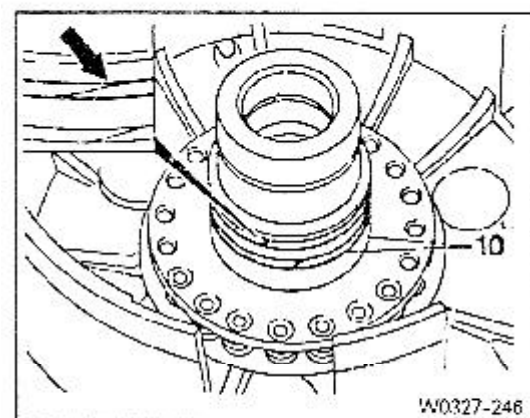
14) (17)
(18)가

15)

201 589 12 43 01
201 589 12 43 02



16) (10)

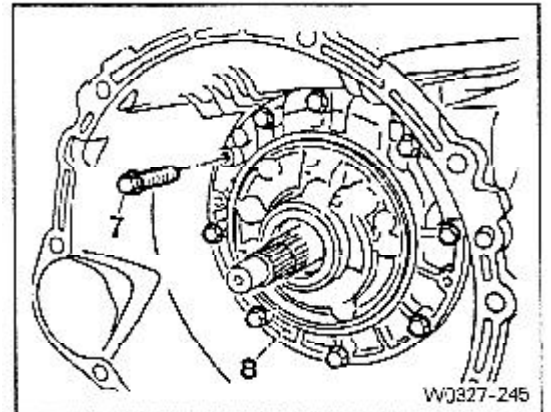


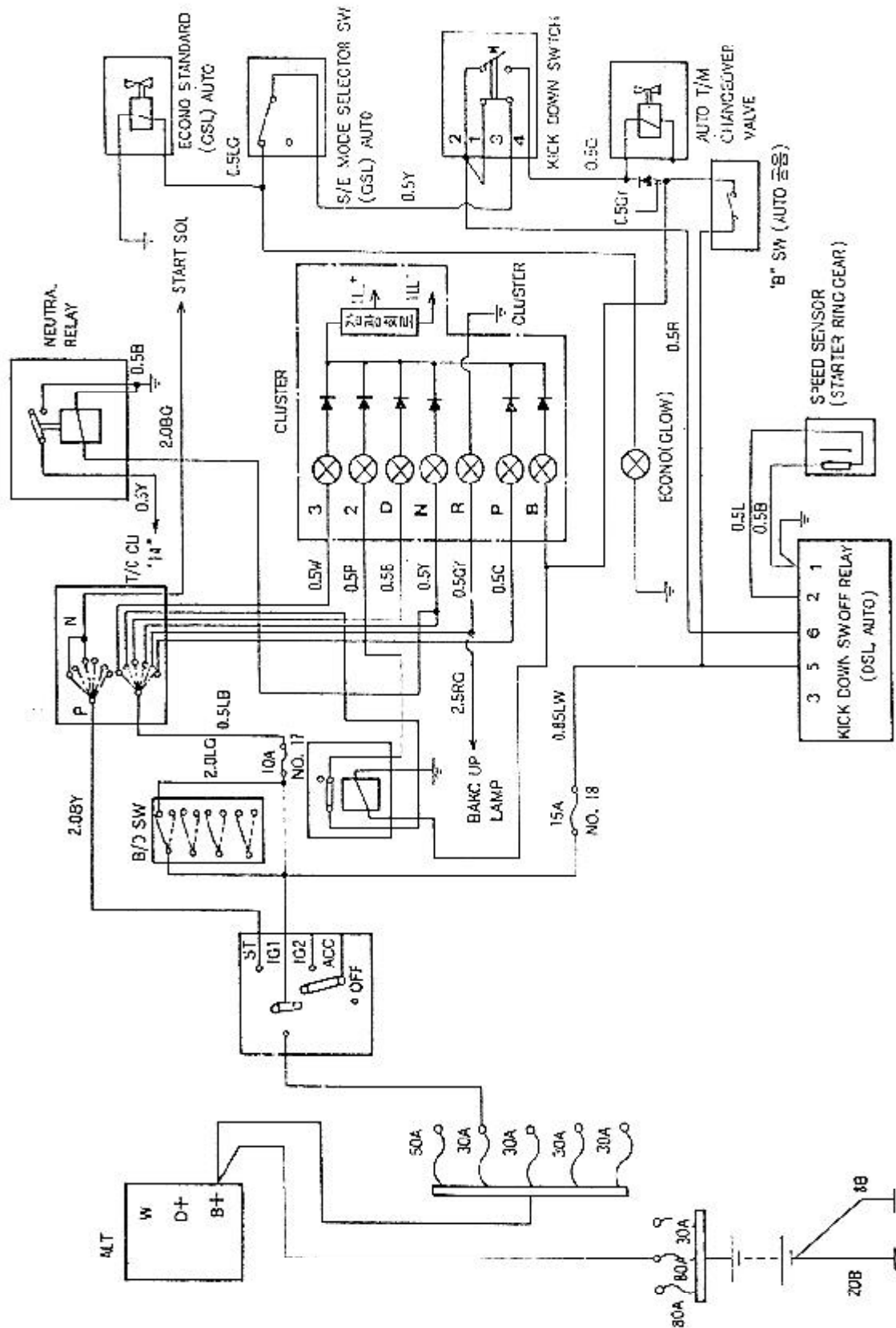
1) (7)

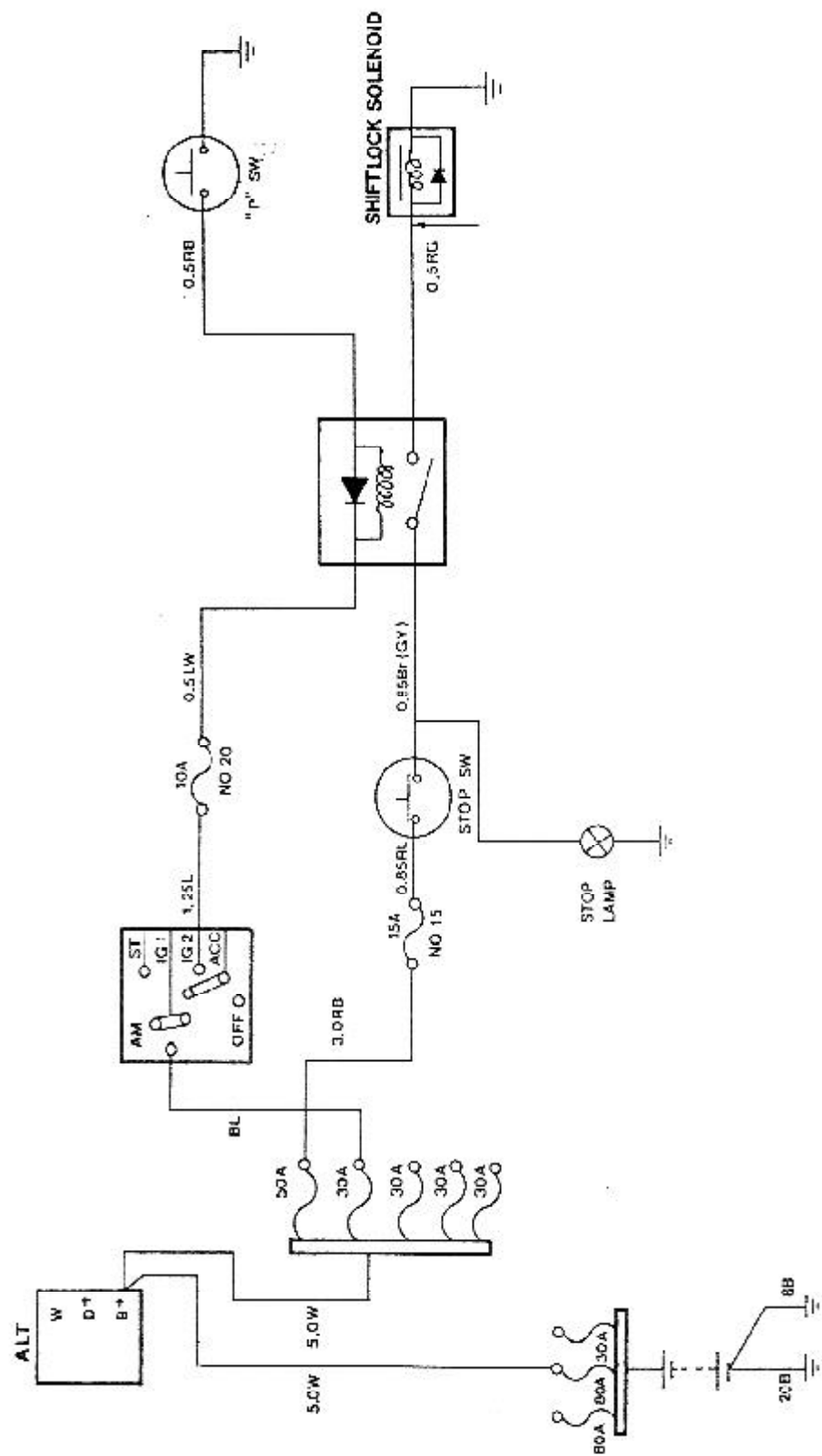
2) 가
() 가

3) (7)

	15Nm
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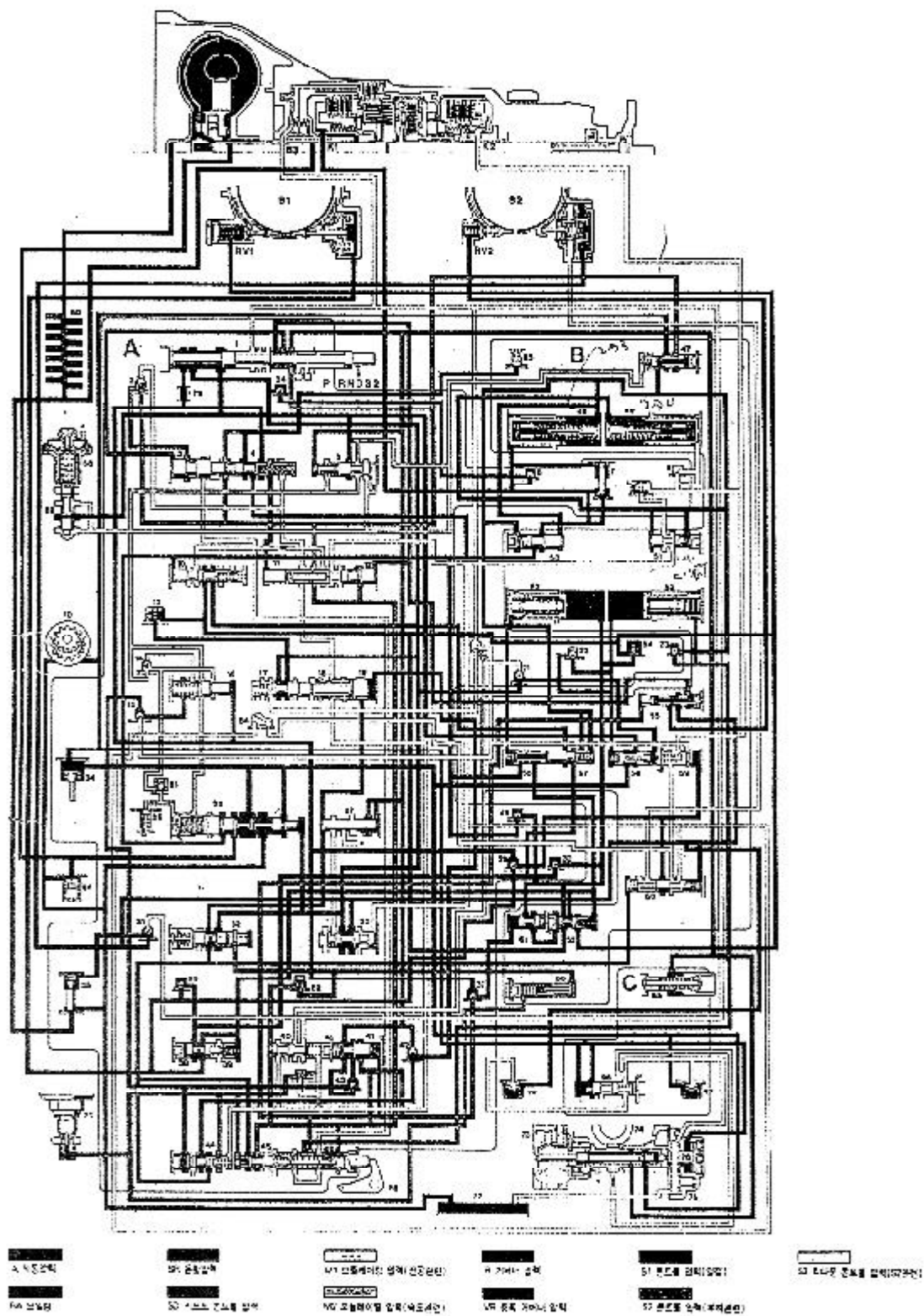






26.

() 2 ' D ' , 2 , 20Km/h, .



A

1.
2.
3. 2-3
4. 2-3
5.
6.
7.
8.
9.
10.
11. 3-4
12. 3-4
13.
14.
15.
16.
17. 1-2
18. 1-2
19. 1-2
20.
21.
22.
23.
24. 1
25.

K1

B1

B

47.
48.
49.
50.
51.
52.
53.
54.
55.
56.
57.
58.
59.
60.
61.
62.
63.
64.
85.

K1

K2

K1

K2

B1

ON

(A)

RV2

B1

ON

K2

B2

RV1

26.
27.
28.
29.
30.
31.
32.
33.
34.
35.
36.
37.
38.
39.
40.
41.
42.
43.
44.
45.
46.
81.
82.
83.
84.

B2

B1

B1

-

C

65.
66. 2
67.

68.
69.
70. 1
71.
72.
73.
74.
75. 2
76. 2
77.
78.
79.

80.

2

-

K1